

SOLVENT MISCIBILITY TABLE

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Solvent	Polarity Index	Refractive Index @20° C	UV(nm) Cutoff @1AU	Boiling Point(° C)	Viscosity (cPoise)	Solubility in water (%w/w)
Acetic Acid	6.2	1.372	230	118	1.26	100
Acetone	5.1	1.359	330	56	0.32	100
Acetonitrile	5.8	1.344	190	82	0.37	100
Benzene	2.7	1.501	280	80	0.65	0.18
n-Butanol	4.0	1.394	254	125	0.73	0.43
Butyl Acetate	3.9	1.399	215	118	2.98	7.81
Carbon Tetrachloride	1.6	1.466	263	77	0.97	0.08
Chloroform	4.1	1.446	245	61	0.57	0.815
Cyclohexane	0.2	1.426	200	81	1.00	0.01
1,2-Dichloroethane ¹	3.5	1.444	225	84	0.79	0.81
Dichloromethane ²	3.1	1.424	235	41	0.44	1.6
Dimethylformamide	6.4	1.431	268	155	0.92	100
Dimethyl Sulfoxide ³	7.2	1.478	268	189	2.00	100
Dioxane	4.8	1.422	215	101	1.54	100
Ethanol	5.2	1.360	210	78	1.20	100
Ethyl Acetate	4.4	1.372	260	77	0.45	8.7
Di-Ethyl Ether	2.8	1.353	220	35	0.32	6.89
Heptane	0.0	1.387	200	98	0.39	0.0003
Hexane	0.0	1.375	200	69	0.33	0.001
Methanol	5.1	1.329	205	65	0.60	100
Methyl-t-Butyl Ether ⁴	2.5	1.369	210	55	0.27	4.8
Methyl Ethyl Ketone ⁵	4.7	1.379	329	80	0.45	24
Pentane	0.0	1.358	200	36	0.23	0.004
n-Propanol	4.0	1.384	210	97	2.27	100
Iso-Propanol ⁶	3.9	1.377	210	82	2.30	100
Di-Iso-Propyl Ether	2.2	1.368	220	68	0.37	
Tetrahydrofuran	4.0	1.407	215	65	0.55	100
Toluene	2.4	1.496	285	111	0.59	0.051
Tichloroethylene	1.0	1.477	273	87	0.57	0.11
Water	9.0	1.333	200	100	1.00	100
Xylene	2.5	1.500	290	139	0.61	0.018

<p>■ Immiscible</p> <p>□ Miscible</p>	<p>Immiscible means that in some proportions two phases will be produced</p>	<p>Synonym Table</p> <p>¹ Ethylene Chloride</p> <p>² Methylene Chloride</p> <p>³ Methyl Sulfoxide</p> <p>⁴ tert-Butyl Methyl Ether</p> <p>⁵ 2-Butanone</p> <p>⁶ 2-Propanol</p>
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Solvent Polarity Chart

Relative Polarity	Compound Formula	Group	Representative Solvent Compounds
↑ Increasing Polarity ↓	R - H	Alkanes	Petroleum ethers, ligroin, hexanes
	Ar - H	Aromatics	Toluene, benzene
	R - O - R	Ethers	Diethyl ether
	R - X	Alkyl halides	Tetrachloromethane, chloroform
	R - COOR	Esters	Ethyl acetate
	R - CO - R	Aldehydes and ketones	Acetone, methyl ethyl ketone
	R - NH ₂	Amines	Pyridine, triethylamine
	R - OH	Alcohols	Methanol, ethanol, isopropanol, butanol
	R - COHN ₂	Amides	Dimethylformamide
	R - COOH	Carboxylic acids	Ethanoic acid
Polar	H - OH	Water	Water