

Annual Report of Naka Fusion Research Establishment
from April 1, 2003 to March 31, 2004

Naka Fusion Research Establishment

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This annual report provides an overview of research and development (R&D) activities at Naka Fusion Research Establishment, including those performed in collaboration with other research establishments of JAERI, research institutes, and universities, during the period from 1 April, 2003 to 31 March, 2004. The activities in the Naka Fusion Research Establishment are highlighted by researches in JT-60 and JFT-2M, theoretical and analytical plasma researches, research and development of fusion reactor technologies towards ITER and fusion power demonstration plants, and activities in support of ITER design and construction.

In the JT-60 research program, the pulse length of the tokamak discharge was extended successfully to 65 s (formerly 15 s) in order to demonstrate/study the high performance tokamak plasma in the time scale comparable to/longer than the relaxation time of the plasma current profile. The control systems, the power supply systems, the heating systems and the diagnostic systems of the JT-60 were modified successfully to accomplish the extended discharge. The H-mode was extended successfully up to 24 s with high normalized beta value $\beta_N \sim 2.0$ after the extension of the pulse length. The duration is more than twice of the world record in such high beta region. On the research of the advanced steady state tokamak, a high equivalent fusion gain Q_{DT} was achieved with full non-inductive plasma current. A large bootstrap current fraction $\sim 75\%$ (larger than the expected value in the ITER steady state operation) was sustained for more than 7 s in the negative shear plasma. Also the plasma operation was extended to high density and high radiation loss region using the high-field-side pellet injection and inert gas injection. On the research of the MHD instabilities and control, an early injection of the electron cyclotron (EC) wave was found to be effective for the stabilization of the neoclassical tearing mode (NTM). The transport of the energetic ions at the Abrupt Large amplitude Events (ALE) was studied. On the research of the H-mode physics, a non-dimensional pedestal identity experiment was carried out between JT-60 and JET in ELMy H-mode plasmas. On the research of the current drive, the experimentally obtained EC current drive efficiency was compared to a nonlinear Fokker-Planck code calculation with the effect of the toroidal electric field included. Initial results on the real time control of the safety factor profile by the lower hybrid (LH) waves were obtained. On the research of the divertor / SOL plasmas and plasma wall interaction, studies on the transient heat and particle load by the ELMs, SOL flow and impurity transport with the newly installed Tungsten tiles in the divertor progressed.

The design of the new National Centralized Tokamak (NCT), which is the modification of the JT-60 to the super conductor version, progressed both in physics and in engineering utilizing the previous JT-60SC design. Two different configurations with low aspect ratio are studied.

In the JFT-2M research program, the compatibility of the Ferrite inside wall (FIW) with high β_N plasma was demonstrated up to $\beta_N \sim 3.5$. High β plasma was obtained with plasma even at the close wall case. In the study of the H-mode, an operational boundary of the high recycling steady (HRS) mode was identified, and the study of the characteristic oscillations in the edge transport barrier made a progress. Studies on divertor/SOL and compact toroid (CT) injection progressed.

A series of the experimental programs on the JFT-2M was completed at the end of this fiscal year after the 21 years operations since 1983, with the significant contribution to the controlled nuclear fusion research.

In the theoretical and analytical researches, significant progress was made in the studies of the H-mode power threshold, EC power necessary to stabilize the NTM, the effects of the ferromagnetic wall on the plasma stability and the effects of D shaping and rotation shear on the ballooning modes. In the project of numerical experiment of tokamak (NEXT), the studies of the ion temperature gradient driven trapped electron mode (ITG-TEM) turbulence, damping mechanism and global characteristics of the zonal flow progressed.

R&Ds of fusion reactor technologies have been carried out both to further improve technologies necessary for ITER construction, and to accumulate technological database to assure the design of fusion DEMO plants. For ITER superconducting magnets, the critical current density of a bronze processed Nb₃Sn strand has been improved by 14%, satisfying the specification of 700 A/mm² that was optimized for ITER. For development of ITER Neutral Beam Injector, H⁺ ion beam of 110 mA (80 A/m²) was stably accelerated at the extraction voltage of > 5 kV. By the Cu coating on the bellows part of a 170-GHz gyrotron for ITER, the heating rate of the bellows was reduced to less than 1/10 of the original rate and 0.5-MW operation for 100 s was demonstrated successfully. For the Blanket fabrication technology, a joint technology between tungsten and F82H steel was developed using a solid state bonding method. The joining temperature and pressure were 960 °C and 50 MPa, respectively in order to obtain fine grained F82H. To examine applicability of the screw tube for the plasma facing component of a fusion DEMO plant, thermal fatigue experiment of divertor mockups with a screw tube made of F82H has been performed at heat flux conditions of 3 and 5 MW/m². For the structural material development, irradiation experiments of F82H steel by multiple ion beams have been carried out up to 100 dpa to investigate the radiation hardening of F82H at high doses. The radiation hardening with increasing dose was almost saturated at around 30dpa. As an advanced method for tritium removal from ITER Test Blanket Module, research on the electrochemical hydrogen pump using a ceramic protonic conductor has been carried out extensively. D-T neutronics experiments of blanket mock-up assemblies designed by JAERI were performed. The mock-up consisted of lithium-6 enriched Li₂TiO₃, beryllium, F82H and a SS-reflector. The Tritium Production rates (TPR) measured and the TPR obtained by design analysis agreed each other within 10 %.

In the ITER Program, along the work plan approved on February 2003 under the framework of the ITER Transitional Arrangements, the Design and R&D Task works started among the Participant Teams. JAERI has been in charge of seventeen Design Task works that make the implementation of preparing the procurement documents for facilities and equipments that are so scheduled as to be ordered at the early stage of ITER construction. The structure and management system and the staffing and resources of the ITER organization, the procurement allocation of ITER components and the site issue have been

continuously discussed among the delegations of six countries/area including South Korea that joined the Negotiation in June 2003.

Finally, in the fusion reactor design studies, the conceptual design of the economical and compact low aspect ratio ($A \sim 2$) reactor (VECTOR) progressed. Researches on the physics related to the reactor design, liquid wall divertor and assessment of the fusion energy progressed.

Keywords; JAERI, Fusion Research, JT-60, JFT-2M, Fusion Technology, ITER, Fusion Power Demonstration Plants, Fusion Reactor

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I. JT-60 PROGRAM

Objectives of the JT-60 project are to contribute to physics R&D of the International Thermonuclear Experimental Reactor (ITER), and to establish the physics basis for the tokamak fusion reactor.

In the fiscal year of 2003, the reactor-relevant performance progressed much with the collaboration with the universities and institutes.

This part is divided into the three chapters; Experimental Results and Analyses (Chap.1), Operation and Machine Improvements (Chap.2) and Design Progress of the National Centralized Tokamak Facility (Chap.3).

1. Experimental Results and Analyses

1.1 Long Pulse Operation and Extended Plasma Regimes

Regimes

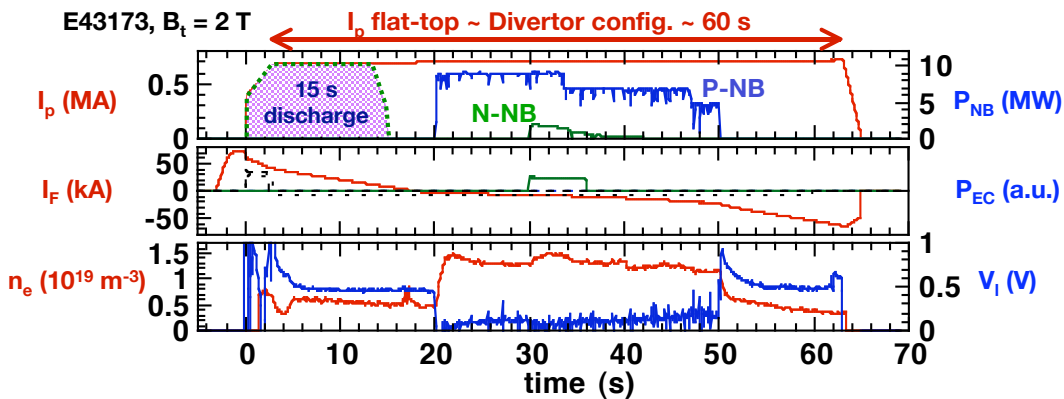


Fig. I.1.1-1 Time evolutions of a 65 s discharge.

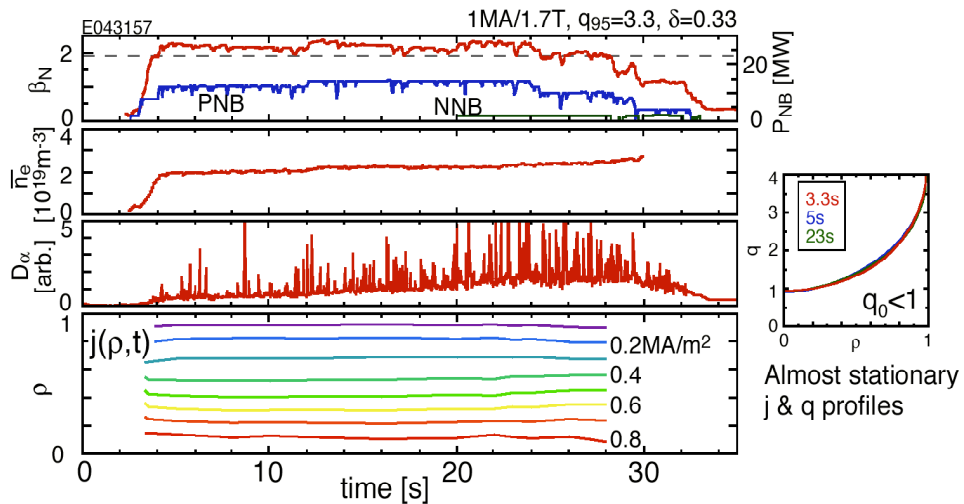


Fig. I.1.1-2 Time evolutions of a shot in which $\beta_N \geq 1.9$ was sustained for 24 s (Left figures). Current profile (Right).

1.1.1 Extension of JT-60U Pulse Length

The JT-60U tokamak project has addressed major physics and technological issues for ITER and commercially attractive steady-state reactors. These experimental and demo reactors require simultaneous sustainment of high confinement, high normalized beta β_N , high bootstrap fraction, full noninductive current drive and efficient heat and particle exhaust in the steady-state. In such high β steady-state systems, the plasma current profile $j(\rho)$, where ρ is the normalized flux radius, plays a central role, and it is important to investigate how $j(\rho)$ evolves and then how the confinement and stability characteristics change in a long time scale compatible to characteristic relaxation time of the current profile, τ_R . In addition, it is important for realizing a steady-state operation to understand the change of plasma-wall interactions with a long time scale and its impact on the integrated performance.

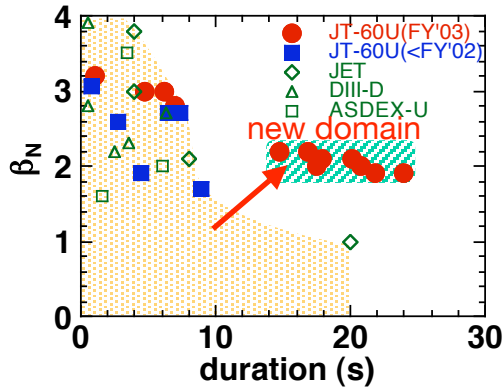


Fig. I.1.1-3. Progress of sustainment of β_N .

Towards this goal, the JT-60U pulse length is extended to 65 s (formerly 15 s) by modification in control systems in operation, heating and diagnostics systems without major hardware upgrade. Maximum duration of both parallel P-NB and N-NB (negative-ion source NB) injections have been extended to 30 s (formerly 10 s), while those of RF (ECRF and LHRF) pulses have been extended to 60 s. As the result, a 65 s discharge with ~ 60 s plasma current I_p flat top of 0.7 MA and a divertor configuration was successfully obtained as shown in Fig. I.1.1-1.

1.1.2 Sustainment of High Normalized Beta Value β_N

Sustainment of high β_N is one of the most important issues in developing compact fusion reactors, since fusion power density is proportional to the square of β_N . Although the highest attainable β_N can be beyond 3 - 4 which is limited ultimately by the ideal MHD stability, sustainable β_N tends to be limited much below due to the so called neo-classical tearing modes (NTMs). Since the stability of NTMs strongly depends on the alignment between $j(\rho)$ and the pressure profile $p(\rho)$, it is important to investigate the evolution of the plasma over τ_R . After the modification for the long pulse operation, sustainment of $\beta_N \geq 1.9$ for 24 s has been successfully demonstrated in JT-60U (Fig. I.1.1-2). Before this achievement, the sustainable time of such high β_N values had been limited up to about 10 s in the world. As shown in the figure, $j(\rho)$ is almost saturated at the end of the high β_N stage in the discharge. In this discharge, no signature of NTM is observed. This can be attributed to good alignment between $j(\rho)$ and $p(\rho)$.

Extension of the operational domain of the sustained β_N against the duration is summarized in Fig. I.1.1-3. Thus, a remarkable progress in sustainment of high β_N has been achieved after the long pulse modification..

1.1.3 Long Pulse High Recycling H-Mode

Another important issue in fusion research is the particle control. The particle controllability under saturated divertor plates, where the recycling ratio is unity, has not been well understood yet, and investigation has just started in long and high-power heated discharges in JT-60U. Saturation of the divertor plates affects not only the divertor plasma but also the main plasma. Figure I.1.1-4 shows the time evolution of the long-pulse ELMy H-mode plasma ($I_p = 1.0$ MA, $B_t = 1.7$ T). After $t \sim 10$ s, the deuterium flux, the carbon flux, and the radiation from the divertor plasma increased, while the radiation from the main plasma

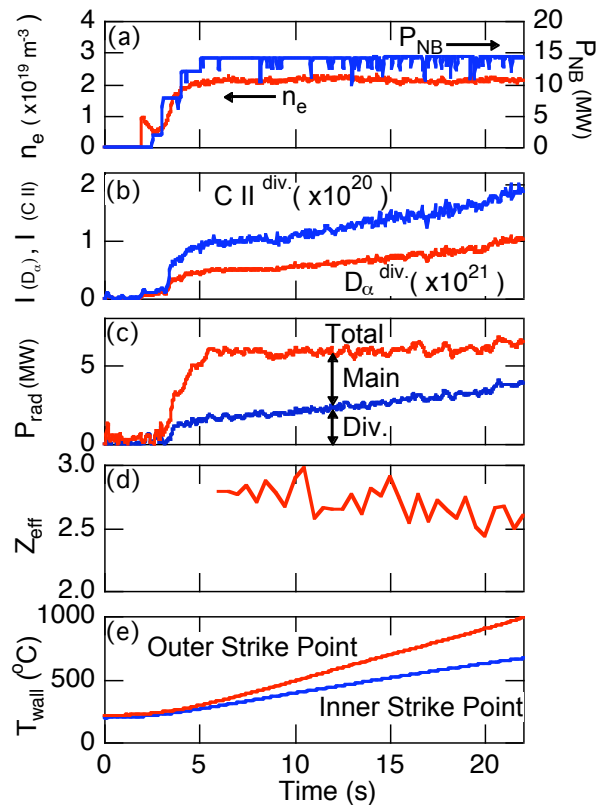


Fig. I.1.1-4 Time evolutions of (a) the line-averaged electron density, the NB-heating power, (b) D_α and C II brightness, indicating recycling flux and carbon release flux, (c) the total radiation power, the divertor radiation power, (d) Z_{eff} in the main plasma, and (e) the surface temperature around the inner and the outer strike point.

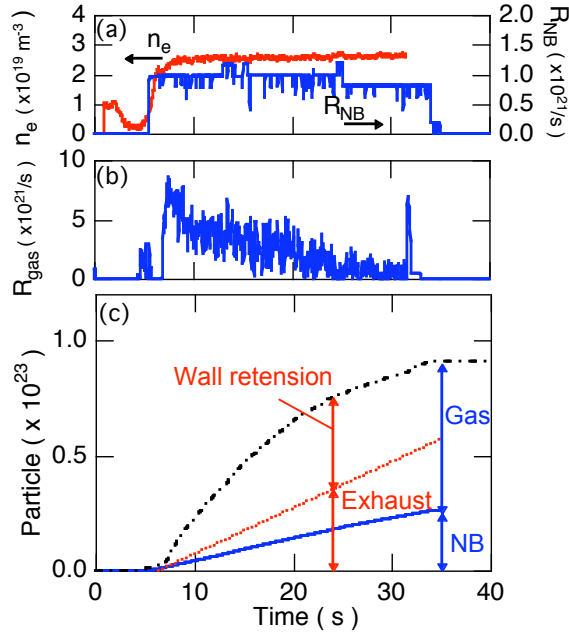


Fig. I.1.1-5. Time evolutions of (a) the line-averaged electron density, the NB-fuel rate, (b) the gas-puff rate, (c) the particle balance. The wall inventory was invoked from injected (Gas + NB) and exhausted (Exhaust) particle decreased. This is probably because that the impurity shielding efficiency was enhanced due to the high recycling flux. The saturation of the divertor causes these changes. In addition, discharge history is found to be a key factor, in particular, when intense gas-puff was applied in consecutive discharges. Figure I.1.1-5 shows the particle balance of a high-density, steady-state ELMy H-mode plasma ($I_p = 1.0$ MA, $B_t = 2.1$ T). The gas-puff rate to keep the constant density decreased gradually. This decrease of the gas-puff rate implies reduction of the particle sink into the divertor plates, and the wall inventory seems to be saturated. Although the plasma density could be controlled by the feedback control system in this discharge, in the following discharge, the density went over the preprogrammed density. To keep the controllability of the plasma density with the divertor plates saturated, it is required to enhance the exhaust efficiency, which may be possible by optimization of the plasma configuration such as proximity of the divertor legs to the pumping slot.

1.2 Enhanced Performance and Steady State Research

1.2.1 Achievement of High Fusion Triple Product under Full Non-Inductive Current Drives [1.2-1]

High β_p ELMy H-mode plasmas are characterized by a weak positive magnetic shear profile with the central safety factor above unity [1.2-2], which is compatible with the standard and the hybrid operational scenarios in ITER. One of the key issues for obtaining a high-performance high- β_p H-mode plasma is to suppress the NTMs. In JT-60U, by decreasing the pressure gradient at the mode rational surface, NTM onset has been successfully avoided with good reproducibility. In addition, increase in the capacity of poloidal field coils by 20%, increase in beam energy E_{NNB} and injection power P_{NNB} of the negative-ion-based neutral beam (NNB) [1.2-3] enabled the high-triangularity operations and a high fraction of NB current drive, respectively.

The typical time evolutions of the high β_p ELMy H-mode discharge are shown in Fig. I.1.2-1, where plasma parameters are as follows: $I_p=1.8$ MA, $B_t=4.1$ T, $R=3.23$ m, $a=0.78$ m, $q_{95}=4.1$ and triangularity at the separatrix $\delta_x=0.34$. In this discharge, NNB with $E_{NNB}=402$ keV and $P_{NNB}=5.7$ MW was injected from 5.7 s. At $t=6.5$ s, a high-performance plasma with the

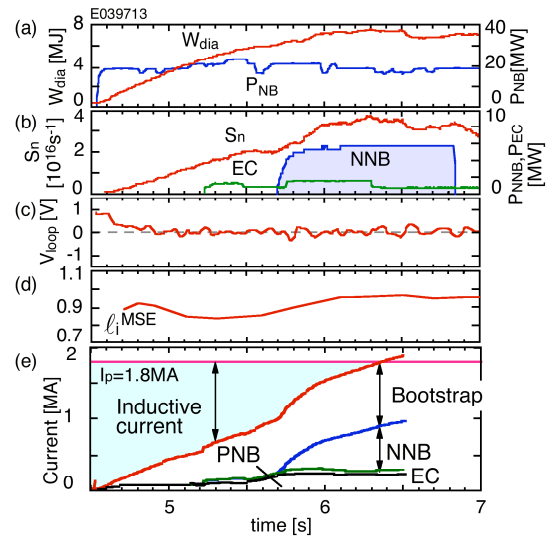


Fig. I.1.2-1 Typical time evolutions of a high β_p ELMy H-mode discharge: (a) stored energy and injection power of PNBs, (b) neutron emission rate, injection power of EC and NNB, (c) loop voltage, (d) internal inductance evaluated with MSE diagnostics, (e) driven current calculated with TOPICS, where $I_p=1.8$ MA, $B_t=4.1$ T, major radius $R=3.23$ m, minor radius $a=0.78$ m, safety factor at 95% flux surface $q_{95}=4.1$ and triangularity at the separatrix $\delta_x=0.34$.

following parameters was obtained: stored energy $W_{dia}=7.5$ MJ, H-factor $H_{89PL}=2.5$, HH-factor $H_{H98(y,2)}=1.2$, $\beta_p=1.7$, $\beta_N=2.4$, fusion triple product $n_D(0)\tau_E T_i(0)=$

$3.1 \times 10^{20} \text{ m}^{-3} \cdot \text{s} \cdot \text{keV}$ and equivalent fusion gain $Q_{\text{DT}}^{\text{eq}} = 0.185$. As shown in Figs. I.1.2-1(c) and (d), the loop voltage V_{loop} reaches zero, and internal inductance l_i evaluated with the motional Stark effect (MSE) diagnostic is almost constant in time after $t \sim 6.3$ s, which suggests the full non-inductive current drive. The time evolution of the bootstrap current and the beam-driven current was simulated using the time-dependent transport code TOPICS. As shown in Fig. I.1.2-1(e), plasma current is fully maintained non-inductively. Slowing-down of the NNB fast ions was also simulated with the Orbit Following Monte-Carlo (OFMC) code, which indicates that about 95% of the energy and parallel momentum are transferred to the plasma within 0.8 s after the injection, suggesting that the high energy ion distribution is nearly in steady state at $t = 6.5$ s. In order to visualize the integrated plasma performance, we have used the septangular plot (Fig. I.1.2-2), which contains β_N , HH_{y2} -factor (the confinement enhancement factor over the ITER ELMy

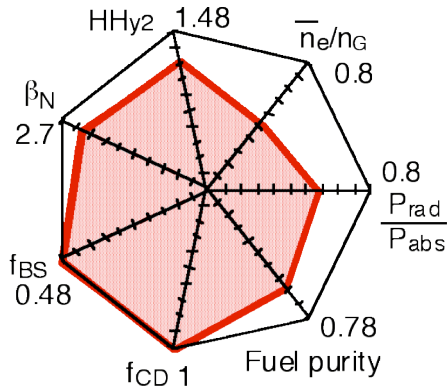


Fig. I.1.2-2 Septangular plot of E39713 data. Values in this figure correspond to those in the steady-state weak positive shear scenario in ITER.

H-mode scaling), \bar{n}_e normalized by the Greenwald density n_G , ratio of radiation power P_{rad} to absorption power P_{abs} , fuel purity defined as the ratio of the number of deuterons to that of electrons, fraction of bootstrap current f_{BS} , and fraction of non-inductively driven current f_{CD} . In this plot, each value is normalized to that in one of the ITER steady-state scenarios. In E39713, $\bar{n}_e/n_G = 0.42$, $P_{\text{rad}}/P_{\text{abs}} = 0.54$, fuel purity = 0.6, $f_{\text{CD}} = 1$ and $f_{\text{BS}} = 0.49$. As shown in this figure, the values of f_{CD} and f_{BS} meet the requirement in ITER, and β_N and $H_{\text{H98}(y,2)}$ are close to the requirement ($\sim 80\%$).

1.2.2 Sustainment of High-Beta Plasmas

Demonstration of a stationary high-beta discharge is important to clarify the physical issues relating to NTM and ideal MHD instabilities at high β_N . Previously, $\beta_N \sim 3$ was sustained for 0.8 s with NNB in a high β_p H-mode discharge [1.2-4], where the duration was limited by onset of the $m/n=2/1$ NTM. The experiments to sustain the high β_N (~ 3) plasma have been performed. In this series of discharges, q_{95} was decreased below 3 aiming at arranging the $q=2$ surface at the peripheral region. By the discharge optimization, $\beta_N \sim 3$ was sustained for ~ 6 s without destabilizing NTM. It is notable that no large sawtooth oscillation was observed in spite of very low- q ($q_{95} \sim 2.3$) operation. This result is also remarkable in that $\beta_N \sim 3$ can be sustained in the low- q regime.

1.2.3 Long Sustainment of Large Bootstrap Current

For the steady-state operation of the tokamak reactors, a large bootstrap current fraction ($f_{\text{BS}} > 70\%$) is required to reduce the circulating power for the non-inductive current drives. In JT-60U, a quasi-steady RS plasma

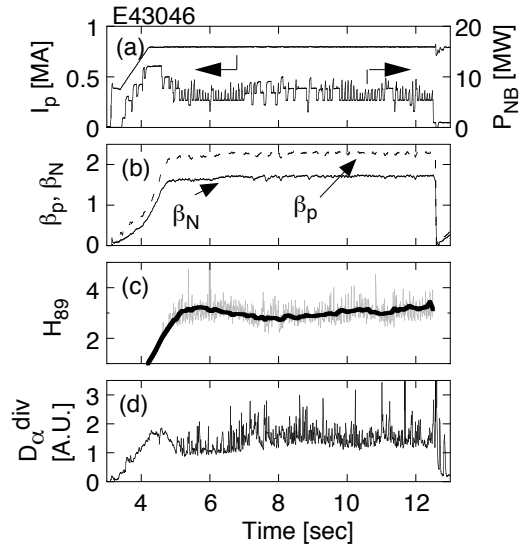


Fig. I.1.2-3 Typical time evolutions of a reversed shear ELMy H-mode discharge: (a) plasma current (I_p) and injected NB power (P_{NB}), (b) normalized beta (β_N : solid curve) and poloidal beta (β_p : dotted curve), (c) H factor (H_{89}) and (d) deuterium recycling emission at the divertor (D_{α}^{div}).

with the large $f_{BS} \sim 80\%$ had been sustained for 2.7s ($< \tau_R$) [1.2-5]. The main objective of this study is to investigate whether the RS ELMy H-mode plasma is stable until the current and the pressure profiles become stationary. The typical time evolutions are shown in Fig. I.1.2-3 ($I_p=0.8\text{MA}$, $B_T=3.4\text{T}$, $q_{95} \sim 8.6$, $\kappa=1.6$, and $\delta=0.42$). The co-NB power of $\sim 3.2\text{MW}$ was injected for the current drive, and the ctr-NB power of $\sim 0.9\text{MW}$ was injected for the MSE measurement. Using the feedback control of the stored energy by the perpendicular NBs, $\beta_N \sim 1.7$ ($\beta_p \sim 2.25$) was maintained from $t \sim 5.1\text{s}$ until the end of the NB heating ($t=12.5\text{s}$). In this phase, the large $f_{BS} \sim 75\%$ and the nearly full non-inductive current drive ($f_{CD} > 90\%$) were maintained for $\sim 7.4\text{s}$, which corresponds to 16 times the energy confinement time. The high H_{89} of 3.0 ($HH_{y2} \sim 1.7$) was obtained due to both internal and edge transport barriers. Figure I.1.2-4 shows the progress in the quasi-steady f_{BS} on various tokamak devices. The duration of the quasi-steady f_{BS} is defined as the pulse length where the plasma performance was maintained above 85% of the maximum stored energy [1.2-6]. The operational region of the large f_{BS} plasmas has been significantly extended, which is higher than the level of ITER steady-state operation and comparable to that of the steady-state tokamak reactor (SSTR).

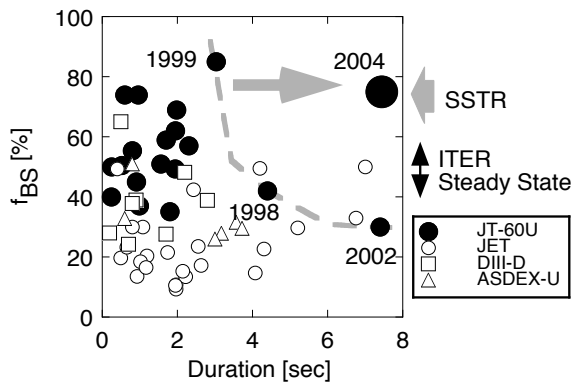


Fig. I.1.2-4 Progress in quasi-steady f_{BS} on various tokamak devices. The data from various confinement mode plasmas are plotted in this figure.

1.2.4 Compatibility of an Advanced Tokamak Plasma with High Density and High Radiation Loss Operation [1.2-7]

Operational region of an advanced tokamak plasma with internal transport barriers (ITBs) has been extended to high density and high radiation loss for

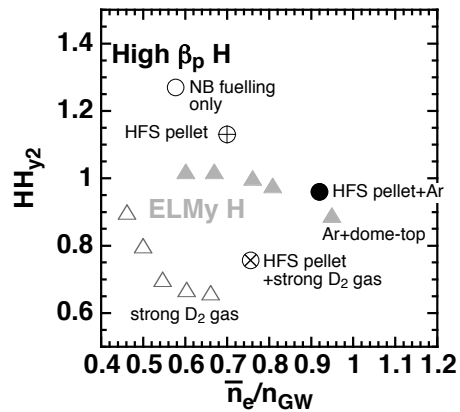


Fig. I.1.2-5 HH_{y2} as a function of \bar{n}_e/n_{GW} . Circles : high β_p H-mode plasmas. Triangles : ELMy H-mode plasmas.

establishment of a steady-state tokamak operation concept in a fusion reactor. In the high β_p ELMy H-mode plasmas with weak positive magnetic shear, the high confinement of $HH_{y2}=1.1$ has been achieved at \bar{n}_e/n_{GW} of 70% and radiation loss fraction to the heating power of 60% by injecting high-filed-side (HFS) pellets [1.2-8].

In the high β_p ELMy H-mode plasmas ($I_p=1.0\text{MA}$, $B_T=3.6\text{T}$, $q_{95}=6.2$, $\delta_x=0.37$), $\bar{n}_e/n_{GW}=0.92$ has been achieved with a small confinement degradation ($HH_{y2}=0.96$) by injecting multiple HFS pellets and Ar gas together with small D_2 gas-puffing (Fig. I.1.2-5). In this plasma, total radiation loss power reaches to 90% of the heating power. When strong D_2 gas-puffing was applied in addition to the HFS pellets injection, the confinement degrades to $HH_{y2}=0.75$ at $\bar{n}_e/n_{GW}=0.75$. High confinement was obtained in the ELMy H-mode plasma without ITB by injecting Ar gas in the dome-top configuration, in which the outer strike point is located on the divertor dome ($I_p=1.2\text{MA}$, $B_T=2.5\text{T}$ and $q_{95}=4.2$) [1.2-9].

The n_e profiles normalized by n_{GW} are shown in Fig. I.1.2-6 for the high β_p ELMy H-mode plasma

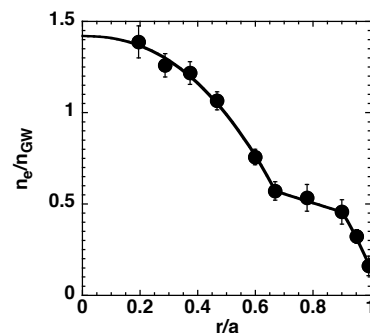


Fig. I.1.2-6 n_e profile normalized by n_{GW} .

with the HFS pellets and Ar injections at $\bar{n}_e/n_{GW}=0.92$. The clear density ITB is formed, and the peakedness increases in time after the Ar injection. Although the pedestal density is about $0.4-0.5n_{GW}$, the central density exceeds n_{GW} . Therefore, the high ratio of \bar{n}_e/n_{GW} is obtained due to the peaked density profile inside the ITB.

In order to understand the physical mechanisms for high confinement at high density, the core-edge parameter linkage is investigated. In JT-60U, a possible feedback loop among the edge and core parameters has been proposed in the ELMy H-mode and high β_p ELMy H-mode plasmas [1.2-10], where improved core confinement (high β_p) enhances the edge pressure, and the enhanced edge pressure improves the core confinement. In the high β_p ELMy H-mode plasma with the HFS pellets and Ar injections, $\beta_{p\text{-ped}}$ is enhanced with $\beta_{p\text{-tot}}$. The parameter-linkage between the edge and core plasmas is consistent with the no Ar injection case, which indicates that the confinement improvement is not ascribed to the core confinement enhancement only. In this plasma, the high confinement is terminated by an $n=1$ MHD mode located around the ITB. During the confinement degradation, $\beta_{p\text{-ped}}$ also decreases with $\beta_{p\text{-tot}}$. The change of the pedestal parameters such as density and temperature induced by the HFS pellet and Ar injections could trigger the positive feedback loop for higher $\beta_{p\text{-ped}}$ and higher $\beta_{p\text{-tot}}$. The ITB degradation by the MHD mode could be related to the trigger of the negative feedback loop. The simple model suggests that the ITG mode is suppressed in $r/a=0.4-0.65$ by the density peaking and high Z_{eff} caused by the Ar injection during the high confinement phase. However, it also suggests the ITG mode suppression during the confinement degradation phase. The role of the ITG mode suppression in the feedback loop is not well understood yet.

The impurity accumulation was observed in the high β_p ELMy H-mode plasma with the peaked density profile [1.2-11]. The compatibility of the peaked density profile with impurity enhanced radiation loss is discussed. The radiation loss profile in

the main plasma evaluated using Abel inversion technique is peaked in the high β_p ELMy H-mode compared to that in the ELMy H-mode with Ar injection. The ratio of the main plasma radiation loss (including the radiation loss in the SOL plasma) to the total radiation loss is estimated to be $0.65-0.7$ for the high β_p ELMy H-mode. In the high β_p ELMy H-mode, the total radiation loss reaches to $\sim 90\%$ of the input power. The n_{Ar} profile is more peaked by a factor of ~ 2 than the n_e profile, and n_{Ar}/n_e reaches to about 1% in the central region. The 1-D impurity transport analysis in the main plasma suggests that the core radiation loss from the Ar impurity accumulated by a factor of 2 can be compensated with slightly enhanced confinement in a fusion reactor. For the modeling of Ar behavior in the divertor plasma, the radiation power calculated by 2-D fluid divertor code UEDGE considering the intrinsic C and seed Ar impurities is compared with the measurements. The calculated radiation loss power is smaller than the measurements and localized in the inner strike point. Further optimization of the input parameters is necessary to fit the calculation to the measurement.

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1.3 MHD Instabilities and Control

1.3.1 Stabilization of the Neoclassical Tearing Mode

Stabilization of NTMs by the localized heating and/or current drive by electron cyclotron (EC) wave is important to sustain the high beta plasmas. In JT-60U, real-time NTM stabilization has been successfully

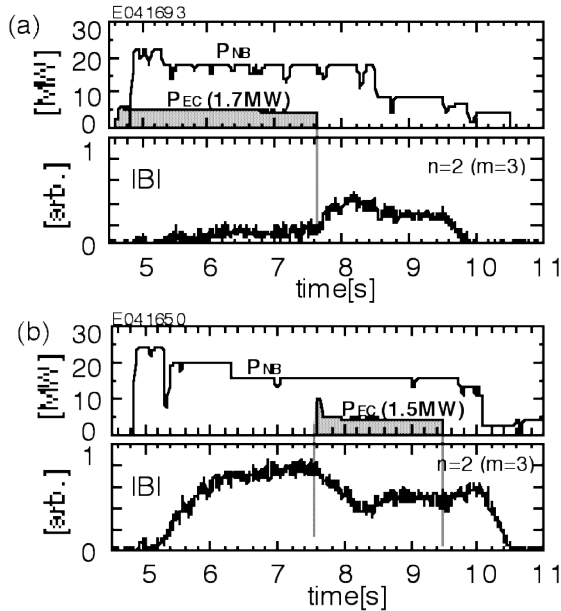


Fig. I.1.3-1 Typical waveform of an NTM stabilization experiment for the cases of (a) early ECCD and (b) late ECCD.

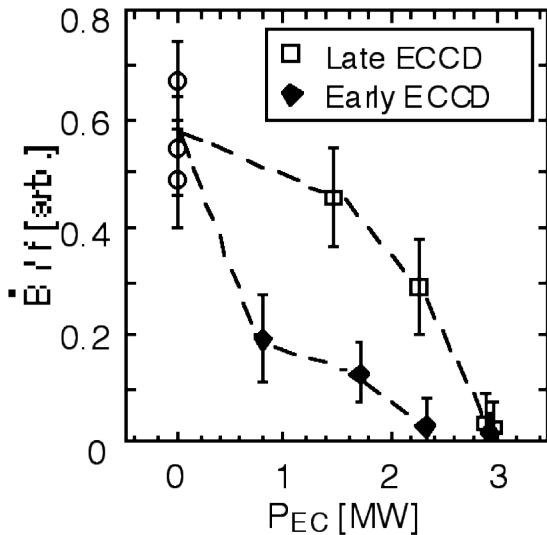


Fig. I.1.3-2 Dependence of amplitude of magnetic perturbations on EC wave power.

demonstrated [1.3-1]. As a new scheme, EC current drive (ECCD) before or just after the NTM onset ('early ECCD') has been performed aiming at stabilization with smaller amount of EC wave power [1.3-2]. Typical time evolutions in the early and the conventional late ECCD cases are shown in Fig. I.1.3-1.

In the early injection case, the growth of the 3/2 NTM is suppressed during the EC phase. It is notable that the amplitude of magnetic perturbations in the early injection case is smaller than that in the late injection case throughout the discharge. This suggests that EC injection time affects the evolution of NTMs, possibly

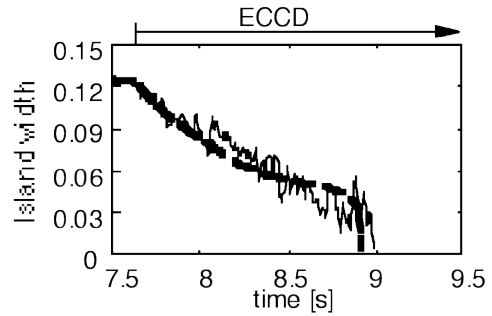


Fig. I.1.3-3 Time evolution of magnetic island width evaluated by magnetic perturbations (solid line) and TOPICS simulation (dotted line).

through the change in the current and temperature profiles. In Fig. I.1.3-2, amplitude of magnetic perturbations during EC injection is plotted as a function of EC injection power. In the late injection case, the amplitude gradually decreases with increasing EC power, and the NTM is completely stabilized at four-unit EC injection (~3 MW). In the early injection case, the mode amplitude significantly decreases even at one-unit EC injection (~0.8 MW), and complete stabilization is achieved at three-unit injection (~2.3 MW). This shows that EC power required for complete stabilization can be reduced by early injection. It is also found that the suppression effect significantly decreases with the deviation from the mode location. This shows that the injection angle must be precisely adjusted also in the early injection case.

To simulate the temporal evolution of NTMs, a code to consistently solve the modified Rutherford equation has been incorporated to the transport code TOPICS, where the change in the current profile and stability due to ECCD is also simulated (See also Sec. 2.2). Time evolution of the magnetic island width during ECCD is shown in Fig. I.1.3-3, where results from the TOPICS code and the amplitude of magnetic perturbation measured with saddle coils are compared. The simulation reproduces the experimental result quite

well, in particular, quick shrink from $t=8.8$ s [1.3-3].

1.3.2 Energetic Ion Transport by Alfvén Eigenmode Induced by N-NB injection

In burning plasmas, Alfvén eigenmodes (AEs) can be destabilized by energetic ions, for example α - particles. The AEs can induce the enhanced transport of energetic ions from the core region, which can cause the degradation of the performance of a fusion reactor. The lost energetic ions may also damage the first wall. Thus, the understanding of energetic ion transport when AEs are destabilized is important. The AE experiments have been performed by using N-NB injection in JT-60. Neutron measurement and neutral particle measurement are utilized in order to investigate the energetic ion transport by AEs. Typical time evolutions during the NNB injection are shown in Fig. I.1.3-4, where $B_T=1.2$ T, $I_p=0.6$ MA. Figure I.1.3-4 (a) shows the magnetic fluctuation amplitude in the

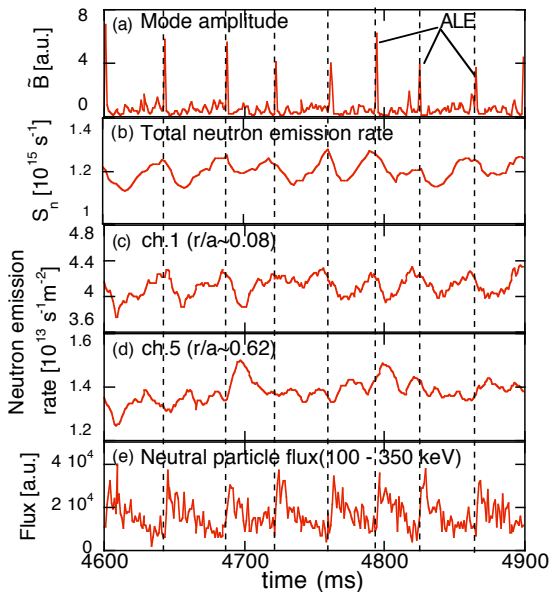


Fig.I.1.3-4 Time trace of (a) mode amplitude of magnetic fluctuation in the frequency range of 20-80 kHz, (b) total neutron emission, (c) and (d) signal of ch1($r/a\sim 0.08$) and ch5 (0.62) of neutron emission profile monitor, respectively, and (e) neutral particle flux with energy of 100-400 keV

frequency range of 20-80 kHz. Bursting modes called Abrupt Large-amplitude Events (ALEs) [1.3-4] are observed. Figure I.1.3-4 (b) shows the total neutron emission rate and Figures I.1.3-4 (c) and (d) show the signals from ch.1, ch5 of six channels neutron emission profile monitor [1.3-5]. The sight lines of ch.1 and ch.5

pass through $r/a \sim 0.08$ and 0.62 , respectively. The total neutron emission rate reduces $\sim 6\%$ on the occurrence of ALEs. The neutron emission signal of ch.1 is reduced on the occurrence of ALEs, while the signal of ch.5 is often increased. Figure I.1.3-4 (e) shows the neutral particle flux with energy of 100 ~ 400keV, measured by the newly installed natural diamond detector (NDD) [1.3-6]. When ALEs occur, the neutral particle fluxes are enhanced. The NDD detects the neutral particles whose pitch angles are almost the same as that of the energetic ions by the N-NB. The energetic ions are neutralized through a charge exchange reaction with the neutral particle D^0 or the hydrogen-like carbon ion C^{5+} and are emitted from the plasma as neutral fluxes. Figures I.1.3-5 (a) and (b) show the energy distribution of the neutral particle flux

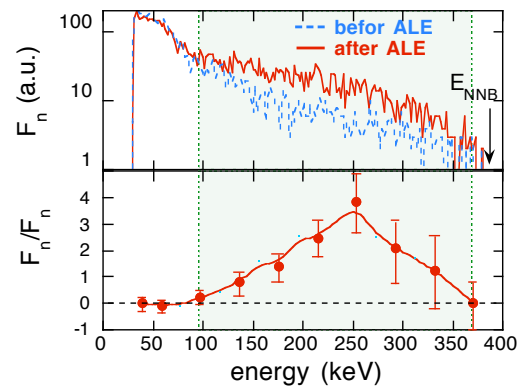


Fig.I.1.3-5 Energy distribution of (a) neutral particle fluxes before and after ALE, (b) the fraction of enhanced neutral particle fluxes by ALEs.

before and after the ALEs, and the fraction of the enhanced neutral particle flux by ALEs, respectively. Neutral particle flux in a limited energy range (100 ~ 370 keV) is enhanced by ALEs. Since the number of the beam-target neutrons is over 90% of the total number of the neutron emission according to the calculation by TOPICS code [1.3-7], and the energy range of enhanced neutral particles is over 100keV, the observed change in the neutron emission profile is attributed to the transport of energetic ions produced by N-NB injection. Thus, Fig. I.1.3-4 indicates that ALEs redistribute energetic ions from the core region to the outer region of the plasma. Furthermore, Fig. I.1.3-5 suggests that the emitted neutral particles satisfy the

resonance condition with the mode [1.3-8]. In the AE experiments using neutron emission profile measurement and neutral particle flux measurement, not only energetic ion transport but also the energy dependence of the transported energetic ions are clearly observed.

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1.4 H-Mode and Pedestal Research

1.4.1 Dimensionless Pedestal Identity Experiments in JT-60U and JET in ELMy H-Mode Plasmas

In order to understand the physical mechanism to determine the pedestal and ELM characteristics, the dimensionless identity experiment has been started between JT-60U and JET. The dimensionless plasma parameters are normalized plasma pressure β , Larmor radius ρ^* , and collisionality ν^* .

The first comparison is performed with matched shape as shown in Fig. I.1.4-1 (a) ($\kappa \sim 1.45$, $\delta \sim 0.28$) and I_p/B_T of 1.8 MA/3.1 T (JT-60U) and 1.9 MA/2.9 T (JET), corresponding to $q_{95} = 3.1$, to expect matched non-dimensional parameters at pedestal [1.4-1]. In contrast to expectations from the identity relations, the pedestal temperature of JT-60U plasmas is systematically lower than in JET, over the whole density range. For the case of plasmas with Type I ELMs, the resulting difference in pedestal electron pressure is up to a factor of 2.

A comparison between the ρ^* , ν_e^* and $\beta_{p,ped}$ values obtained in the scans in the two devices is shown in Fig. I.1.4-1 (b)-(d). All dimensionless parameters are calculated at the pedestal top. The range of ρ^* achieved in the two machines is comparable. Nonetheless, Fig. I.1.4-1(b) also shows that the match achieved in ν_e^* is not very good, with ν_e^* (JT-60U) $\approx 2 \times \nu_e^*$ (JET), for the same ρ^* . This occurs because, for the same n_{ped} , T_{ped} is systematically lower in JT-60U than in JET

plasmas. The fact that the pedestal temperatures in the two devices do not scale as expected is also reflected in the comparison of $\beta_{p,ped}$ as a function of ρ^* , both toroidal and poloidal, as shown in Fig. I.1.4-1 (c) and (d).

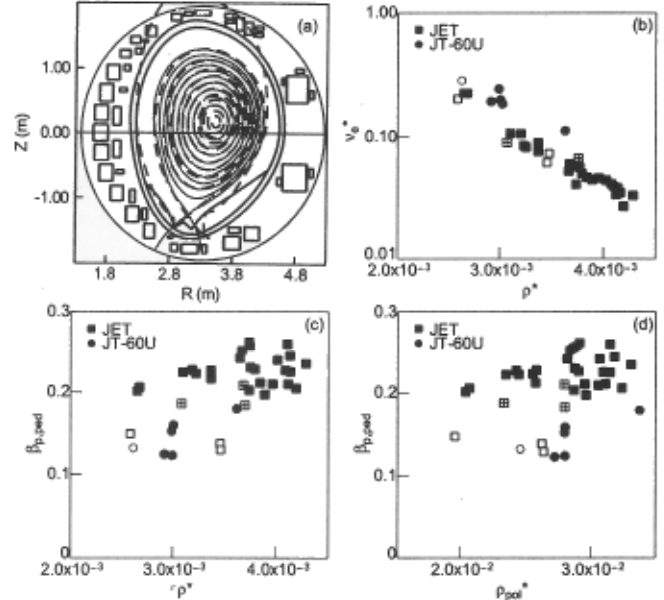


Fig. I.1.4-1. (a) Poloidal cross-section of a plasma discharge in JT-60U (continuous line) and one in JET (dashed line). (b)-(d) Comparison of the pedestal dimensionless parameters for the complete data set at the matched I_p/B_T in JET and JT-60U.

Possible reasons for the discrepancy in the pedestal parameters in the two experiments were considered. One is the effect of the mismatched inverse aspect ratio ϵ ($\epsilon = 0.29$ in JET, while $\epsilon = 0.25$ in JT-60U), which could cause a change in the MHD stability of the pedestal and therefore in the achievable pedestal pressure, ELM frequency and type. This was investigated by analyzing the variation of MHD stability in an 'aspect ratio scan', based on JET discharge. But the dependence of the pedestal MHD stability on inverse aspect ratio was found to be fairly weak and may not cause the large difference in pedestal pressure found experimentally between JET and JT-60U identity plasmas. The second difference between the JET and JT-60U plasmas is the toroidal field ripple at the plasma edge, which is $<1\%$ in JET, while in JT-60U it is $\approx 1\%$. Ripple-induced fast ion losses in JT-60U can produce a counter rotation source in the plasma edge, in particular for outer shifted plasmas with perpendicular beam injection, such as those used in this identity experiment. In order to confirm the

effect of toroidal rotation, new experiments were performed in two different plasma currents, 1.07MA and 1.8MA. When we switched the three perpendicular NBIs to Negative-Ion based NBI (N-NBI), we obtained less counter rotation with almost the same absorbed power. Then, in the low I_p case, the increase of the pedestal pressure by $>40\%$ was observed together with the clear change of the ELM behavior, where the ELM frequency was reduced and ELM amplitude was increased. In JET, on the other hand, the reduction of the edge pressure using combined heating of NBI and ICRH was observed with less co-rotation. The understanding of this improvement of the pedestal performance in JT-60U is left for the future work.

1.4.2 Impact of the Toroidal Rotation on the ELM Behavior [1.4-2]

The ELMy H-mode operation is intended as a standard scenario for ITER. Such ELMy H-mode plasmas possess high levels of thermal confinement, however, large ELMs release high levels of heat and particle fluxes. It is therefore important to control the pulsed ELM heat and particle loads.

By using various combinations of NBI lines in JT-60U, it has been possible to investigate the impact of

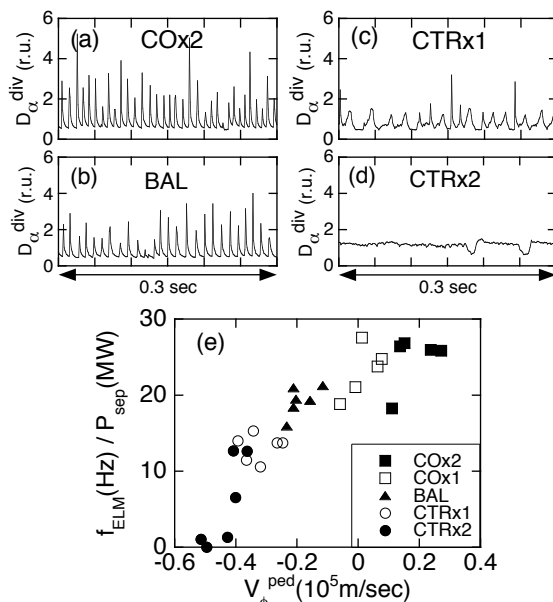


Fig. I.1.4-2 D_α signals at the divertor in the cases of (a) COx2, (b) BAL, (c) CTRx1, (d) CTRx2. (e) Relation between the ELM frequency normalized by P_{sep} and pedestal toroidal rotation velocity estimated at a normalized minor radius of 0.9.

toroidal rotation velocity on ELM behavior by changing the toroidal momentum input in a detailed manner for similar absorbed NB heating power. Five combinations of different tangential NBs were utilized for various toroidal rotation scans: (a) two units of co-NBs (COx2); (b) one unit of co-NB (COx1); (c) one unit of co-NB and one unit of ctr-NB (BAL); (d) one unit of ctr-NB (CTRx1), and ; (e) two units of ctr-NBs (CTRx2). Perpendicular NBs were added to each combination of tangential NB. The discharge conditions were: $B_T=2.1\text{T}$, $I_p=1.0\text{MA}$, $q_95=3.3$, $\kappa=1.4$, $\delta=0.3$, plasma volume $V_p \sim 60\text{m}^3$, $n_e/n_{\text{GW}} \sim 0.4$ and the ion grad B drift was towards the divertor.

The profiles of n_e , T_e and T_i were similar in all these cases, even in the pedestal region. However, the toroidal rotation velocity and its shear were significantly different for each case. The D_α^{div} signals reveal that the ELM behavior is significantly different for each combination of tangential NBs, as can be seen in Fig. I.1.4-2 (a)-(d). The ELM frequency in the case of CTRx1 is smaller than that for the COx2 and BAL cases, and also the magnitude of the D_α^{div} spikes induced by the ELMs decreases. Since the level of D_α^{div} signal is larger than the base level of D_α^{div} signal in ELMy phase, some mechanism that enhances the particle transport at the plasma edge may exist. Figure I.1.4-2 (e) shows the relation between the ELM frequency normalized by P_{sep} and pedestal toroidal rotation velocity estimated at a normalized minor radius of 0.9. The ELM frequency decreases significantly with increased toroidal rotation velocity in the counter direction in the case of CTRx2 and CTRx1 and for BAL and COx1, where the values of toroidal rotation velocity are negative or almost zero. The ELM frequency normalized by P_{sep} is almost constant for positive value of toroidal rotation velocity. There may be a critical value of the toroidal rotation velocity required for the disappearance of ELMs. The above results indicate that the ELM frequency and pulsed ELM heat load onto the divertor plates can be actively controlled by the toroidal momentum input.

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1.5 Current Drive Research

1.5.1 Current Drive by Electron Cyclotron Waves

[1.5-1]

Current profile control by the electron cyclotron current drive (ECCD) has been used to achieve a high performance plasma. For example, an increase of the β_N was observed by stabilizing NTMs when the ECCD compensates a missing bootstrap current produced by the flattening of the plasma pressure profile in the magnetic islands [1.5-2]. The calculation based on the linear ECCD theory well agrees with the experiment under the condition in which the effects of the distortion of the electron distribution function f_e is small due to collision relaxation [1.5-3], validation of ECCD theory is currently underway with the effects of the distortion. Such a distortion can be produced by the toroidal electric field E_ϕ of a tokamak discharge, and by the oscillating RF electric field by the EC waves. Theoretical works [1.5-4,5] predicted that both of the effects become prominent in a high T_e plasma. Recent progress of the EC systems in JT-60U made it possible to study ECCD under the high T_e condition exceeding 20keV. In the strong distortion regime, distortion of

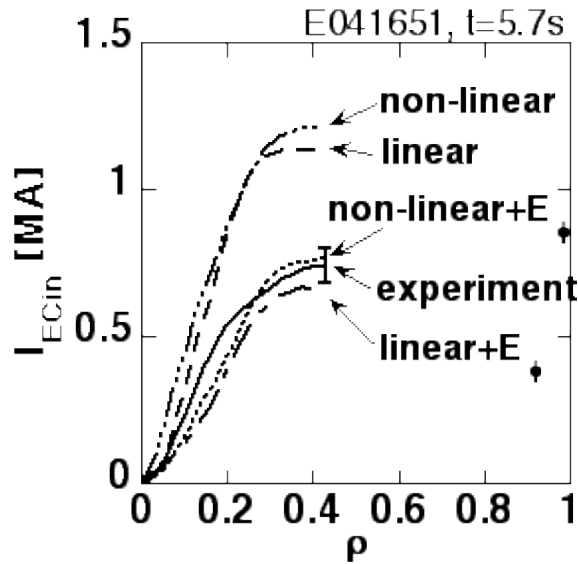


Fig. I.1.5-1: Profiles of EC driven current enclosed in a magnetic surface I_{ECin} . EC driven current obtained by experiment (solid curve) and by various calculations are shown; dashed curve: linear calculation without E_ϕ , dot-dashed curve: linear calculation with E_ϕ , three-dots-dashed curve: non-linear calculation without E_ϕ , dotted curve: non-linear calculation with E_ϕ . Non-linear calculation with E_ϕ agrees the closest with the experimental result concerning to the EC driven current.

electron distribution function should be treated non-linearly in solving the Fokker-Planck equation.

Comparison of the experimentally observed EC driven current to calculation results has been made in regard to the toroidal electric field and the EC power density. We employed two codes to calculate the EC driven current profile; a linear code without E_ϕ (RADAR code) and a non-linear code with E_ϕ (CQL3D code [1.5-6]). The calculated EC driven currents in various conditions are shown in Fig. I.1.5-1, in comparison with the experimental result. The EC driven current I_{EC} was evaluated by the loop-voltage profile analysis [1.5-3]. While the total measured I_{EC} is 0.74 ± 0.06 MA, the linear calculation predicts 1.1 MA, overestimating the I_{EC} by 48% [1.5-7]. When we compare the linear calculation without E_f ($I_{EC}=1.1$ MA) to that with E_ϕ ($I_{EC}=0.66$ MA), the EC driven current decreases by a factor of 1.7. The strong reduction of I_{EC} by E_ϕ is also seen in a comparison of the non-linear calculation with ($I_{EC}=0.76$ MA) / without E_ϕ ($I_{EC}=1.2$ MA). On the other hand, a smaller non-linear power effect can be seen in a comparison of the linear and non-linear calculations. The E_ϕ effect was significant under the experimental condition. Thus the non-linear calculation taking into account the E_f best agrees with the experiment. It has been found that consideration of both of the non-linear effect and the toroidal electric field effect is necessary.

1.5.2 Real-Time Control of Safety Factor Profile

The plasma current profile, and hence the safety factor profile $q(\rho)$ plays an essential role in regard to confinement and stability in a tokamak plasma. A real-time $q(\rho)$ control system has been developed; this system enables real time evaluation of $q(\rho)$ by MSE diagnostic and control of CD location by adjusting the parallel refractive index $N_{||}$ of lower-hybrid (LH) waves through the change of phase difference ($\Delta\phi$) of LH waves between multi-junction launcher modules [1.5-8]. Relation between $\Delta\phi$ and LHCD location (ρ_{CD}) has been experimentally determined. The control system determines ρ_{CD} (or $\Delta\phi$) in such a way to minimize the weighted difference between the real-time evaluated $q(\rho)$ and the reference $q_{ref}(\rho)$. For the first time, $q(\rho)$ has been evaluated in real time from the local measurement of pitch angle by MSE. The equilibrium was not reconstructed in real-time with

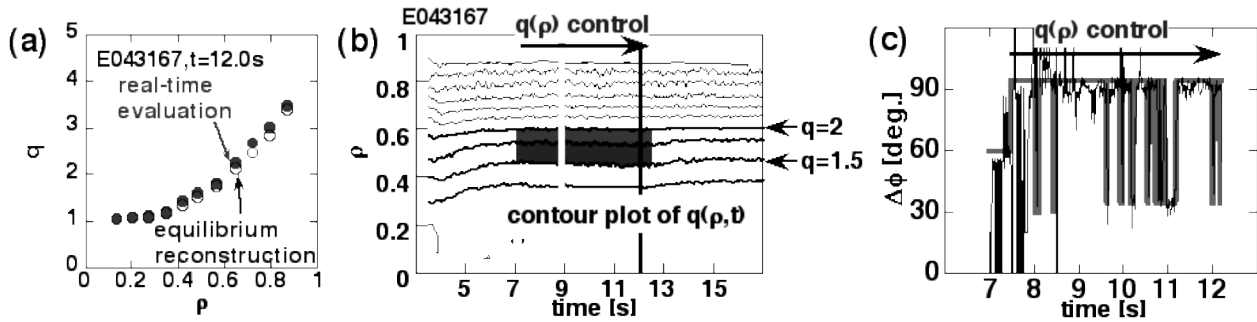


Fig. I.1.5-2: (a) Comparison of $q(r)$ by the real-time calculation (closed circles) and $q(r)$ by an equilibrium reconstruction with MSE (open circles). They show a good agreement. (b) Temporal evolution of $q(r)$ evaluated in real-time. Shrinkage of $q=1.5$ surface during $7s < t < 12.2s$, but no shrinkage of $q=2$ surface, exhibits spatially localized LHCD in the shaded region ($0.45 < r < 0.6$). (c) Temporal evolution of $\Delta\phi$ (thick curve: command value from the $q(r)$ control system, thin curve: output from the LH system). The output traces the command value.

MSE, but $q(\rho)$ was directly estimated under an assumption that the shapes of internal magnetic surfaces are the same as the shape of the last closed magnetic surface. Figure I.1.5-2(a) shows a $q(\rho)$ profile by real-time evaluation, in comparison with that by equilibrium reconstruction. They show a good agreement. Temporal evolution of the real-time $q(\rho)$ is shown in Fig. I.1.5-2(b), showing penetration of current ($t < 7s$). Co-LHCD (injection power $P_{LH} = 0.6$ MW) has been applied during $7s < t < 12.2s$, and real-time control of $q(\rho)$ has started at $t = 7.5s$. The control system itself determined $N_{||}$ (or directly controllable $\Delta\phi$) after $t = 7.5s$ to raise the safety factor at the plasma center $q(0)$. Figure I.1.5-2(c) shows the temporal evolution of $\Delta\phi$. The output from the LH system traces the command value from the $q(\rho)$ control system. During the control, the current stopped penetrating within $\rho < 0.45$, and the safety factor even increased. The safety factor profile did not reach the reference $q_{ref}(\rho)$, since the available LH power was limited up to 0.6 MW in this discharge. The change in $q(\rho)$ indicates the LHCD current was localized at $\rho = 0.45-0.6$. After the end of LHCD, and hence, after the end of $q(\rho)$ control ($t > 12.2s$), the current started to penetrate again.

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1.6 Divertor / SOL Plasmas and Plasma-Wall Interaction

1.6.1 ELM Plasma Study in SOL and Divertor

Transient heat and particle loading on the plasma facing components caused by ELM events is crucial for the ITER. Radial and parallel transport of the ELM plasma at the SOL and divertor was investigated, using fundamental edge diagnostics such as Langmuir probes at poloidal locations (Low-Field-Side midplane and just below X-point) and magnetic pick-up coils [1.6-1]. Time lag from the start of magnetic fluctuations and the first peak of the ion saturation current j_s at the LFS divertor ($130 - 210 \mu s$) was explained by the parallel convection from midplane to the divertor: transport time of the convection flow is $L_{para}/C_s \sim 130 \mu s$. However, time lag of the start of j_s enhancement ($70-130 \mu s$) was shorter than the convection transport time. At HFS (High-Field-Side) and LFS divertor strike-points, j_s enhanced simultaneously, and strong enhancement of *negative* j_s was found at the private

flux region. Transport of the ELM plasma in the private region is also important.

The radial velocity was evaluated by the time lag, $t_{\text{perp}}^{\text{mid}}$, from the start of magnetic fluctuations to the first peak of j_s as shown in Fig.I.1.6-1(a): i.e. $V_{\text{perp}}^{\text{mid}} = \Delta r^{\text{mid}} / \tau_{\text{prep}}^{\text{mid}}$, where Δr^{mid} is distance between the separatrix and midplane Mach probe location. Figure I.1.6-1(b) shows that $V_{\text{perp}}^{\text{mid}}$ was generally proportional to Δr^{mid} , and $V_{\text{perp}}^{\text{mid}} = 1.7$ km/s was determined with large variation between 1 and 2.5 km/s. These velocities were relatively higher than those measured in

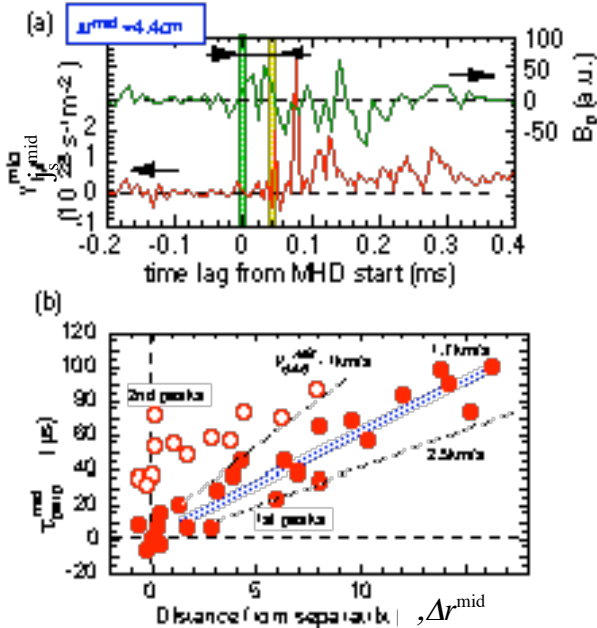


Fig.I.1.6-1 (a) time evolutions of magnetic fluctuation (MF) and ion saturation current at midplane (j_s^{mid}). (b) Time lags between MF start and first j_s^{mid} peak as a function of Mach probe location.

other tokamaks: 1 km/s (JET), 0.6 km/s (DIII-D), 0.75 km/s (MAST).

Characteristics of the density and floating potential fluctuations were statistically analyzed in order to investigate intermittent transport (IPO) between ELMs and ELM transport itself. Probability distribution function (PDF) analysis shows that intermittency in the midplane SOL was larger than that in divertor [1.6-2].

1.6.2 SOL Flow and Impurity Transport

Understanding of influences of gas-puff location on SOL flow and impurity shielding was progressed by code analyses on “puff and pump” experimental results [1.6-3].

Parallel and perpendicular transport of IPOs, and the relation between IPOs and ELM are in future work. multi-machine collaboration work.

Measured SOL flow velocities were subsonic ($M_{\parallel} = 0.4-0.5$) at HFS SOL (above the HFS baffle) and at the LFS divertor entrance (just below X-point). The SOL flow increased during gas-puff from the plasma top (M-GP), in particular, at HFS SOL, where the flow velocity and density increased significantly. The Carbon concentration in the main plasma ($n_C/n_e \sim 0.8\%$ for M-GP) was lower than 1.2% for gas-puff from the divertor (D-GP).

Figure I.1.6-2 (a) shows T_e , T_i and M_{\parallel} at HFS divertor calculated by Simple Divertor Code. Predicted M_{\parallel} (0.1-0.2) was smaller than the measured. Impurity Monte-Carlo code (IMPIC) calculation resulted in a converse prediction: larger n_C/n_e for M-GP than for D-

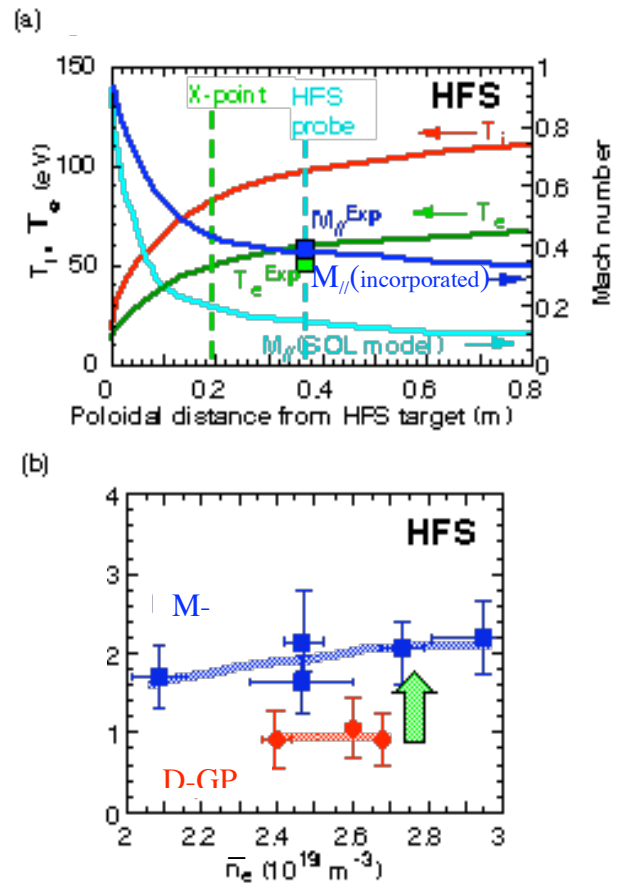


Fig. I.1.6-2 (a) distributions of T_e , T_i and M_{\parallel} (Simple Divertor Code prediction and incorporation with measurement) at HFS divertor for M-GP. (b) Ratio of friction force to ion thermal force as a function of line-averaged main plasma density for main and divertor gas puff cases.

GP [1.6-4]. Measured subsonic Mach flow was incorporated in Simple Divertor Code as shown in Fig. I.1-6.2 (a). Friction-force in the subsonic SOL flow increased compared to that for the original model. Ratios of the friction-force to the thermal force for M-GP and D-GP cases were shown in Fig. I.1-6.2 (b). For the case of M-GP, ion friction-force becomes larger than ion thermal-force at HFS SOL. This would explain improvement of the carbon shielding during the puff and pump. The simulation also indicated that poloidal distributions of the highly charged carbon ions such as C^{4+} and C^{5+} around the main plasma were changed by the incorporation of the measured subsonic SOL flow velocity. Role of the SOL flow and ion temperature distributions should be investigated in experiment and modeling in future.

1.6.3 Carbon Transport and Ion Temperature in the Divertor

The spatial distribution of C^{3+} density and C^{3+} temperature in divertor plasmas has been investigated in order to understand the transport of carbon ions and to determine D^+ temperature [1.6-5]. Simultaneous measurement of three spectral lines, C IV ($3s^2S_{1/2} - 3p^2P_{3/2}$), C IV ($n = 5 - 6$), and C IV ($n = 6 - 7$), provided the population densities, $C^{3+}(3p^2P_{3/2})$, $C^{3+}(n = 6)$, and $C^{3+}(n = 7)$, respectively. From analyses using two-dimensional transport codes and a collisional-radiative model code, it is concluded that $C^{3+}(n = 7)$ is predominantly excited from the ground-state of C^{3+} by electron collision in all the regions of the divertor plasma under the attached condition. Hence, the C^{3+} density and the C^{3+} temperature can be measured from the brightness and the Doppler width of the CIV ($n=6-7$) spectral line, respectively.

Regression analysis of the spectrum resulted in two C^{3+} temperature components. The higher C^{3+} temperature ranged from 50 to 150 eV, the lower around 20 eV as shown in Fig. I.1.6-3. From the results of the code analyses, it is concluded that the higher and the lower C^{3+} temperature correspond to the C^{3+} temperature of the common flux plasma and of the private plasma, respectively. For the inner divertor, the code analyses indicate that C^{3+} temperature is close to D^+ temperature, and that the C IV spectral line is predominantly emitted around the inner divertor leg.

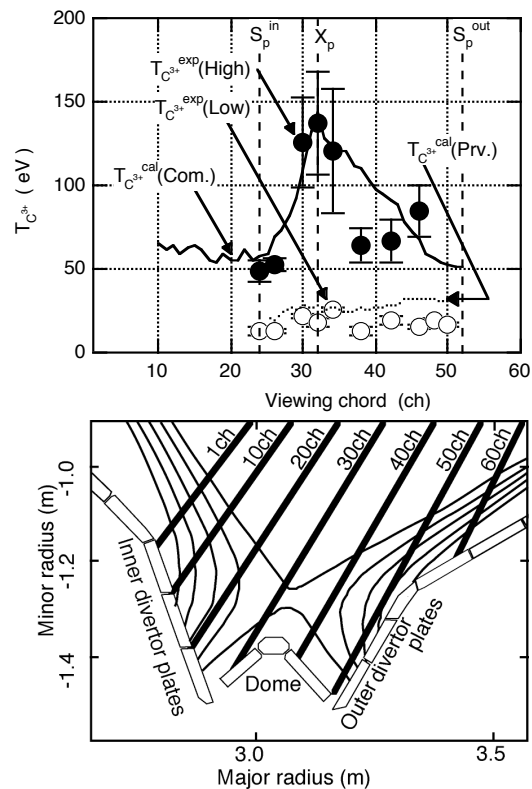


Fig. I-1.6-3 Comparison of measured and calculated C^{3+} temperatures as a function of viewing chord, shown in the bottom figure. $T_{C^{3+}}^{exp}(High)$ and $T_{C^{3+}}^{exp}(Low)$ indicate the measured C^{3+} temperature of the high and the low temperature component, respectively. $T_{C^{3+}}^{cal}(Com)$ and $T_{C^{3+}}^{cal}(Priv)$ indicate the calculated C^{3+} temperature of the common and the private region, respectively. S_p^{in} , S_p^{out} and X_p indicate the inner and the outer strike point, and the X-point, respectively.

1.6.4 Hydrogen Molecule Behavior in the Divertor Plasmas

Understanding of H_2 molecule behavior in the divertor plasma is essential to establish the heat and particle control using the divertor. The H_2 molecules play an important role as a source of the H^+ ions, and they may play a role as a sink of the H^+ ions by the molecular assisted recombination. The H_2 molecule behavior has been spectroscopically studied in attached and detached divertor plasmas of JT-60U [1.6-6].

The decay lengths of the H_2 Fulcher line intensity in the attached and the detached divertor plasma were ~ 1 cm and ~ 4 cm, respectively (Fig. I.1.6-4 (a)). It suggested that the H_2 molecules penetrated more deeply in the detached divertor plasma than in the attached divertor plasma. Since the rate of the molecular assisted recombination increases with

vibrational excitation of the ground state of the H_2 molecules, it is important to estimate the vibrational population of the ground state. From the vibrational population ratios of the upper state of the Fulcher transition: $d^3\Pi_u$ (Fig. I.1.6-4 (b)), using a coronal model, the vibrational temperature of the ground state was estimated to be $\sim 1\text{eV}$.

The H_2 molecule behavior and the Fulcher line emission were simulated with a three-dimensional neutral transport code and a collisional-radiative model code. For the attached divertor plasma, the background plasma parameters were determined using Simple Divertor Code from the electron temperature and density measured with the Langmuir probes at the divertor plates. As shown in Fig. I.1.6-4 (a), the fall in intensity of the H_2 Fulcher lines with distance from the divertor plates was reproduced by calculation using a neutral transport and a collisional radiative model code. It suggested that the H_2 molecule density distribution was well reproduced by the neutral particle transport

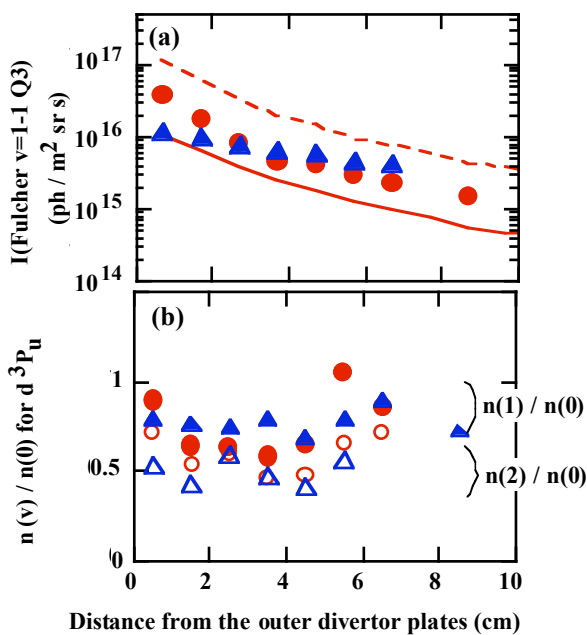


Fig. I.1.6-4 (a) Intensity of Fulcher $v=1-1$ Q3 line and (b) vibrational population ratios (closed symbols: $n(v=1) / n(v=0)$, open symbols: $n(v=2) / n(v=0)$) of the $d^3\Pi_u$ state as a function of the distance from the outer divertor plates. Circles and triangles indicate the attached and the detached divertor plasma, respectively. The lines indicate the intensity calculated for the attached divertor plasma. The continuous and the broken line are the calculations with and without considering the dissociative attachment from the $n=3$ state.

calculation. For the detached divertor plasma, since it is difficult to obtain the spatial distribution of the plasma parameters from the Langmuir probe measurement, a two-dimensional fluid code was used to obtain the background plasma. The relative observed profile of the Fulcher line intensity was reproduced by the calculation with the ground-state vibrational temperature of 0.5 eV . The calculated vibrational temperature agreed well with the vibrational temperature estimated from the vibrational population ratios of the $d^3\Pi_u$ state considering uncertainty. In the detached divertor plasma, the molecular assisted recombination rate was estimated to be as large as the $H^+ - e$ recombination rate.

1.6.5 Tungsten Tile Study in ELMy H-mode Plasmas Tungsten is a candidate of plasma facing materials in fusion devices because of high heat conductivity, small erosion rate and low hydrogen retention. In order to investigate compatibility with plasma and tungsten, 13 tiles of outer divertor tiles (about 1/18 toroidal section) have been replaced with W-coated CFC tiles as shown in Fig. I.1.6-5. W layer with rhenium multi-layers is formed on CFC tiles by vacuum plasma spray coating and the thickness of W layer is $50 \mu\text{m}$. In the ELMy H-mode plasmas with $I_p = 1 \text{ MA}$, $B_t < 2.0 \text{ T}$, NB-heating power $\sim 6.5 \text{ MW}$, $n_e = 1.9 - 2.2 \times 10^{19} \text{ m}^{-3}$, the outer strike point was swept from CFC tiles to W tiles shown in Fig. I.1.6-5. Figure I.1.6-6 shows time trace of W I line intensity (wavelength: 400.9 nm) measured with a visible

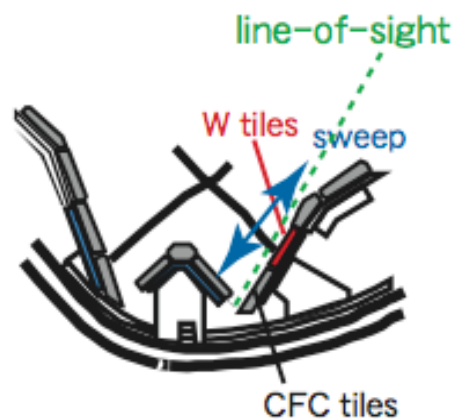


Fig.I.1.6-5 Poloidal cross-section of the divertor

spectrometer (line-of-sight of the spectrometer is shown in Fig. 1.6-5) together with NB-heating power and the location of the outer strike point. The W I line intensity increased when the outer strike point set on the W tiles. The W sputtering yield against ion flux was estimated to $\sim 10^{-4}$ (preliminary) and similar to the results in ASDEX Upgrade. From ELMy H-mode plasmas with NB-heating power up to ~ 15 MW, some

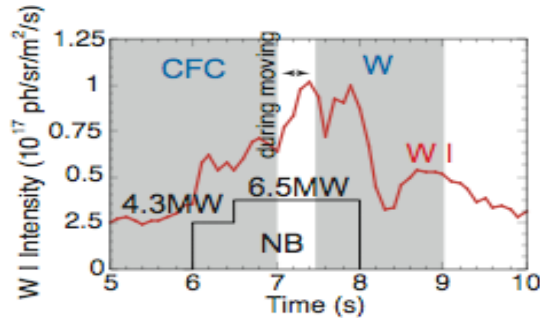


Fig.1.1.6-6. Time trace of W I line intensity, NB-heating power. Location of the outer strike point is also shown.

W lines near 5 ~6 nm in the VUV region (W^{28+} , W^{29+} , W^{44+} , etc) were observed. But the soft X-ray signal was too weak to analyze W transport/accumulation because only a small amount of W seemed to generate and penetrate to the main plasma. Experiments with higher NB-heating power are planned.

1.6.6 Local Gas-Puff in the Divertor

Chemical sputtering of carbon divertor plates is crucial because the lifetime of the divertor plates depends on the chemical sputtering and carbon co-deposition can increase tritium retention. The parameter dependence of chemical sputtering has been energetically investigated by spectroscopic technique [1.6-7]. In this technique, it is essential to determine D/XB value, the number of dissociation events per a photon, and the ratio of the loss rate of the molecule to the emission rate of the observed molecular band under the real divertor conditions. For determination of the D/XB value, a gas-puff system was installed at a poloidal section of the outer divertor where viewing chords for spectroscopic diagnostics were positioned. The D/XB values for CD_4 , CH_4 , C_2H_6 , C_3H_8 will be determined from the puff rates and the emission intensities.

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2. Operation and Machine Improvements

2.1 Tokamak Machine

2.1.1 Operation Status

The operation and maintenance of JT-60U was carried out in this fiscal year. In the maintenance period, some improvements towards long pulse operation have been made in JT-60 tokamak machine. Conducting capability of DCW (Disruption Control Windings) magnetic field coil was changed from 40kA-8sec to 30kA-20sec. The temperature rise of the feeders was, therefore, controlled with a newly installed air cooling fan so as not to exceed the limit (around 70 degrees Celsius) against stress concentration caused by thermal expansion during the long time operations. Software improvements have been made in gas injection and pellet injection control systems to match injection timing with long discharge. A start timing signal of the pellet injection was shifted, and sampling period and elapsed time for gas injection data gathering were extended.

Understanding of tritium removal characteristics and de-tritiation rates in the carbon-based plasma facing material is of crucial importance for the nuclear fusion reactor operation. From this point of view, initial measurements of exhaust gas from the vacuum vessel were conducted in JT-60 deuterium discharges following the installation of some exhaust gas analysis systems [2.1-1]. Tritium was measured with an ion chamber and a water bubbler. Exhausting gas composition and chemical form were measured with a micro gas-chromatograph and a residual gas analyzer. De-tritiation rates in three types of discharges; plasma discharges, Taylor discharge cleanings and glow discharge cleanings, were estimated. It was found that the most effective method for de-tritiation was the glow discharge cleaning with H₂ gas. The chemical forms of the removed tritium mainly consisted of elemental gas.

2.1.2 Tungsten Coated CFC Tiles

In order to apply tungsten divertor tile for JT-60, the heat load tests of three types of tungsten-coated CFC tiles were conducted at JAERI Electron Irradiation Stand (JEBIS). The types were (1) 3 μm-thick physical vapor deposition (PVD), (2) 50 μm-thick vacuum plasma splay (VPS) coating, (3) 500 μm-thick VPS coating. (2) and (3) tiles have 16 μm W/Re multi-layer (Fig. I.2.1-1) between each CFC substrate and tungsten coating layer to prevent the formation of carbides in the main tungsten layer. The heat load tests of 7-8 MW/m² x 5 s showed that 3 μm PVD and 50 μm VPS coating tiles withstood for 230 cycles, while 500 μm VPS coating tile suffered damage due to crack formation after 85

cycles.

As the results of the heat load tests, we have selected the 50 μm VPS coating as the divertor target tile. In Aug. 2003, 13 tiles were installed in the upper part of the outer divertor in JT-60, as shown in Fig. I.2.1-2, and study on the tungsten transport and accumulation experiments has started.

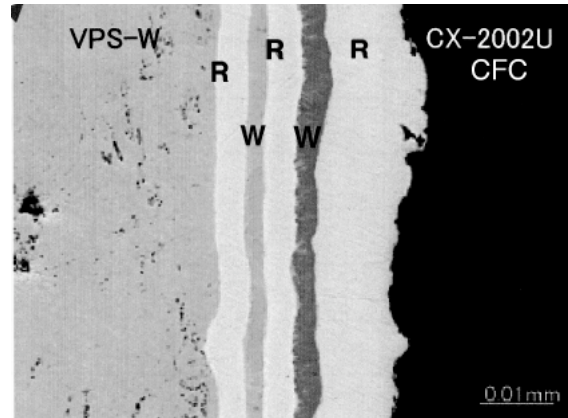


Fig.I.2.1-1 W/Re multi-layer between CFC substrate and tungsten coating layer.



Fig. I.2.1-2 Tungsten coated tiles installed in the outer divertor.

2.1.3 Study of the Plasma-Surface Interaction

The cooperative research program between JAERI and universities using the JT-60 first wall tile was initiated in 2001. Under the program, various studies on the plasma facing materials have been progressed [2.1-2], [2.1-3]. Major research activities conducted in FY 2003 are as follows:

(1) Tritium Retention by IP

Tritium depth profile in the dome top tile used in the JT-60 deuterium experiments was measured with an imaging plate (IP) technique and a tritium survey monitor [2.1-4]. The tritium profile in depth direction measurements showed that the

amount of the tritium within 1 μm depth from the surface was small, while it increased in the area more than 1 μm depth. In JT-60, roughly half of the tritium produced by D-D nuclear reaction escapes from plasma due to ripple loss, and implants deeply into the plasma-facing wall with an energy level of 1 MeV. Since the tritium retained in such deep position is hard to be removed, the retention of the implanted tritium could be a long-term potential issue.

(2) Deuterium Depth Profiles by NRA

Deuterium concentrations and depth profiles in the divertor tiles were investigated by nuclear reaction analysis (NRA) [2.1-5]. The highest deuterium concentration ($D/^{12}\text{C}$ of 0.053) was found in the outer dome wing tile, while peak of tritium concentration was observed in the dome top tile. It was also found by SEM observation that slight re-deposition layers existed in the outer dome wing tile which was located on the opposite side of the eroded outer divertor tiles. On the other hand, the OFMC simulation showed that energetic deuterons caused by the neutral beam injection were intensively implanted into the dome top area or upper part of the outer dome wing tile. Therefore another accumulation process such as the deuterium-carbon co-deposition is considered other than the implantation of energetic deuterons in the outer dome wing tile.

(3) Low-Z Impurity Deposition

Low-Z impurity (^7Be) on the JT-60 divertor tiles was analyzed to study the impurity behavior in the divertor region [2.1-6]. The amount of the ^7Be increased approximately one hundred times after B_4C -tile installation in the outer divertor. The ^7Be was probably produced by $^{10}\text{B}(p,\alpha)^7\text{Be}$ nuclear reaction on the divertor tiles in the hydrogen experiment with ion cyclotron range of frequency heating. The ^7Be was distributed asymmetrically in the poloidal and the toroidal direction. The highest ^7Be concentration was found at the inner divertor, though its boron content, $\text{B}/(\text{B}+\text{C})$, was $\sim 20\%$, which was lower than that of the B_4C tiles ($\sim 80\%$) of the outer divertor. This fact shows the impurity moves from the outer divertor to the inner divertor.

(4) Observation of Re-deposition Layers

Transmission Electron Microscopy (TEM), Selected Area Electron Diffraction (SAD) and Energy Dispersive X-ray spectroscopy (EDX) measurements were made on carbon deposition layers formed on graphite armor tiles used in the lower X-point divertor region of JT-60 [2.1-7] with the

hydrogen discharge in 1988-1990. Some redeposition layers gathered at poloidal and/or toroidal sections of the inboard side of the inner-separatrix strike point were measured with the TEM. Images of 0 - 6 μm subsurface layers were correlated to the last 30-shots in the 1988 experimental campaign.

Fig. I.2.1-3 shows a TEM image of the redeposition layers at a toroidal section on the inboard side, at 20 - 30 mm apart from the strike point. Two columnar layers correspond to successive normal and disruptive divertor discharges of

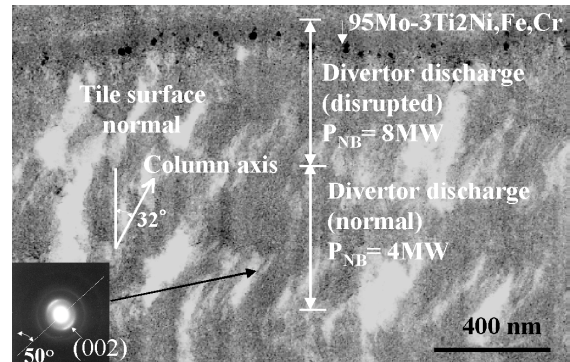


Fig. I.2.1-3 TEM image of redeposition layers at toroidal section with an insertion of a SAD pattern from columns showing oriented graphenes structure of the columns.

relatively lower NBI power at 4 and 8 MW, respectively. Columnar structure is formed onto relatively lower temperature substrate and by inclined incidence angle of adatoms against the substrate (Fig. I.2.1-4). In Fig. I.2.1-3, it was found column axis in the deposition layers was oriented at around 32 degree to the surface normal (β), while a SAD pattern, inserted in Fig. I.2.1-3, indicated that graphene sheet was oriented at 50 degrees on average. Relation between the column axis orientation (β) and graphene one (α) was found to roughly match "tangent rule", $\tan \alpha = 2 \tan \beta$ (Fig. I.2.1-4). Also in the SAD pattern, diffused and elongated (002) diffraction spots in Fig. I.2.1-3 show less crystallized graphitic structure, and indicate the lower deposition temperature for those shots. A codeposition layer of the graphene with Mo-Ti-Ni/Fe/Cr particulates from TiC coated Mo liners was found corresponding to plasma disruption.

(5) Depth Profile and Retention of Hydrogen Isotopes

Hydrogen isotope distributions of the graphite tiles in the W-shaped divertor were studied. The tiles used in the studies were set in the JT-60 between 1997 - 1999. Just before the removal of the tiles from the vacuum vessel, hydrogen

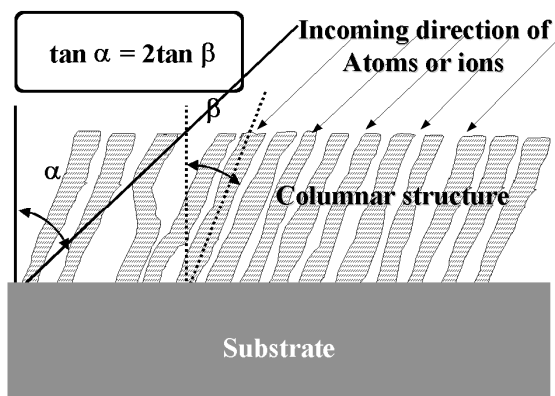


Fig. I.2.1-4 A schematic diagram for columnar structure formation. Column axis orientation angle (α) and angle of incoming direction of adatoms (β) follows "tangent rule".

discharge experiments were conducted. In the studies, the depth profiles of deuterium (D) and hydrogen (H) in graphite tiles were measured through SIMS. Erosion depth and deposition layer thickness measurements were made by a dial gauge and a Scanning Electron Microscope (SEM). Chemical state for tile surfaces was also analyzed with a X-ray Photoelectron Spectroscopy (XPS).

It was found that retention of H and D in the sub-surface layer (0 - 2 μm) of the thick deposition layers on the inner divertor tile was quite small, even smaller than those in the erosion dominated outer divertor tile. The reason seems to be because the poor adhesion or porous structure of the deposited layers inhibited the heat flow from the plasma to the substrate, resulting in temperature increases at the surface of the deposited layer. Hydrogen discharges, employed for reduction of tritium, seemed to be effective to exchange most of deuterium retained in the near surface regions [2.1-8].

In the outer target tiles, it was found that the largest deuterium concentration was found around the slot-entrance zone of the tile where re-deposition layers of thickness less than 5 μm were observed. On the other hand, the concentration of the deuterium was the lowest and no re-deposition layers were found in the middle zone of the tile, where the frequency of the separatrix strike point hitting was the largest and erosion was dominant [2.1-9].

(6) Dust Analysis

Dusts in the JT-60 vacuum vessel were corrected under the collaboration between JAERI and INEEL (Idaho National Engineering and Environmental laboratory) [2.1-10]. The dust of 170 mg in total was corrected at sampling area inside the vacuum vessel. The dust at the locations not exposed

to plasma was larger than that at the positions exposed to plasma. Dust particles analysis with SEM/EDX showed that most of the dust was carbon. Average particle size at all location was 3.08 μm . Specific surface area of the dust was 0.28 - 1.18 m^2/g . These results of specific surface area measurements for dust in JT-60 were consistent in magnitude with that obtained in other fusion machines. The average surface mass density was 37.4 mg/m^2 at all sampling surface. The total dust inventory extrapolated from the surface mass densities of each sampling locations and total surface area of inside the vessel was ~ 7 g. This amount of the dust in JT-60 was considerably smaller than that observed in other tokamaks.

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2.2 Control System

2.2.1 Modification of the control system for long -pulse discharge

Since it was required that a pulse length of the plasma discharge was extended up to 65-sec long enough for saturation of plasma current profiles, the following changes and modifications have been made to the JT-60 control system.

- 1) To collect entire discharge data due to the pulse length extension
- 2) To add consistency checks among discharge parameters relating to a pulse length extension
- 3) To re-engineering discharge interval control functions to secure the average heat load of field coils and power supplies within an allowable limit

Two choices were possible for data storage in the long pulse operation. (1) Increase data amounts; (2) increase a sampling interval. For some new or modified systems were applicable to increase their data amount due to enough data

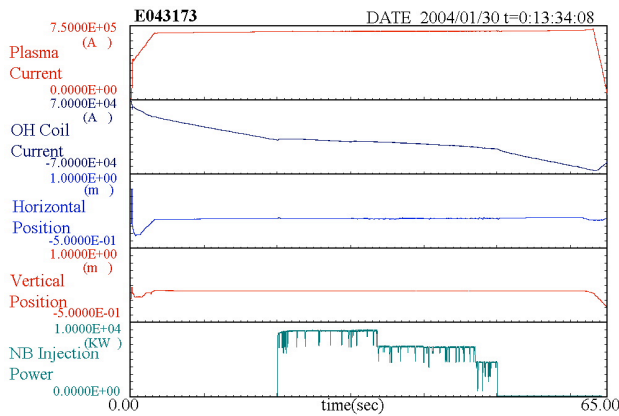


Fig.I.2.2-1 A typical data in a 65-sec plasma discharge

storage area. However, for old CAMAC modules, there was no extra memory and storage. Therefore, data sampling interval change was applied to the old systems to maintain same data amounts.

The allowable heat load on toroidal and poloidal field coils and power supplies have to be consistent with their design limit even in the long-pulse operation. The heat load of the toroidal/poloidal field coils can be estimated by means of time integral calculation of Joule heating. ZENKEI, the supervisory control system of JT-60, provide prediction function for toroidal field pre-programmed waveform, and real-time protection function for poloidal field coils. In addition, discharge interval

control has been added to keep an average heat load under the design specification. Based on the integrated time of coil current excitation and coil surface temperature monitoring, plasma discharge operation is restricted until reaching adequate coil surface temperature.

For the NB injection system, the modification of the power supply system has been performed for 30-sec long NB injection (four positive-ion based NB units). One of the two negative-ion based NB unit was modified to be capable of 30-sec injection with 2 MW at maximum. The rest of PNB units (seven perpendicular units) were modified to be provided 10-sec injection within a period of 30-sec in a shot. Human interface system setting for discharge parameters was also modified. A number of control algorithms, such as neutron yield feedback control and stored energy feedback control, are capable to select by respective NB units simultaneously.

All of the modifications have been successfully completed, and followed by the plasma commissioning with 65 sec discharge (1MA, 2.1T with 30-sec NB injection) in November 2003. Figure I.2.2-1 shows a typical data of the time evolution in a 65-sec plasma discharge.

2.2.2 Development of plasma current profile control system

A feedback control system of plasma current profile has been newly developed. This control employs the LHRF as a current

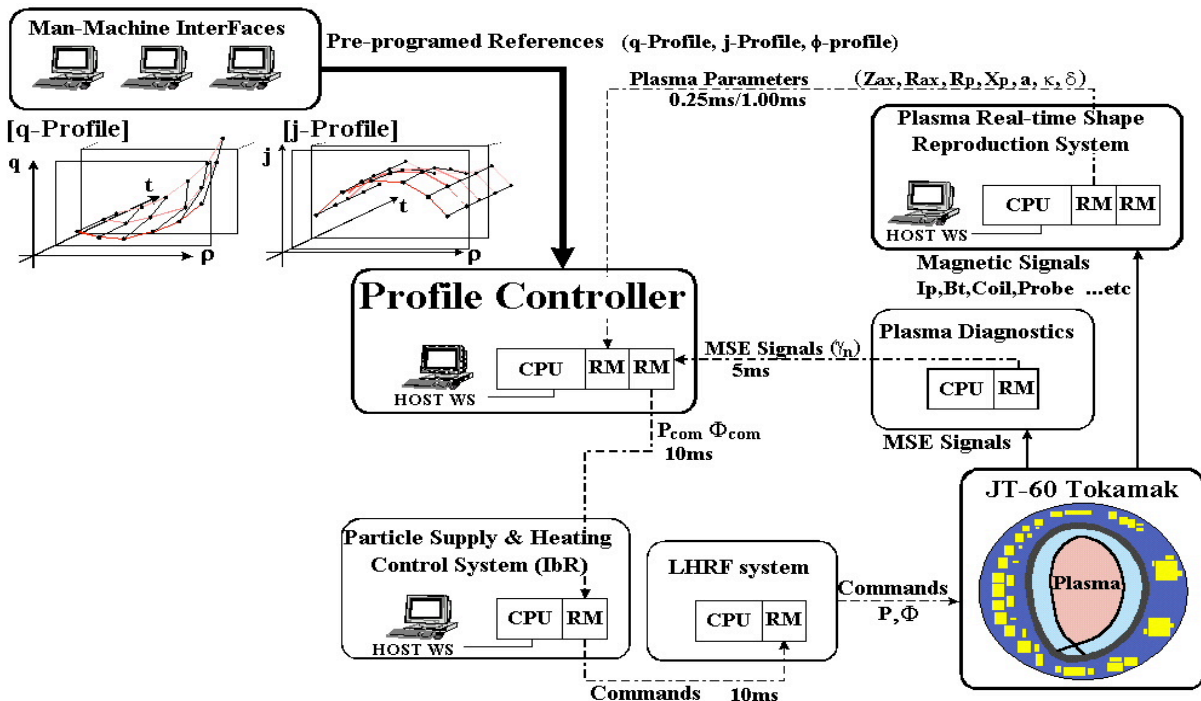


Fig.I.2.2-2 Schematic Diagram of the Current Profile Control System

drive (CD) actuator and a measurement system based on motional stark effect (MSE) as a current profile detector. Basically three profile references; current profile, q-profile and magnetic flux profile can be chosen in this profile control system. The q-profile control has been selected as the first trial. Plasma equilibrium parameters are calculated by the real-time plasma shape reproduction system based on the CCS method [2.2-1]. The phase and power of the LHRF are manipulated to control the position and increase extent of current drive.

A schematic diagram of the new plasma current profile control system is shown in Figure I.2.2-2. The profile controller, consists of compact PCI modules, executes profile reproduction with MSE diagnostic (current-profile and q-profile), and gives a command to the LHRF system. A reflective memory module is employed for high-speed data communication of control and diagnostics data.

The first feedback control was executed for 3sec at shot #E043172, where target q-surface was ~ 1.5 , LH power use around 1MW, and calculated output commands were oscillated between 90 degree and 30 degree. To avoid control command oscillation, improvements of control logic and more LH injection power would be necessary to demonstrate clear current drive at target plasma horizontal position.

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2.3. Power Supply System

2.3.1 Remodel of Toloidal Field Coil Power Supply (TFPS) for Long Pulse Discharge

(1) New control system for TFPS.

The control system for TFPS was remodeled for long pulse plasma operation up to 65 s. The former system could control toroidal field coil (TF-coil) current only for 15 s. The TFPS is composed of both the system directly supplied from 275 kV power grid and toroidal filed coil power supply motor generator (T-MG) of 215 MVA. The TFPS is controlled by two ways; the preset one shot control of four diode rectifiers and the field control of the T-MG. The simplified main circuit diagram is shown in Fig. I.2.3-1. The new control system for the TFPS is composed of WS and VME (Versa Module Europe) modules. *VxWorks* is adopted as Real-time OS for the system. In the system, about 50 programs to control each device of the TFPS are set in VME. These tasks are activated by command messages from the toroidal host WS and started a sequence control.

In the case of plasma discharge experiment, the host WS of 275 kV commercial power grid

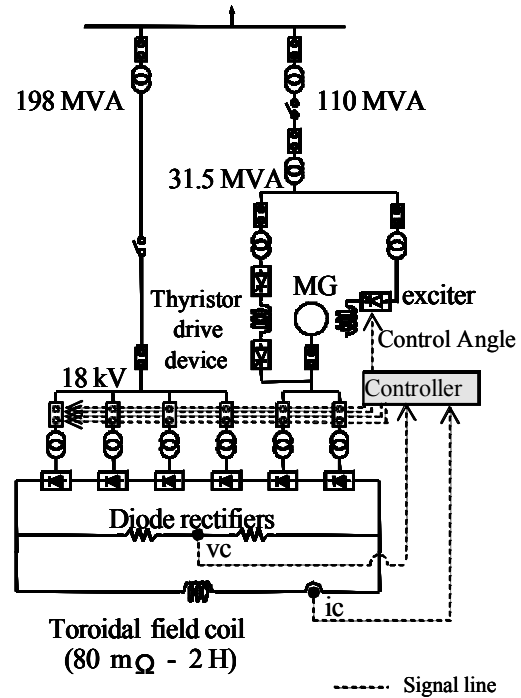


Fig. I.2.3 - 1 Simplified main circuit diagram of the TFPS

the TFPS receives a command message from ZENKEI, the order computer of JT-60. The command message is analyzed by the toroidal host WS and the task program corresponded to the message is started.

(2) New coil current control system.

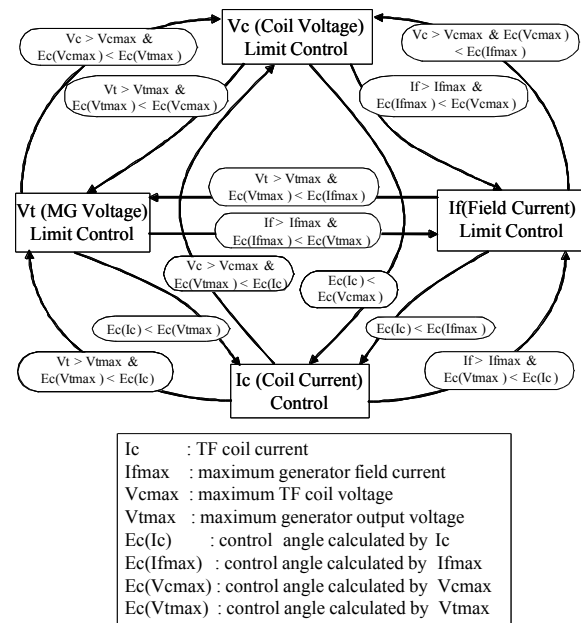


Fig. I.2.3 - 2. Coil current control with added limit function.

coil power supply motor generator (T-MG) is supervised by AVR-VME, the part of the control system of the TFPS. In the AVR, a TF-coil current and a generator output voltage are controlled by a generator field current through a control angle for the exciter. Since the TF-coil circuit is a second-order time lag circuit, a state feedback control method was adopted to stabilize and improve the response time as a new coil current control. [2.3-1]

In the coil current control system, the generator field current, generator output voltage and TF-coil voltage limit function are activated when those are required. The flow diagram is shown in Fig. I.2.3-2. By these limit functions, the operation of the TF-coil can be kept safety within the finite capacity of the TFPS even if the signal lines of the TF-coil current, the TF-coil voltage, generator field current, and generator output voltage are disconnected through a trouble.

A coil abnormal detection function moreover is introduced into the system for coil protection. For example, a short-circuited unit coil can be detected by this function in real-time. The normal state of the coil can be detected by comparing the measured coil current with the calculated value from the coil voltage using the follow equation.

$$I_{Coil} = I_{preCoil} + \frac{\Delta T}{L} (V_{Coil} - R \times I_{preCoil})$$

where I_{coil} is the expected coil current, $I_{preCoil}$ is the coil current before one sample period, V_{coil} is the applied voltage, L is the coil inductance, R is the coil resistance, and ΔT is the sampling time of 10ms.

When the difference between the calculated and the measured coil currents exceeds 20 %, an abnormal state is identified and then the experiment will be terminated immediately.

(3) Simulations of the new coil control system.

The performance of the new coil current control system was evaluated by a simulation code of PSCAD/EMTDC before operation tests of the TFPS. The simulation results of coil current control are shown in Fig. I.2.3-3.

The initial magnetization period for the plasma discharge is 30 s and magnetization is continued for the 65 s plasma experiment. The toroidal magnetic field increases from 1 T to 2 T during the shot. The rotational speed of the T-MG is simulated based on the experiment. The feedback control gains are optimized so as to deter overshoot of the coil current. As a result this system could control the coil

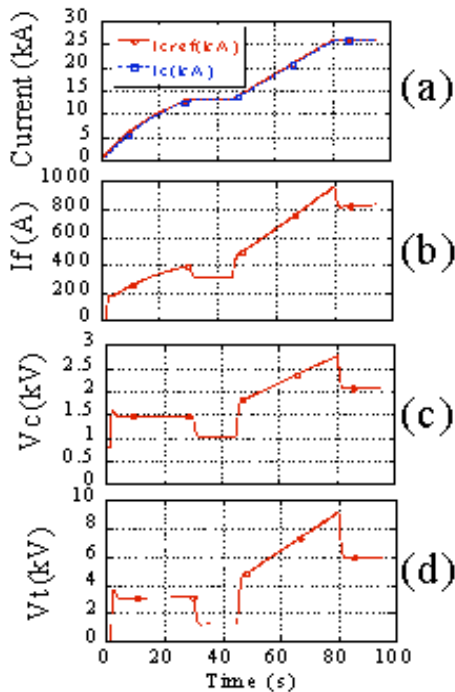


Fig. I.2.3-3 Simulation results
 (a) Simulated TF-coil current
 (b) Simulated generator field current
 (c) Simulated TF-coil voltage
 (d) Simulated generator output voltage

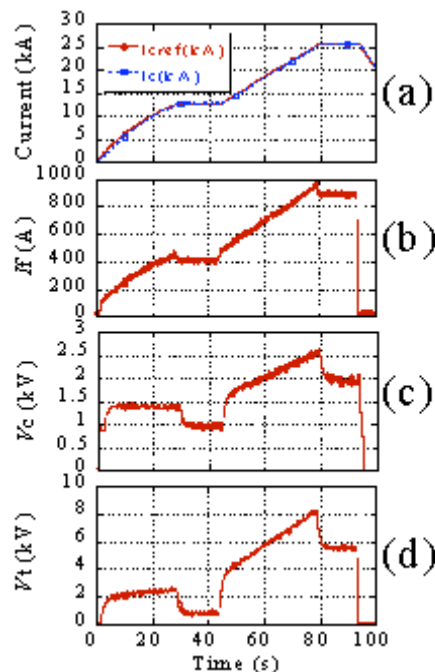


Fig. I.2.3-4 Operational test results
 (a) Measured TF-coil current
 (b) Measured generator field current
 (c) Measured TF-coil voltage
 (d) Measured Generator output voltage

current plateau with requisite accuracy and stability.

Moreover the performance of the limit functions was also evaluated by the simulation. It was found these limit functions were obtained successful results. [2.3-1]

(4) Operation Test of the TFPS.

The control system developed was tested with the TFPS. The results are shown in Fig.I.2.3-4. The initial magnetization period for the plasma discharge is 30 s, while the plasma operation period lasted for 65 s. The toroidal magnetic field is ramped from 1 T to 2 T in the plasma experiment. This system could control TF-coil current corresponded to the coil reference current as similar as the simulation results, and the operation tests of TFPS were completed satisfactorily.

2.3.2 Remodel of Poloidal Field Coil Power Supply for Long Pulse Discharge

A minor modification of the JT-60 poloidal field coil power supply (PFPS) has been carried out to cope with the prolongation of the plasma discharge duration from 15 s to 65 s. Concerning the long pulse operation, the F-coil power supply unit (F-PS) of the PFPS has already achieved 70 s as the maximum for the pulse operation test of the ITER CS model coil with the reduced Motor-Generator (MG) output voltage of 11 kV, while the rated output voltage is 18 kV. [2.3-2] By this modification, the temperature rise of the field winding of the MG and the snubber resistances of thyristor converters for F-PS could be suppressed within the limits. The modification for the pulse prolongation of whole of the PFPS was based on the successful experience of the CS model coil operation.

(1) Rearrangement of the main circuit

Due to the limitation of available power of Poloidal MG (P-MG: 500MVA/1.3GJ), the divertor coil power supply unit (M-PS) has been powered separately from Heating MG (H-MG):

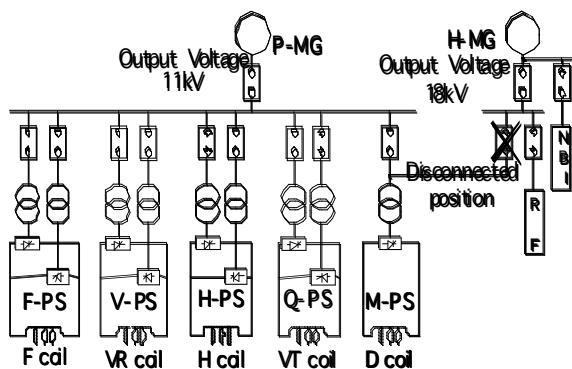


Fig. I.2.3-5 Main Circuit Diagram of PFPS.

400MVA/2.6GJ). This time, the M-PS has been changed the connection to P-MG from H-MG because the long pulse operation of M-PS is common to the other poloidal field coil power supplies. Figure I.2.3-5 shows the simplified main circuit diagram.

In addition, the following reengineering was conducted:

(a) Since the P-MG shall trip in the case the rotating speed decreases lower than that limit, a new interlock to avoid the P-MG trip was added in the control system of the PFPS.

(b) Temperature rise of the AC equipments during the plasma experiment was evaluated for the long pulse operation. As the result, the output bus-bar and the field winding of the P-MG have the largest temperature rises in the AC equipments. However, these temperature rises are acceptable in the case of this operation.

(c) The I^2t of Q-PS for the VT-coil (triangularity control coil) was expanded to 50 kA - 7.2 s from the original value of 50 kA - 6 s for long pulse operation. For this modification, the pulse interval was changed from 15 min to 30 min.

(d) The I^2t of M-PS (divertor coil power supply) was expanded to 110 kA - 8 s from the original value of 110 kA - 6 s for the long pulse operation. For this modification, the pulse interval was changed from 15 min to 30 min.

(e) The temperature rise of the DC equipments during the plasma experiment was evaluated for the long pulse operation. As the result, the DC feeder of the F-PS has the large temperature rise in the DC equipments. However, it is acceptable in the case of the pulse interval of 30min.

(f) Some control signals for switch gear and circuit breaker for the M-PS were modified to receive electrical power from the P-MG.

(g) The detection system of rotating speed of the P-MG was added into the original control system for the new interlock.

(h) The amount of data storage was improved for the long pulse operation.

(i) The real-time detection functions of the I^2t and pulse duration are appended into the coil current control system for the long pulse operation.

Reference

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2.4 Neutral Beam Injection System

2.4.1 Beam Steering for Negative-Ion Based NBI

In the Negative-ion Based NBI (N-NBI) system for JT-60U [2.4-1], the goal target is to inject neutral deuterium beam of 10MW at 500keV for 10 sec with two large ion sources. Until 2003, beam injections of 5.8MW at 400keV with deuterium and 10 sec injection of 2.6MW with hydrogen have been achieved. To reach the injection goal some improvements have been conducted. One issue for increasing injection power is to reduce the beam loss in its passage through the ion source and the beamline. To reduce the beam loss, it is important to investigate the beam characteristics such as beam divergence and beam deflection. Therefore the steering of both single beamlet and multiple beamlets was studied experimentally.

The negative ion beam is usually extracted from a 45 x 110 cm² area divided into five segments. There are 216 (horizontally 24 and vertically 9 rows) aperture holes in each segment. In this study, multiple beamlets were extracted from

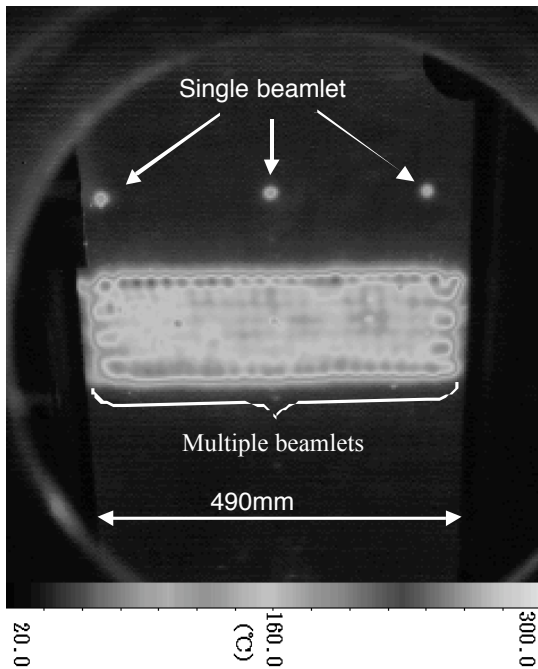


Fig. I.2.4-1 Beam footprint measured by infrared camera. Single and multiple beamlets were extracted from the center and the adjacent segments, respectively.

only the center segment and some single beamlets were extracted from the adjacent segment. The other plasma grid segments were masked. Extracted negative ions are accelerated in three stage electrostatic accelerator.

The aperture displacement method, based on the thin lens theory, is utilized in order to converge the beam envelope from the wide extraction area to the narrow injection port. The aperture axis of the grounded grid (GRG) is displaced against those of upstream grids, so beam is steered in the opposite direction from the offset. The aperture displacement changes according to aperture position and the apertures at the edge area need large displacement. Two types of grids with different aperture displacements were examined. One was a

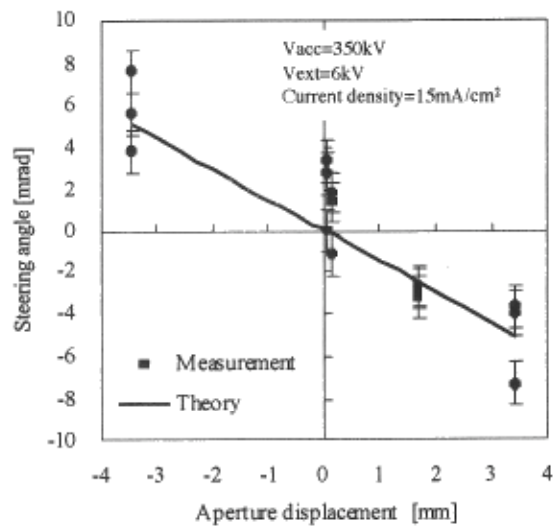


Fig.I.2.4-2. Correlation between aperture displacement and steering angle for the single beamlets

grid in which the maximum displacement was 3.4 mm in the horizontal direction and 1.2 mm in the vertical direction at the outermost aperture, which were decided by the thin lens theory. The other had half the displacement of that one. In this experiment, the maximum steering angle was supposed to be 5.2mrad with 3.4mm aperture displacement.

Figure I.2.4-1 shows the temperature profile footprint measured by the infrared camera on the target plate set at 3.5m away from the GRG. Multiple beamlets in the center area and three single beamlets are seen in Fig.I.2.4-1. The steering angle of each single beamlet was evaluated from its peak position of the temperature profile and aperture position of the GRG. The beam steering angles were measured with two types of the GRGs in order to obtain the correlation between aperture displacement and steering angle. Figure I.2.4-2 shows the correlation between aperture displacement and steering angle in the horizontal direction. Though the data is dispersed a little,

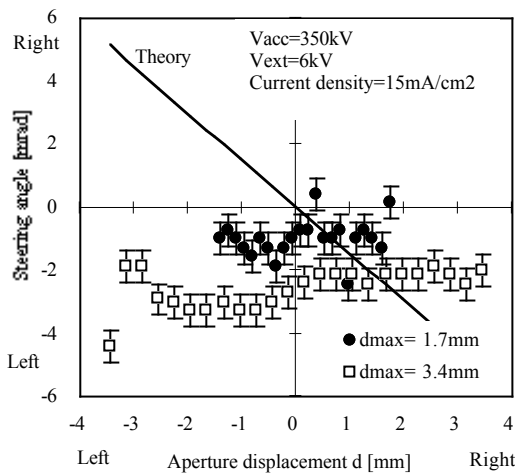


Fig. I.2.4-3. Correlation between aperture displacement and steering angle for the multiple beamlets

the measured steering angle is in good agreement with the value of the thin lens theory.

Figure I.2.4-3 shows the horizontal steering angle of the multiple beamlets. Two types of the GRGs were used as well as the single beamlet. Measured steering angles were largely different from the theoretical values, and most of the steering angles were around -2mrad, which meant 2mrad to left direction. This means that the beam axis is shifted about 2mrad and most of the beamlets are extracted almost parallel. There was little difference between the results for the two GRG configurations. Thus, the steering angle of the single beamlet agrees with the thin lens theory, but that of the multiple beamlets does not. It is thought that the multiple beamlets are repulsed each other by the space charge effect of beamlets in the accelerator.

2.4.2 Extension of Pulse Length of Positive and Negative Ion Based NBI Systems

In order to investigate the behavior of high performance plasma for continuous discharge, it is necessary to make the pulse length of plasma heating system longer. In the NBI system, the pulse length has been limited by both electrical capability of the power supply and temperature rise of the beam limiters installed at the NBI injection port without active cooling. The limiter prevents damage of the NBI port from the beam bombardment.

To extend the pulse length in both P- and N-NBI systems, capability of key components of the power supply was enhanced in addition to modification of the control system. The beam limiter at the NBI port was redesigned to suppress the temperature rise on its surface. In design, the area of the limiter

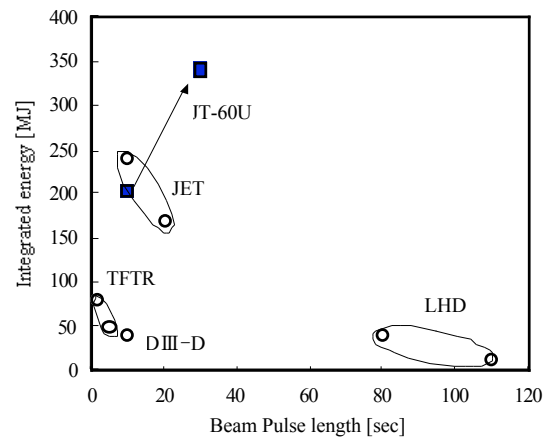


Fig. I.2.4-4 Integrated beam injection energy versus beam pulse length for the fusion device in the world.

surface exposed to the beam was expanded by increasing the obliqueness of the limiter surface along the beam direction. The volume of the limiter was also enlarged to increase the heat capacity.

Four tangential injection units of P-NBI system were modified for extension of the pulse length. Operation of other units leaves the pulse length of 10sec as it is. In the N-NBI system, it is necessary to reduce the excess heat load on acceleration grids in addition to the modification mentioned above. One cause of the heat load is excessive stripping of the negative ions in their passage through the grid structure due to the collision with residual gas molecules [2.4-2]. It is generally considered that the heat loading of the grids is due to acceleration of the electrons stripped from negative ions. The accelerated electron hits downstream grid by its deflection due to the magnetic field that is generated by current flowing in a plasma grid (PG filter). This current forms a magnetic filter of fast electrons in the source plasma to produce negative ions efficiently. To minimize the stripping loss, the top and bottom segments out of five accelerating grid segments were replaced to the plates that have a big hole to exhaust the residual gas for lowering gas pressure in the acceleration part. As a result the ratio of the heat load to the accelerating beam power decreased from 8 % to 6 % under the optimum condition.

After the conditioning of the injection port for reducing re-ionizing loss, 30 sec operation of P-NBI was achieved at 8 MW for four units. 17 sec operation of N-NBI was also attained at 366 keV so far. The pulse length was limited by the excessive arc discharge current due to no adjustment of the filament voltage. As a result of the long injection pulse, 360 MJ of the integrated energy was injected to the JT-60 plasma by both NBI

systems. This is the maximum in record in the world by using NBI system as shown in Fig.I.2.4-4

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2.5 Radio-Frequency Heating System

Performance of the JT-60U radio-frequency (RF) heating system has been constantly improved to open up new experimental regions. In FY 2003, major improvements of the JT-60U RF heating system were progress in operation of the electron cyclotron heating (ECH) system and modification of the lower hybrid (LH) launcher.

2.5.1 Progress in Operation of the ECH System

Two types of power injection modes of the ECH system have been required for realizing a variety of experiments in JT-60U. One mode is called a high power mode where the injected power is about 3 MW for 2 - 3 s. This mode has been used mainly for experiments of the neoclassical tearing mode (NTM) stabilization and strong electron heating of high performance plasmas. The other mode is called a long pulse mode where the pulse width is 10 - 30 s at about 0.6 MW of the injected power. This long pulse mode has been used for long pulse discharges of JT-60U, which are enabled up to 65 s, to perform local current drive or electron temperature profile control. The long pulse mode has been developed intensively while the high power mode had already been developed by FY2002 [2.5-1]. A key point for the long pulse mode is to control the oscillation of high power gyrotrons at 110 GHz, which are the most important component of the ECH system. Extension of the pulse width was limited by sudden stop of the gyrotron oscillation due to decrease of the gyrotron beam current about 10%. This decrease is due to the cathode cooling caused by thermoelectron emission from the cathode. There are several methods to continue the gyrotron oscillation. Among them, a conventional method of controlling the heater current was adopted in order to compensate the decrease of the beam current. In addition, a new method of controlling the voltage has been developed and was tried independently or together with the conventional method. The new method changes electron velocity distribution by the anode voltage to keep the oscillation condition as the beam current decreases, and therefore features faster response than the heater current control. Adjusting the oscillation condition like this can be done only in the JT-60U ECH system whose gyrotron has a triode-type

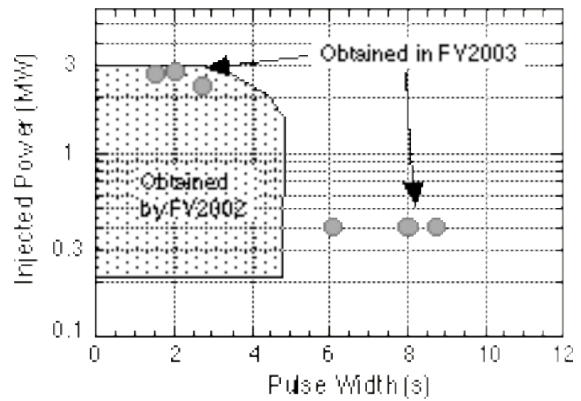


Fig. I.2.5-1 Injected power as a function of pulse width. Progress is made at longer pulse width.

electron gun while the other gyrotrons in the world have a diode-type one. Figure I.2.5-1 shows progress of the injected power as a function of the pulse width. In the long pulse mode, the pulse width 8.7 s was obtained at 0.4 MW with one gyrotron and the heater current control, where the heater current was increased at most by 50%. The anode voltage control has been tested with a dummy load. Preliminary test showed extended oscillation up to 16 s at 0.4MW with the anode voltage control by the voltage change only 2 - 3 %. The adjustment of oscillation conditions is being continued to achieve the objective pulse width 30 s.

2.5.2 Modification of the LH Launcher with Thin Carbon Grills

The LH launcher, installed at the equatorial port P18, consists of eight multi-junction grills made of stainless steel [2.5-2]. Each grill is divided into twelve rectangular channels with thin septa, forming sub-waveguides. Their dimensions are 12 mm wide and 120 mm high, and width of the septum is 2.5 mm. The launcher had been damaged by energetic ion and electron bombardment or by RF breakdown near the launcher surface. Some parts of its surface were melted 1 - 5 mm deep. Therefore the power injection capability had been degraded for these several years. Eight thin carbon grills (15 mm deep) were designed, fabricated, and connected with the original multi-junction grills [2.5-3] because the launcher could be moved by 50 mm in the major radius direction. Carbon was adopted as grill materials since it was high heat-resistant and it quite less degrades plasma performances than stainless steel if it were melted or sublimated into plasmas. Two types of carbon materials, graphite and carbon fiber composite (CFC) were used. Six graphite and two CFC grills were connected with the original launcher, as shown in Fig. I.2.5-2. The most important point of this modification is to keep sufficient electric

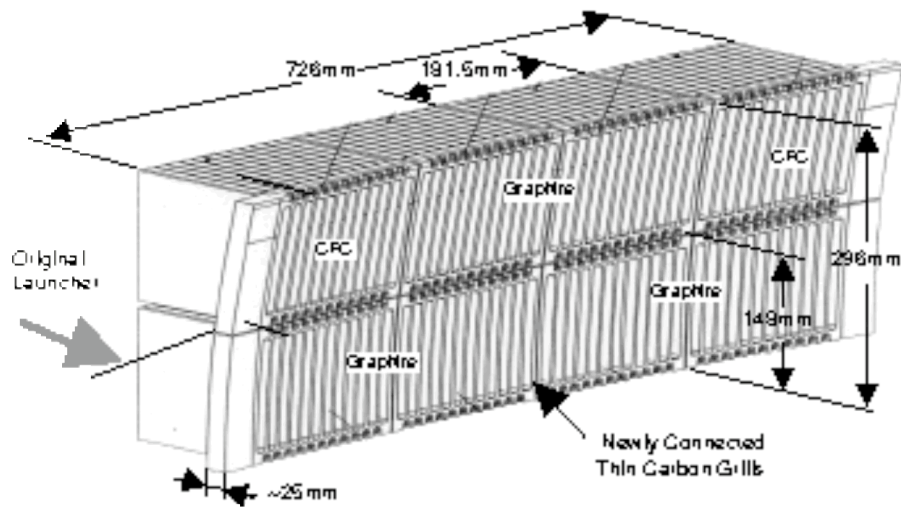


Fig. I.2.5-2 Outline of the modified LH launcher with thin graphite grills.

contact between the grills and the original grills. Their direct connection could not keep good electric contact because the original grill surfaces were definitely rough. Therefore very thin stainless steel base grills (10 mm deep) were welded onto the original grills in the condition where the launcher was set at the port. Then, the grills were bolted to the original grills with copper shims for improving electric contact in order to be able to change the grill that would be damaged.

After the grills were connected, the initial launcher conditioning was carried out for about 20 operation days. The injected energy has been increased up to 5 MJ without severe troubles, which was about a half of the normal injected energy value with the original LH launcher before the modification. The injected power level is about 1MW and hence the maximum pulse width reached to 5 s. Figure I.2.5-3 shows the

relation between the injected power and reflection coefficient obtained in the initial conditioning phase. The launcher position is set at $d = 8 - 12$ mm back from the first wall of the JT-60U. The injected energy seems to be increased more at lower reflection coefficient. The reflection coefficient can be controlled mainly by the gap between the first wall and plasma surface as well as the set back depth d . The reflection coefficient was less than 10 % when the gap was set at less than about 10 cm. Further launcher conditioning is necessary to achieve 10 MJ of the tentative objective and therefore is planned to be done at lower reflection coefficient by keeping the gap less than 10 cm.

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2.6 Diagnostic System

2.6.1 Time-resolved Measurement of Neutron Yield with Micro Fission Chamber

Time-resolved measurement of the neutron yield is essential to evaluate the fusion power in the fusion reactors. As it has thick components such as the blankets, vacuum vessel, diagnostic systems and the heating systems. Therefore, the neutron detectors have to be placed inside the vacuum vessel for the accurate measurement of the neutron source strength. As a neutron flux monitor, we have developed a micro fission chamber: a pencil-sized ionization chamber with fissile material

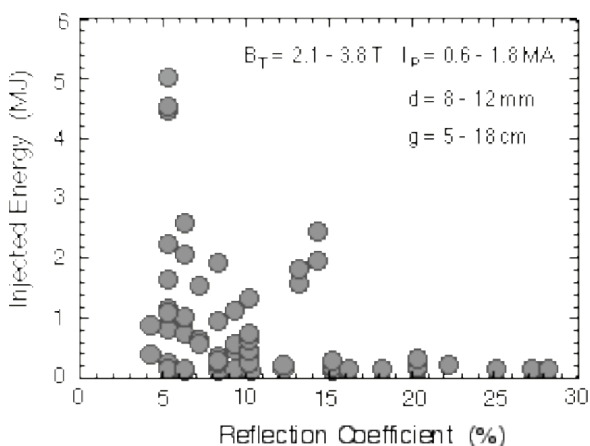


Fig. I.2.5-3 Relation between the injected energy and reflection coefficient obtained in the initial launcher conditioning.

inside [2.6-1]. We have tested the effects of the magnetic field and the electromagnetic noises in JT-60U [2.6-2].

The micro fission chamber is shown in Fig. I.2.6-1. The inner surface of the cathode is coated with 0.6-mg/cm² UO₂, and the total UO₂ amount is 12 mg. The ²³⁵U enrichment is 90%.

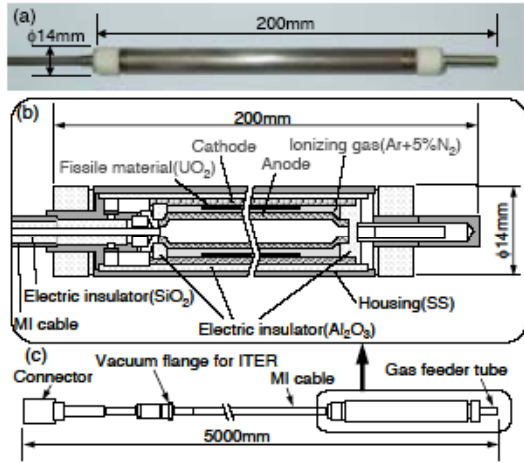


Fig. I. 2.6-1 (a) Picture and (b) cross section of the micro fission chamber. (c) Diagram of the micro fission chamber and the MI cable.

The detector is filled with 95% Ar and 5% N₂ gas at 14.6 atm. A double coaxial MI (Mineral Insulated) cable is welded to the detector. For the cable, SiO₂ is used as an electric insulator, and the cable is filled with Ar gas at 14.6 atm. The detector is set in a polyethylene block (220 x 100 x 45 mm³) that functions as a moderator and an electric insulator. The micro fission chamber is placed between the vacuum vessel and the toroidal field coils on the torus midplane in JT-60U. At the position, the maximum magnetic field is about 2 T.

Relation between the signal of the micro fission chamber and the signal of a conventional ²³⁵U fission chamber, which has been used as a neutron monitor in JT-60U, shows a good linearity, when noise signals due to NB breakdowns are removed for the micro fission chamber (Fig. I.2.6-2). The standard deviation in the neutron yields between the two detectors was 3% including stability of the electronics. Influence of the magnetic field has not been observed. Even at plasma disruptions, while change in the poloidal field was evaluated to be up to about 20 T/s, any problems have not arisen. By suppressing the electromagnetic noise due to the NB breakdowns, the micro fission chamber can be available as a neutron monitor for ITER.

2.6.2 Charge Exchange Neutral Particle Measurement with Natural Diamond Detector

Investigation of energetic ion behavior in quiescent plasmas or

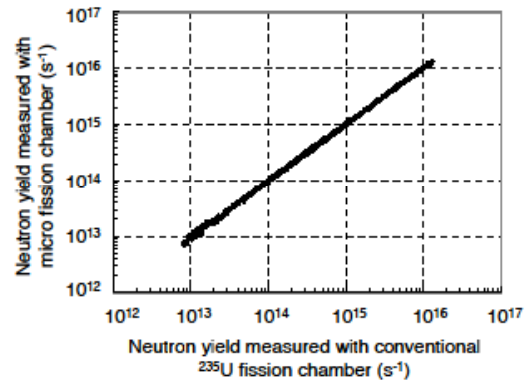


Fig. I.2.6-2 Relation between the signal of the micro fission chamber and the signal of the conventional ²³⁵U fission chamber. Here, for the micro fission chamber, noise signals due to NB breakdowns are removed.

during some instabilities such as sawtooth oscillation and Alfvén eigenmodes is of great importance for burning plasmas as ITER plasmas. The charge exchange neutral particle spectrometer is one of the most effective diagnostics to investigate the energetic ion behavior, since the charge exchange neutral particles have information such as the energy distribution of the confined energetic ions. In JT-60U, a natural diamond detector (NDD) has been installed in a tangential port to measure neutralized co-going beam ions [2.6-3].

A NDD has many important advantages as a charge exchange neutral particle spectrometer; for example, a compact size, high energy resolution, high radiation resistance, and so on. An NDD has an electrode-semiconductor-electrode structure, where the electrodes are thin graphite contact layers and the semiconductor is a pure (group IIa) natural diamond. Since the number of electron-hole pairs produced by an incident fast particle inside the diamond is proportional the kinetic energy of the incident particle, the NDD can be used as a neutral particle energy spectrometer. However, since the NDD is sensitive not only to neutral particles but also to neutrons and γ -rays, reduction of the neutrons and the γ -rays background noise is necessary in JT-60 deuterium-plasma experiments. Therefore, we set up a neutron and γ -ray shield (70cm x 50cm x 48cm) around the NDD to reduce the background noise. The shield consists of an inner layer of lead more than 5 cm thick and an outer layer of borated-polyethylene more than 10 cm thick.

Figure I.2.6-3 shows energy distribution of the neutral particles during P-NB (Positive-ion-based NB) injection and during the P-NB and the N-NB (Negative-ion-based NB)

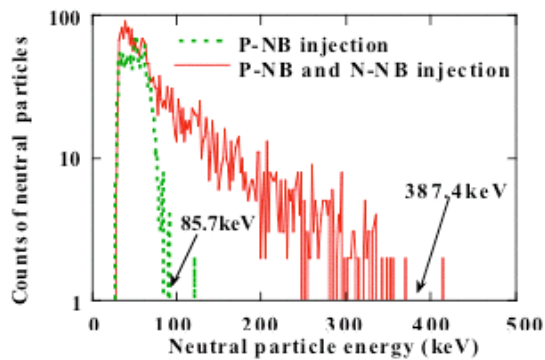


Fig. I.2.6-3. Energy distribution of charge exchanged neutral particles during P-NB injection (dotted line) and during P-NB and N-NB injection (solid line), where the P-NB and the N-NB energy were 85.7keV and 387.4keV, respectively.

injection. The energy distribution was significantly changed by the N-NB injection. The maximum energy corresponded to the NB injection energy. The time-resolved energy distribution was also obtained successfully. As to instabilities, neutral particle fluxes enhanced by sawtooth oscillation and Alfvén eigenmodes were observed with the NDD. It has been demonstrated that the NDD has high performance as a charge exchange neutral particle spectrometer.

2.6.3 Development of Analysis Methods using

Electron Cyclotron Emission Signals

Singular value decomposition has been applied to analysis of magnetohydrodynamic instabilities using a set of multichannel electron cyclotron emission signals [2.6-4]. Equilibrium and perturbative terms of an electron temperature profile can be separated successfully, and structure of a magnetic island produced by a tearing mode can be revealed clearly. By neglecting components with small singular values, the signal-to-noise ratio was improved.

In order to measure electron temperature profiles with a Fourier transform spectrometer, a maximum entropy method of the nonparametric type has been developed [2.6-5]. Methods to remove ELM pulses from interferogram data and to optimize the regularization parameter using the generalized cross validation have been also developed. By the methods, the electron temperature profiles can be automatically determined using the Fourier transform spectrometer in ELMy H-mode plasmas.

References

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3. Design Progress of the National Centralized Tokamak Facility

On the basis of the report issued by the Working Group on Fusion Research under Special Committee on Basic Issues of Subdivision on Science, Council for Science and Technology of MEXT in January 2003, previous design of JT-60 superconducting modification (JT-60SC) is modified to widen operation regime of high beta steady state research and is named as the National Centralized Tokamak (NCT) facility. The design requirements set by nation-wide discussion are, 1) a super-conducting device with break-even-class plasma performance, 2) capability of steady state high- β ($\beta_N=3.5-5.5$) plasma with full non-inductive current drive, required for the DEMO for more than 100 second, 3) flexibility in terms of plasma aspect ratio, plasma shaping control, and feedback control [3.1-1]. Physics and engineering designs are developed to meet these requirements, in which the technical bases developed for the previous JT-60SC design are employed.

3.1 Physics Design

Configuration optimization is one of the important research elements to achieve high beta steady state operation. Previous experiments in DIII-D show that higher beta operation becomes possible by increasing shape parameter S [$\equiv q_{95}I_p/a_pB_T \sim A^{-1}\{1+\kappa^2(1+2\delta^2)\}$] through the control of aspect ratio, A , elongation, κ , and triangularity, δ . Design studies have been made to increase operational flexibility on the plasma aspect ratio and the controllability of plasma shaping, and resulted in two machine designs, both of which have lower aspect ratio and higher S-parameter than those of ITER.

Table I.3.1-1 summarizes those machine designs [3.1-2]. Design-1 has moderate shaping flexibility with higher B_T compatible with present ECCD in JT-60. Design-2 has higher shaping flexibility with lower B_T . Both designs allow single and double null divertor operations.

Operational points of two designs are plotted in Fig.I.3.1-1 as a function of aspect ratio and shape parameter as compared with those for previous JT-60SC concept. As clearly seen in the figure, the flexibility in those parameters is remarkably extended in NCT. For medium aspect ratio of $A>3.1$ the shape

parameter is in the range of 4-5.5, while, for low aspect ratio of $A<3.0$ shape parameter extends to 5-7. The enlargement of the capability in the shape parameter will contribute to extend the ideal MHD stability limit.

Table I.3.1-1 Main parameters of two machine designs

	Design-1		Design-2	
	mid-A	low-A	mid-A	low-A
I_p (MA)	4.00	4.00	4.00	5.5
B_T (T)	3.63	3.40	2.96	2.76
A	3.27	2.81	3.10	2.62
S	4.16	5.06	5.26	6.81
κ_{95}	1.82	1.70	1.83	1.84
δ_{95}	0.39	0.53	0.45	0.52
q_{95}	3.39	4.81	3.48	3.87
V_p (m ³)	80.9	122.8	77.7	132.4
R_p (m)	2.94	3.13	2.77	2.97
a_p (m)	0.90	1.11	0.89	1.13
Divertor	Single Null Closed	Double Null Open	Single Null Closed	Double Null Closed

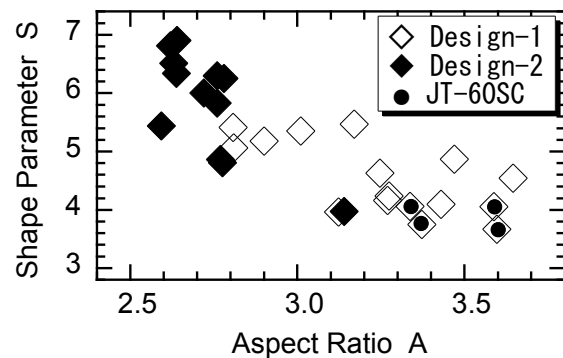


Fig.I.3.1-1 Operational points of two designs as a function of aspect ratio and shape parameter as compared with those for previous JT-60SC concept.

In order to estimate the feasibility for high plasma pressure beyond the free-boundary MHD stability limit ($\beta_N=3.5-5.5$), numerical analysis considering the 3-dimensional structure of vacuum vessel and the stabilizing plates, which is called 'VALEN code', is started under the collaboration with Columbia university and PPPL. A preliminary analysis with conformal conducting wall and up-down symmetrical plasma shaping indicates that the growth of the MHD instability with toroidal mode number of $n=1$ is suppressed for $\beta_N<5$ at the location of ideal wall radius at $r<1.4a$ [3.1-3]. The controllability of in-vessel sector coils for resistive wall mode will be also analyzed by the code which contributes to optimize the design of in-vessel coils and stabilizing plates.

3.2 Engineering Design

Based on the two designs of machine specification, structures of superconducting coils, vacuum vessel and divertor are further investigated [3.2-1,2,3]. Whole assemble of the tokamak is illustrated in Fig.I.3.2-1.

The overall assembling process of toroidal field coils and the vacuum vessel in the torus hall is briefly investigated. In order to give an efficient working performance, it is investigated that the vacuum vessel is divided to two halves during the drawing of the toroidal field coils into the torus formation.

CS-Conduit: 3D finite element method analysis is performed to clarify the characteristics of the fracture toughness in the welded part of CS-conduit after the heat treatment process of superconducting conductor. Stress enlargement factor is compared to that calculated by the Newman-Raju solution, which is usually adopted for the estimation of CS conductor. The 3D analysis for the crack at the welding part on the plane plate with the thickness of 3 mm gives a 5% higher value than that by the solution. The growth of crack at the front is almost the same both in the analysis and the solution.

Radiation shield: Support of radiation shielding plates for neutron emission, which was located at the outer wall of vacuum vessel in the previous design of JT-60SC, is changed to be located at the coil-case of toroidal field (TF) coils. The change contributes to the reinforcement of the TF coils-case against the shear stress by electromagnetic forces during plasma operation, and to the reduction of the load on the vacuum vessel for the improved proof against the earthquake.

Vacuum vessel: “C-shaped” rib is adopted for the joint-support structure between outer and inner vacuum vessel, in order to reduce the interval of the ribs, which brings the hard structure of vacuum vessel. The welding method for the support rib is investigated on the viewpoint of the accessibility for work of welding and testing, and it is concluded to adopt plug welding, and fillet welding at the inner, and outer vacuum vessel, respectively.

Divertor: Unit structure of the outer divertor is designed taking into account the electromagnetic force at the plasma operation, thermal expansion during the baking, and the manufacturing. Each unit, divided by a 5° segment in the toroidal direction, has a flat heat

deposition plate and 8 pieces of heat-sink. Each end of the coolant channel of the heat-sink is not turned back for keeping the coolant pressure. In order to optimize the cooling efficiency of heat deposition plate, thermal analysis for the coolant channel is made for the several cases of screw size, return-pass, and flow velocity. As a result, it is shown that the header of the return pass is removed, and that the coolant flow velocity of about 4 m/s is expected in the case of the M-Cryostat channel. The result of stress analysis for cryostat performed by a 3D-model, it is confirmed that each part of the cryostat satisfies the structural strength against the complex load from electromagnetic force and seismic force. A manufacturing plan of the cryostat in the torus hall is also investigated in which the clearance with the existing facilities, such as connecting port with NBI, is taken into account.

Shielding material: Development of high performance boron-doped resin [3.2-4] for neutron shield is initiated, which has sufficient mechanical strength and thermal resistance in order to extend the applicability for the shielding structure such as nuclear reactors. Several types of boron-doped resin, which are applicable at the temperature higher than 250 °C with much higher mechanical strength than that of polyethylene, are developed.

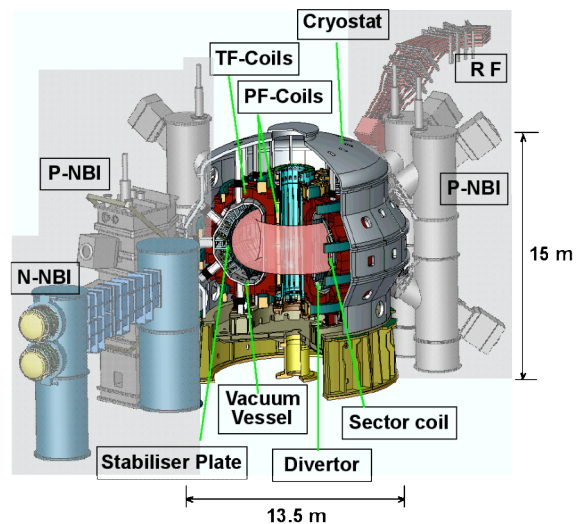


Fig.I.3.2-1 Birdseye view of the National Centralized Tokamak Facility

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II JFT-2M PROGRAM

On JFT-2M, advanced and basic research for the development of high performance tokamak plasma is being promoted, making use of the flexibility as a medium-sized device and the research cooperations with universities and other institutions. Recently, the Advanced Material Tokamak Experiment (AMTEX) program has been carried out in JFT-2M. The low activation ferritic steel (F82H) has been tested for the development of the structural material for a fusion reactor. In this fiscal year, the third stage test of AMTEX was conducted with the Ferritic Inside Wall (FIW) covering full inside wall of the vacuum vessel in order to investigate the compatibility of ferritic steel with high performance plasmas.

The influence of the FIW on the plasma stability and the MHD activity has been investigated under the close wall condition. In the case of optimum electron density and low impurity release from the first wall, high normalized beta of $\beta_N = 3.5$ has been kept almost constant even at the close wall condition of $r_{\text{wall}}/a \sim 1.3$. It has shown good compatibility between FIW and the high β_N plasma close to an operation regime of a fusion demonstration reactor (DEMO). The observed time constant of the growth rate of MHD activity for close wall case was a few milliseconds, which is the same order of the wall time constant as well as the time constant with normal resistive wall without ferromagnetism. The effect of the boronization on the hydrogen retention in the ferritic steel was studied with small test pieces exposed to JFT-2M plasmas. In parallel with the AMTEX program, the advanced and basic study on H-mode plasmas and a Compact Toroid (CT) injection, etc. have been performed. The operational boundary of the ELMy H-mode and the High Recycling Steady (HRS) H-mode is found to exist at the normalized electron collisionality of about unity in the plasma edge region. In relation to the H-mode confinement, density and magnetic fluctuations have been measured. Characteristic fluctuations in a range of 20 – 300 kHz were observed, accompanied with the change in the H-mode property. The characteristics of the scrape-off and divertor plasma have been investigated with electrostatic probes and fast framing camera. It has been confirmed that the CT plasma can be transported with a curved drift tube,

keeping spheromac configuration.

A series of the experimental programs on the JFT-2M was completed at the end of this fiscal year after the 21 years operations since 1983, with the significant contribution to the controlled nuclear fusion research.

1. Advanced Material Tokamak Experiment (AMTEX) Program

The low activation ferritic steel is a leading candidate of structural material for the blanket of a fusion demonstration reactor (DEMO). However, it is ferromagnetic material and it easily rusts in the air. Thus the investigation of the compatibility of the ferritic steel with plasma is important and has been investigated on the JFT-2M tokamak step by step. Since the last year, the compatibility tests have been performed with the full covering ferritic inside wall (FIW). Engineering design of FIW was summarized in reference [1-1] and [1-2]. It had been demonstrated that both magnetic effect [1-3~1-6] and impurity desorption [1-3, 1-7, 1-8] is not so severe for relatively far wall position (distance of wall divided by plasma minor radius; $r_{wall}/a \sim 1.6$). Among the remaining subjects, the most important one in this year was the compatibility of the ferritic wall with high normalized beta plasma at closer wall position because high normalized beta (β_N) plasma of $\beta_N = 3.5\sim 5.5$ realized by improving the beta limit due to the wall stabilization effect will be employed in a commercially

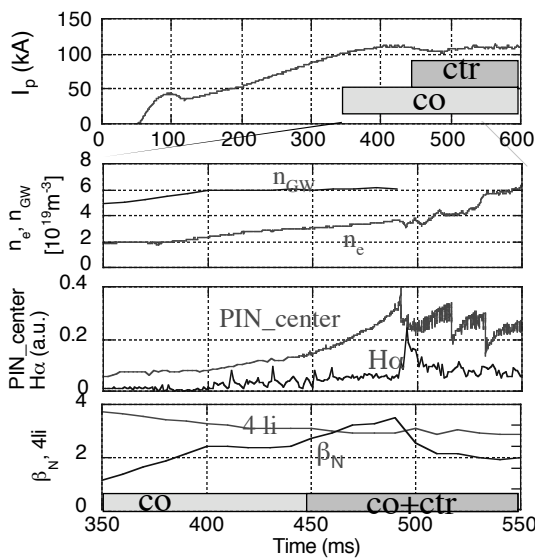


Fig. II.1-1 Typical time evolutions of the high beta

effect will be employed in a commercially attractive fusion reactor.

It was difficult to produce the plasma near the wall until last year because 1) graphite tiles were located at 7 cm from the surface of the FIW for the ripple loss measurement, 2) impurity release was significant when the plasma position was shifted outward. Before a start of the experiments, the graphite tiles were removed. The space in the weak field side was increased by ~ 2 cm. In addition, some of the in-vessel components were removed to reduce impurity release. Owing to this modification, the scan of plasma position was carried out with keeping low impurity level.

As for the operation scenario, similar procedure with high beta experiments in 2002 [1-3, 1-9] was used as shown in Fig. II.1-1. The neutral beam of co-direction to I_p (co-NB) was injected during current ramp-up phase (350 ms) and the neutral beam against I_p (ctr-NB) was injected from 450 ms. The toroidal field was typically 0.8 T, which is slightly lower than the typical operation region in 2002 ($>1.0T$). High beta collapse was observed reproducibly. The electron density was a key parameter. When the density is lower than $n_e/n_{GW} \sim 0.4$, the large ELM was observed and the normalized beta was limited $\beta_N < 3$. When the density is too high ($n_e/n_{GW} > 1$), strong MHD instability was observed and the normalized beta did not increase well. In the optimum case in Fig. II.1-2, density is limited around $n_e/n_{GW} \sim 0.4$ in the co-NB phase. A transition to High Recycling Steady H-mode [1-9] occurs just after the ctr-NB injection and intensity of the soft X-ray emission increases sharply in the center code, and the plasma collapses finally.

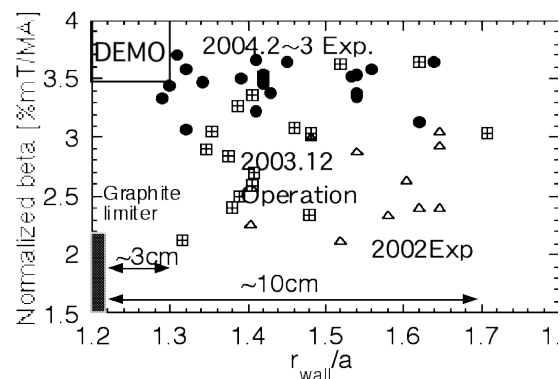


Fig. II.1-2 Maximum normalized beta against the normalized wall position.

The maximum β_N in a discharge is plotted as a function of normalized wall position in Fig. II.1-2. Due to the reduction of impurity release and the optimization of the operation scenario, the maximum beta value was improved gradually and it was not degraded even at $r_{\text{wall}}/a \sim 1.3$. Thus the operation region showing good compatibility was extended to higher normalized beta and closer wall position.

An important indicator of the wall stabilization effect is reduction of growth rate of MHD instability. Figure Fig. II.1-3 shows typical magnetic probe behavior for the close wall case ($r_{\text{wall}}/a \sim 1.4$). Toroidal rotation was locked and the instability grew in

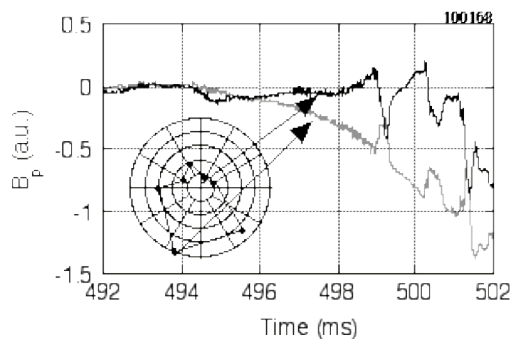


Fig. II.1-3 Typical B_q probe signal for close wall case. Toroidal mode number is estimated to be 1 by toroidally distributed B_q probes.

constant of ~ 1 ms. The toroidal mode number n is evaluated to be $n=1$ from the 8 B_θ probes distributed in the toroidal direction as shown in the figure. The position of the locking was reproducible, which means that the locking is related to external error field. The MHD behavior also depends strongly on electron density, wall condition, etc. Such $n=1$ mode was typically observed in closer wall case. On the other hand, fast disruptions without remarkable precursor were typically observed in far wall case. The time constant of the growth rate for close wall case was a few milliseconds, which is the same order as the wall time constant. Thus, the similar behavior as normal resistive wall without ferromagnetism was observed with the ferritic wall.

Plasma wall interaction is also one of the important issues for the application in DEMO. Since the last year, hydrogen retention characteristics have been investigated as a collaboration work with Hokkaido University [1-8, 1-10]. Small pieces of

F82H ($1 \text{ cm} \times 1 \text{ cm}$) were exposed to JFT-2M plasmas using sample load lock system located on a horizontal port (the sample was located at a few cm behind FIW). After the exposure, the samples were analyzed with the following methods at Hokkaido University; 1) Thermal Desorption Spectroscopy (TDS) for hydrogen retention, 2) Auger Electron Spectroscopy (AES) for atomic concentration and depth profile, and 3) Scanning Electron Microscope (SEM) and Atomic Force Microscope (AFM) for surface morphology. This year, the characteristics of boron films deposited on the F82H samples were mainly investigated. Figure II.1-4 shows outgas rate during TDS in the cases of with and without boron coating film. The deuterium atoms are desorbed in the form of D_2 , HD, D_2O , C_xD_y in both cases. Deuterium concentration with boron film was almost 2 times as large as that without boron film. Required temperature for D release was higher with boron film. It is probably because the D atoms are well trapped by carbon atoms in the boron film. Helium glow discharges cause higher shift of desorption temperature, namely, the weakly trapped D atoms

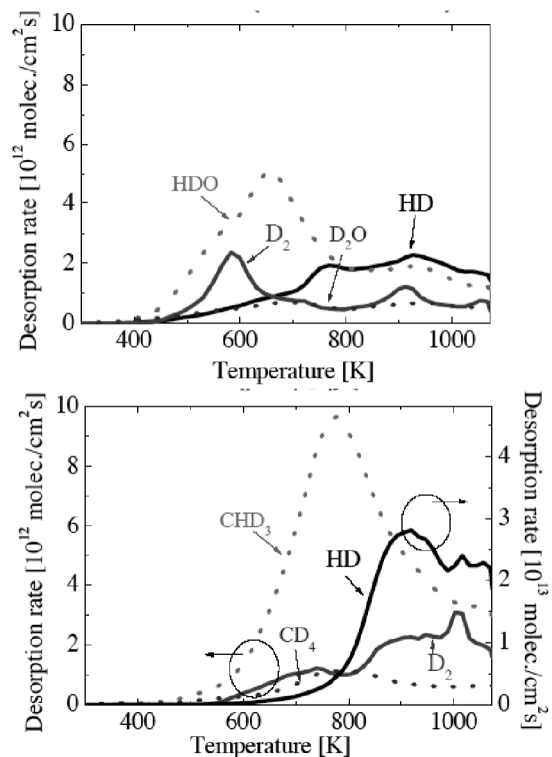


Fig. II.1-4 Thermal desorption spectra for the samples with and without boron films. Both were exposed for ~ 300 shots in JFT-2M tokamak.

namely, the weakly trapped D atoms were desorbed by the helium glow discharge.

The blistering was observed on F82H surface after exposure to the helium glow discharge. The blistering was relatively small for the samples with boron coating.

We have performed another collaboration work concerning with plasma wall interaction with TEXTOR. Limiter head made of F82H and SUS304 was fabricated and exposed to TEXTOR plasmas by using limiter lock system. Release of metal impurity was investigated mainly from the spectroscopic measurement. The results showed that the metal impurity desorption from F82H and SUS304 was comparable even for high heat load. Thus good prospects are given for applicability of F82H to the fusion reactor.

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2. High Performance Experiments

2.1 High Recycling Steady H-Mode

A new attractive operational regime without any large ELMs, "High Recycling Steady (HRS)" H-mode regime, has been discovered in the JFT-2M tokamak [2.1-1]. It is easily reproduced with the NB heating of any co-, counter- and balanced-injection under the wall

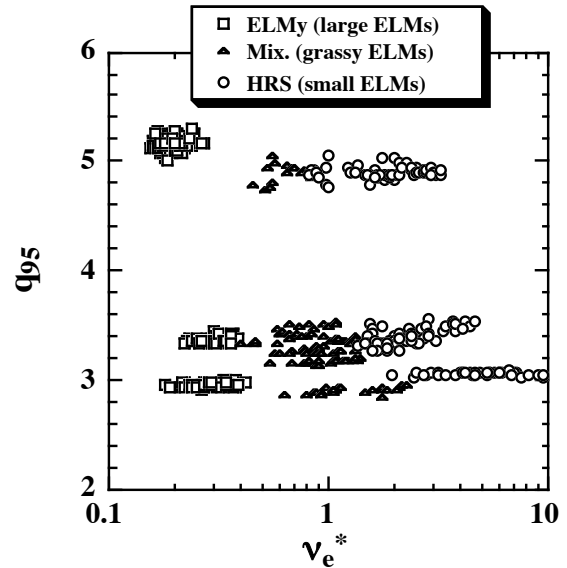


Fig.II.2.1-1 Plot of ELMy (squares), Mix. (triangles), and HRS (circles) operational regimes in safety factor at the 95% flux surface q_{95} versus edge normalized electron collisionality ν_e^* .

fueling from the boronized first wall. Recent experiments in the JFT-2M tokamak have concentrated on the studies of the access condition for the HRS H-mode regime in terms of the pedestal parameters. The HRS regime is more likely at the higher edge density and lower edge temperature, while the ELMy H-mode having large ELMs occurs at the lower edge density and higher edge temperature. It is found that the ELMy/HRS operational boundary exhibits at the normalized electron collisionality of $\nu_e^* \sim 1$ ($\propto q_{95} n_e / T_e^2$ at fixed shape) in the plasma edge region ($r/a \sim 0.85-0.9$, typically), depending slightly on the safety factor at 95% flux surface q_{95} . A key feature of the HRS H-mode is the presence of the coherent magnetic fluctuations in the frequency range of the order of 10-100 kHz [2.1-2]. It is suggested that the edge MHD activities may keep an edge pressure below a certain level needed to induce a large ELM.

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2.2 Study of H-Mode Physics

The study of the stability/instabilities of the edge

transport barrier (ETB) made progress in the JFT-2M [2.2-1, 2.2-2, 2.2-3]. The instabilities at ETB seems to degrade the quality of the ETB.

After the application of the boronization and helium glow discharge cleaning (GDC) as the wall conditioning in JFT-2M, we get discharges with very low recycling just after the GDC. But after several discharges, the recycle rate increases, and fueling rate (deuterium gas puff) is decreased to almost zero during the neutral beam heating. In such conditions, we observe enhanced edge D_α intensity during the H-mode. The ETB shows typical successive time evolution, such as ELM-free state, H' state [2.2-4] and enhanced D_α state [2.2-5] (which is similar to the EDA-mode found in Alcator C-Mod) in D_α signal as shown in Fig.II.2.2-1. The transport, in another words, the quality of the ETB changes between these states.

During the H' state, a characteristic coherent density oscillation ~ 100 kHz was observed in the ETB by the reflectometer measurement [2.2-4]. Recently by the HIBP (Heavy Ion Beam Probe) measurement [2.2-6], coherent potential fluctuation as well as the density fluctuation localized in the ETB has been observed during the H' state with smaller radial electric field ($\sim 1/2$) compared to the radial electric field during the ELM-free state [2.2-2]. Thus the instability seems to decrease the radial electric field and degrade the ETB.

Frequency spectrum of the instability as well as the background turbulent fluctuations in the ETB was measured by 38 GHz reflectometer ($n_e \sim 1.8 \times 10^{19} \text{m}^{-3}$), magnetic probe and fast reciprocate probe. These spectra are characterized by the instabilities and turbulent fluctuations as follows; (1) ELM-free H-mode state: Both of the background density fluctuations and the electromagnetic fluctuations decrease much below ~ 100 kHz. Coherent electrostatic multi-modes (high mode numbers) appear in 150~200 kHz region (one candidate may be the drift ballooning mode [2.2-7]). (2) H' state: An electrostatic quasi-coherent mode of ~ 80 kHz with full half width ~ 20 kHz appears first, then electromagnetic mode of ~ 300 kHz appears. (3) Enhanced D_α state: The quasi-coherent electrostatic mode and background electrostatic turbulence becomes the same level. The width of the electromagnetic high frequency mode (300 kHz) increases. In this case, the improvement of the transport may due to the decrease ($\sim 1/2$) in the low

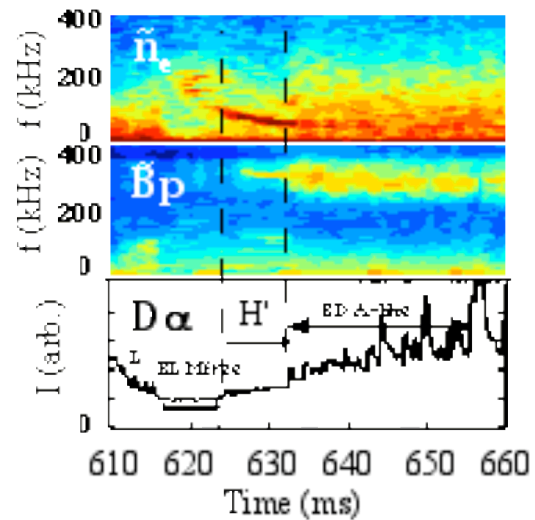


Fig.II.2.2-1 The spectrum of density fluctuations (n_e) by 38GHz reflectometer, electromagnetic fluctuation by magnetic probe and intensity of the edge D_α signal during L-mode, ELM-free H-mode, H' mode and EDA-like mode during the neutral beam heating. Multi-modes and quasi-coherent modes are found in the ETB region.

frequency electrostatic turbulence (< 40 kHz) compared to the turbulence level during the L-mode [2.2-2]. It is important to study these instabilities to control the ETB of the H-mode. Further study of plasma rotation may be important to identify the modes.

At last, in the course of the edge fluctuation study by the reciprocate electrostatic probe, we found a low frequency electrostatic mode of ~ 10 kHz [2.2-3] (One candidate is the geodesic acoustic mode (GAM)), which has a possibility to be used for the identification of the outermost magnetic surface.

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2.3 Study on Divertor and Scrape-Off Plasma

2.3.1 Structure of magnetic field line with the step probe

The magnetic surface is estimated by using the data of the magnetic probes, which are located on the FIW, however, the absolute location of the magnetic field line has some ambiguity. The absolute location of the separatrix is directly measured by the two systems of step probe, which consist of two long and short electrostatic double probes and are exactly located between the core and SOL plasma. The stationary positive and negative bias voltage are applied to the long and small pin, respectively. When the probe crosses the separatrix, the probe signal will respond to its location. The results indicate that the location of the separatrix is about 10 mm outward from those of

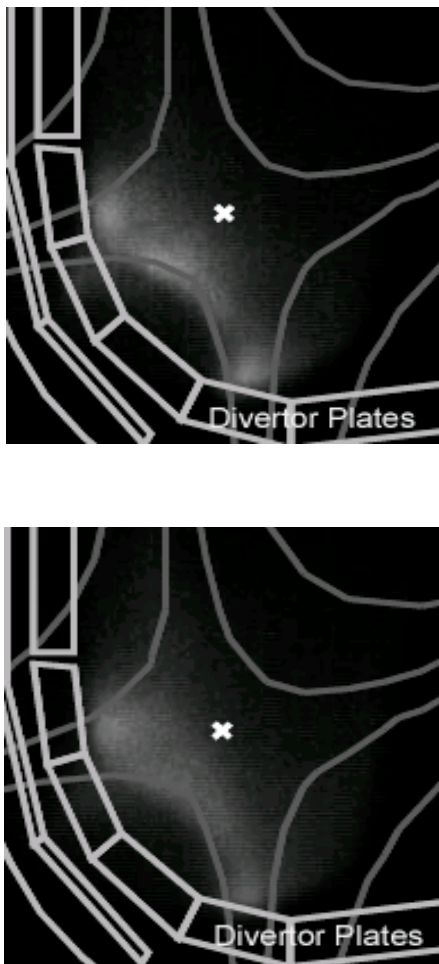


Fig.II.2.3-1 D_α emission from ELMy H-mode (top) and HRS H-mode (bottom).

the calculation by the equilibrium code (EQFIT), which is probable if we consider that the effect of the FIW may attract the field lines to the wall. On the other hand, we have observed that the correlation of the floating potential fluctuation disappears at the separatrix and this observation supports above result [2.3-1].

2.3.2 Two dimensional D_α emission measurement by fast framing camera in ELMy H-mode and HRS H-mode

A comparison of divertor recycling between ELMy H-mode and HRS H-mode discharges [2.3-2] was made by fast measurement of two dimensional (2D) D_α (656 nm) emission profiles. It can be achieved by a new installation of fast framing camera system (30-40,500 frames/s) [2.3-3], which tangentially views the lower divertor region in this time.

Figure II.2.3-1 shows one frame picture during an ELM event (~ 1 ms) (top) and HRS H-mode (bottom) taken at 4,500 frame/s. Plasma parameters are $I_p = 0.24$ - 0.27 MA, $B_T = 1.6$ T, $q_{95} = 2.6$ - 2.7 , $\bar{n}_{e\text{-target}} \sim 1.5 \cdot 10^{19} \text{ m}^{-3}$, balanced NBI of 1.0-1.4MW under the lower single null configuration. During an ELM event, D_α is strongly increased around the strike points on inner divertor plates. It indicates that the pulsed ELM heat and particle fluxes hit the divertor plates along the field line and the recycling is enhanced locally. Although D_α emission is also enhanced in the HRS H-mode, it is expanded uniformly in space. In this case, conditions of low temperature and high particle flux on the divertor plates were observed by measurement with the divertor electrostatic probes [2.3-4], indicating the recycling enhancement in the HRS H-mode due to the increase of particle loss dominantly.

2.3.3 Ion temperature measurement during ELMs

To characterize the pulsed ELM behavior in the SOL and divertor regions, the fast measurements of temperature, electron density, ion saturation current and floating/space potential in the SOL/divertor plasmas have been carried out by some unique electrostatic probes on JFT-2M. In this series of experiments, the ion temperature (T_i) is successfully measured for the first time during ELMs by the asymmetric double probe fixed in the SOL on the outer mid-plane. Figure II.2.3-2 shows the time evolutions of D_α emission on the divertor view line ($D_{\alpha\text{-div}}$) at the

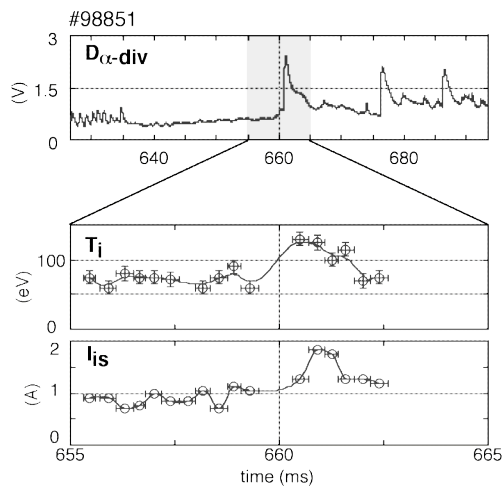


Fig.II.2.3-2 Increment of T_i and I_{is} during ELMs, where I_{is} is the ion saturation currents.

the divertor view line ($D_{\alpha\text{-div}}$) at the ELMy H-mode discharge, and T_i and ion saturation current (I_{is}) measured by the probe located at 3 cm outside the separatrix. By fast bias sweeping (250 μ s), an evolution of T_i during an ELM event can be obtained and shows its twice increment by an ELM pulse. The ion saturation current also increases after a slight delay that for T_i . These results indicate that a remarkable radial loss of both heat and particles is brought at an ELM event. Further analysis is still going on to evaluate the quantity of heat and particle fluxes from the measured data.

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2.4 Compact Toroid Injection

Compact toroid (CT) injection is an advanced method of the particle fuelling into the plasma, and is being investigated on JFT-2M with collaboration between JAERI and Himeji Institute of Technology (HIT), and Hokkaido University. Prior to the injection experiment in 2003, the CT transport along a curved drift tube was studied for improvement of the CT injection efficiency. The vertical injection eliminates the drag force due to the gradient in the magnetic pressure along the path

[2.4-1] and thus would be more advantageous for fuelling to the fusion reactor. To apply a vertical injection, extension of a drift tube by the combination of a straight and a curved one on a CT injector was more flexible than the establishment of the injector in vertical direction for the design of the fusion reactor in the future. It was successfully demonstrated in the proof-of-principle experiments at HIT [2.4-2] that the CT plasma could transport along the curved drift tube without no degradation of CT plasma parameters such as velocity (v_{CT}), magnetic field strength (B_p , B_t), electron density (n_{CT}) and its life time (τ_{CT}). However, this experiment was carried out under the condition that v_{CT} was about 1/10 compared to that expected in a future reactor, there was a possibility that the CT plasma could be destroyed in the case of the high v_{CT} and high n_{CT} CT plasma. Therefore, it is necessary to test the CT injector, which can make higher performance CT plasmas.

Figure II.2.4-1 shows the schematic drawing of an experimental setup. A curved drift tubes with a 90° bend, a straight drift tube and a diagnostics vacuum chamber (FC) were connected at the outlet of the CT injector. This injector consisted with two co-axial plasma gun. Obtained CT plasma parameters were as follows; $v_{CT} = 150\sim 300$ km/s and $n_e = (0.2 - 1) \times 10^{22}$ m⁻³. Details of this CT injector will be appeared in Ref. [2.4-3]. Figure II.2.4-2 shows radial profiles of poloidal (B_p) and toroidal (B_t) magnetic field in the CT plasma after passing the curved drift tube, which were measured by magnetic probe array at the FC. This profile was a typical spheromac configuration. This means that the CT plasma can transport along the curved drift tube in the case of the high performance CT plasma. However, the degradation of the CT

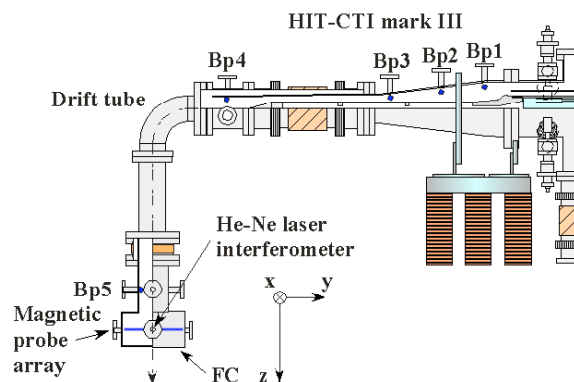


Fig. II.2.4-1 Experimental arrangement of CT injector with the curved drift tube.

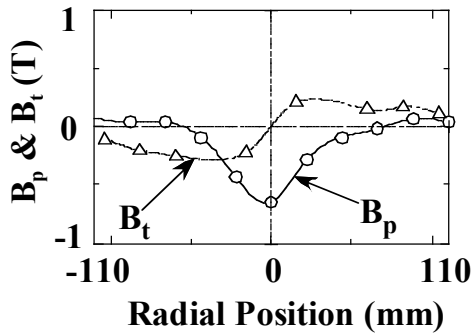


Fig. II.2.4-2 Radial profiles of B_p and B_t in the plasma after passing the curved drift tube.

velocity was observed, which was not observed in the previous experiments at HIT. This result has shown that the optimization of relation between CT velocity and the curvature drift tube is needed to apply to the vertical injection experiment.

References

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- 2.4-3 Fukumoto, N., *et al.*, "Characteristics of modified CT injector for JFT-2M", to be published in *Fusion Eng. and Design*.

3. Operation and Maintenance

3.1 Operation Status

In the original operation schedule of JFT-2M, there was no schedule to operate in FY2003 and planned to start operation again in FY2004. The original schedule, however, was changed in the middle of FY2003 and it had been decided that the JFT-2M would be shutdown after two weeks operation in February and March 2004. During the machine operation stop, the annual regular inspections in tokamak machine, additional heating system and power supply were carried out based on the rule and regulations in accordance with the original schedule.

During the operation stop a period, DC generator (DCG) was operated to maintain these function in the without a load every one month. In addition, the following works were carried out.

- Repair of the damaged parts inside the vacuum vessel in May and April 2003.
- Repair of the damaged protection plates at the insulated connection flanges inside the vacuum

vessel in July and August 2003.

After completing the works, the vacuum vessel was pumped out and baked out for three weeks for the plasma experiments. During October and November 2003, the wall conditioning including baking, Taylor-type discharge cleaning at high temperature and boronization were carried out for 10 days. In January 2004, the same first wall conditioning operation was done again. After that, the final plasma experiments in JFT-2M were carried out in February and March 2004 for one week, respectively.

The main troubles of the equipment during the maintenance and the operation phase were listed as follows;

- Trouble of the controller of the vertical magnetic fields coil power supply, caused by electrical noise that appeared in the monitor of coil electric current.
- Differential electric current showing a sign of a flashover of the commutator of the DCG was detected. The flashover was avoided by grinding the surface of the commutator of the DCG precisely.
- Vacuum pumping system was stopped three times in the about same time. Which was caused by the noise that appeared in the controller.
- A water leakage from the ground electrode and the circuit board trouble for the control of the output of PreIonization Beam Injector (PIB) occurred. The ground electrode and the circuit board were renewed for the repair.
- About Neutral Beam Injector (NBI), it was the movement defect of the control circuit board for the arc power supply of the B system, and another one a support structure short-circuited electrically. The control circuit board was replaced, and the support structure was replaced with the good material for the insulation.

The above-mentioned troubles were solved by the significant efforts although there were difficulties in finding their causes. After repairing, the plasma experiment operation in JFT-2M was carried out for one week in each of February and March. During the machine operation of JFT-2M, the following topics on the plasma diagnostic devices and the Compact Toroid (CT) injector were performed.

- Calibration of Heavy Ion Beam Probe (HIBP) under toroidal magnetic fields.

- Calibration of TeleVision Thomson Scattering (TVTS) under with and without plasma discharge.
- Experiment to evaluate the transport characteristic of CT in a curved injection pipe under the toroidal magnetic fields.

All experiments planned completed. In FY2003, the plasma discharges of 775 shots were carried out together with 137 hours of discharge cleanings, 99 shots of coil-energizing operations and two boronization operations for 13.2 hours. The experiment of JFT-2M operated for 21 years since the first plasma on April 27, 1983 was completed successfully. The final shot number of JFT-2M plasma discharge was 100,321. Participants in the final plasma experiment on March 19, 2003 are shown in Fig.II.3.1-1



Fig.II.3.1-1 Participants in the final plasma experiment of JFT-2M on March 19. 2003

III. THEORY AND ANALYSIS

The principal objective of theoretical and analytical studies is to understand the physics of tokamak plasmas. Much progress was made in analyzing the H-mode power threshold, effects of anomalous transport phenomena on the neoclassical tearing modes (NTM), ECCD power necessary for NTM stabilization and resistive wall mode (RWM) and MHD ballooning mode stabilization by plasma rotation.

Progress has been made in the NEXT (Numerical EXperiment of Tokamak) project to investigate complex physical processes in transport and MHD phenomena. A mechanism of zonal flow saturation in the ion temperature gradient and electron temperature gradient (ITG and ETG) turbulence was examined in detail. The physics of fast magnetic reconnection events due to nonlinear destabilization of double tearing mode (DTM) was also studied by toroidal MHD simulations.

1. Confinement and Transport

1.1 Roles of Aspect Ratio, Absolute B and Effective Z for the H-mode Power Threshold

Analysis of ITPA H-mode power threshold database is advanced to study the roles of aspect ratio A , absolute magnetic field and effective charge number Z_{eff} . A new scaling expression for power threshold P_{thr} is presented;

$$P_{\text{thr,new}} = 0.072 |B|_{\text{out}}^{0.7} n_{20}^{0.7} S^{0.9} (Z_{\text{eff}}/2)^{0.7} F(A)^\gamma,$$

where P is the power in MW, B the magnetic field in T, n_{20} the line averaged electron density in 10^{20}m^{-3} , and S the plasma surface area in m^2 . Absolute B at the outer surface $|B|_{\text{out}}$ is used instead of the toroidal magnetic field B_t , and the observed dependence of P_{thr} on the plasma current I_p in low- A tokamaks is described without the explicit use of the I_p variable. This expression is naturally consistent with the full set of database. Clear and strong dependence on Z_{eff} is found; $P_{\text{thr}} \propto Z_{\text{eff}}^{0.7}$. Both the scattering nature in the data fitting and the "low-density anomaly" can be reduced. Nonlinear A dependence, $F(A) = 0.1A/\{1-(2/(1+A))^{0.5}\}$, is also suggested that is related to the untrapped-particle fraction. The dependence on this term is rather uncertain at present, $\gamma = 0 \pm 0.5$. Fig. III.1.1-1 shows that the new scaling fits well the experimental data better than the P_{thr0} scaling. Scattering in the data points is reduced from a previous scaling $P_{\text{thr0}} = 0.06 B_t^{0.7} n_{20}^{0.7} S^{0.9}$ (the standard deviation σ is 0.35 for $\ln(P_{\text{thr}}/P_{\text{thr0}})$ and $\sigma =$

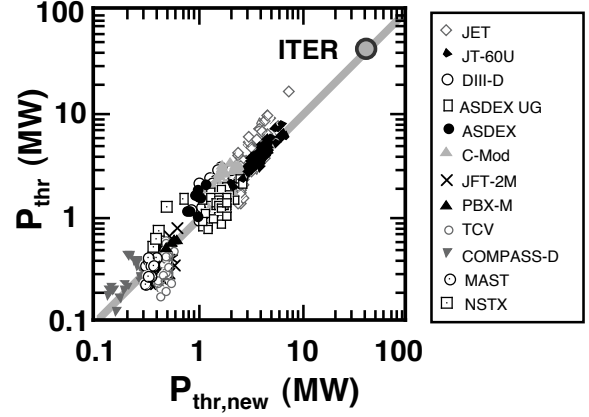


Fig. III.1.1-1 Comparison of experimental P_{thr} data with new scaling expression $P_{\text{thr,new}}$.

0.31 for $\ln(P_{\text{thr}}/P_{\text{thr,new}})$). Based on the new scaling, we estimate P_{thr} in ITER. The prediction of $P_{\text{thr}} = 40 \sim 50$ MW can be reliable if Z_{eff} will be kept ~ 2 [1.1-1].

Reference

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2. MHD Stability

2.1 Improvement of the Modified Rutherford Equation of the Neoclassical Tearing Modes

The theory of the neoclassical tearing mode (NTM) based on the modified Rutherford equation has been investigated. Influence of anomalous perpendicular heat transport and anomalous perpendicular ion viscosity on the destabilizing term due to the bootstrap current of the modified Rutherford equation was studied theoretically. Importance of the two-fluid description of the perturbed plasma for evolution of the neoclassical islands was demonstrated. Series of different parallel transport mechanisms competitive to anomalous cross-island heat transport in formation of the perturbed electron and ion temperature profiles within the island are considered. The perturbed electron temperature profile is established in competition between anomalous perpendicular electron heat conduction and parallel electron heat convection or heat conduction. While in the formation of the ion perturbed temperature profile, perpendicular ion heat conduction is balanced by the parallel transports associated with ion inertia in an island. The heat balance equations were solved analytically to obtain perturbed electron and ion temperatures profiles. The partial contributions from the

electron and ion temperature perturbations in the bootstrap drive of the mode and magnetic curvature effect were then accounted in the transport threshold model of NTMs. It was found that the ion temperature contributes to weakening the bootstrap drive. It was also demonstrated that taking into account the curvature effect predicts notable improvement of NTM stability.[2.1-1, 2.1-2]

References

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2.2 Evaluation of ECCD Power Necessary for the Neoclassical Tearing Mode Stabilization

The ECCD power necessary for the neoclassical tearing mode (NTM) stabilization has been evaluated for ITER parameters by using the modified Rutherford equation coupled with the 1.5D transport code and the EC code. The EC current above a threshold value can fully stabilize the NTM (Fig. III.2.2-1 (a)). Here, the condition for the full stabilization is defined as $I_{EC} \geq I_{fs}$, where I_{fs} is the minimum EC current necessary for full stabilization. At the condition of $I_{EC} = I_{fs0}$ (Fig. III.2.2-1 (b)), there is a peak of dW/dt at $W = W_{ES}$ (~ 0.01), where I_{fs0} is I_{fs} for $W > W_{ES}$ and W_{ES} is an upper bound of W effective for early stabilization. If the island width is once larger than W_{ES} , the EC current of I_{fs0} is required to decrease the island width below W_{ES} , i.e., $I_{fs} = I_{fs0}$ for $W > W_{ES}$ (Fig. III.2.2-1 (c)). On the other hand, early EC injection to the growing island of $W < W_{ES}$ can reduce the necessary EC current, i.e., $I_{fs} < I_{fs0}$ for $W < W_{ES}$. The values of I_{fs0} and W_{ES} are important for the ECCD power evaluation. Necessary ECCD power on ITER is evaluated for parameters estimated from comparisons with JT-60U experiments. From I_{fs0} and EC code results, the EC power of about 30 MW is found to be sufficient for the simultaneous stabilization of both the $m/n=3/2$ and $2/1$ mode NTM on ITER. The necessary ECCD power can be reduced to 12 MW when the EC current width is half decreased by optimizing injection angles of ECCD. Additionally, when the ECCD is injected to the growing island below $W_{ES} \sim 0.01$ (~ 2 cm), the required EC power can be lower than 12 MW[2.2-1,2.2-2].

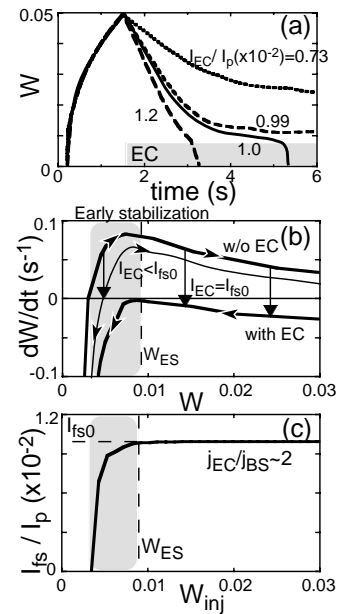


Fig.III.2.2-1 (a): Time evolution of $m/n=3/2$ mode NTM island width W for various values of EC current I_{EC}/I_p . (b): Growth rate dW/dt as a function of W with (lower broad and thin lines) and without (upper broad line) ECCD where $I_{fs0}/I_p \sim 0.01$. (c): Necessary EC current for full stabilization, I_{fs} , as a function of island width at EC injection, W_{inj} .

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2.3 RWM Analyses with Ferromagnetic Wall and Plasma Flow Effects in a Tokamak

Stability analyses by linear MHD code including the effect of ferromagnetism using full set of resistive MHD equations find substantial influences of residual magnetism in passively stabilizing wall on ideal MHD stability, even though the ferromagnetism is sufficiently saturated at a high toroidal field, and shows the deterioration of the beta limit. The toroidal flow effect on the resistive wall mode with and without the effect of ferromagnetism is investigated, and ferromagnetic wall effect on the stability window opened by both effects of the toroidal plasma flow and the plasma dissipation will also be investigated [2.3-1].

Reference

- 2.3-1 Kurita, G., Tuda, T., Azumi, M. et al., "RWM Analyses with Ferromagnetic Wall and Plasma Flow Effects in a Tokamak", *45th APS Annual Meeting of the Division*

2.4 Rotational Stabilization of High-n Ballooning Modes in Tokamaks

Linear stability of high-n (n: toroidal mode number) ballooning modes in toroidally rotating tokamaks has been studied via ideal magnetohydrodynamic (MHD) model. We have found numerically that toroidal rotation shear damps perturbation energy of ballooning modes even in a dissipationless system: a damping phase alternates with an exponentially growing phase in the time evolution and the mode is stabilized when the damping dominates the growth. As schematically shown in Fig. III.2.4-1, geometrical effects such as D-shaping of plasma cross-section reduces (1) instantaneous growth rate and (2) duration of the exponentially growing phase. Therefore, D-shaping cooperates with the toroidal rotation shear to provide efficient stabilization of the mode [2.4-1].

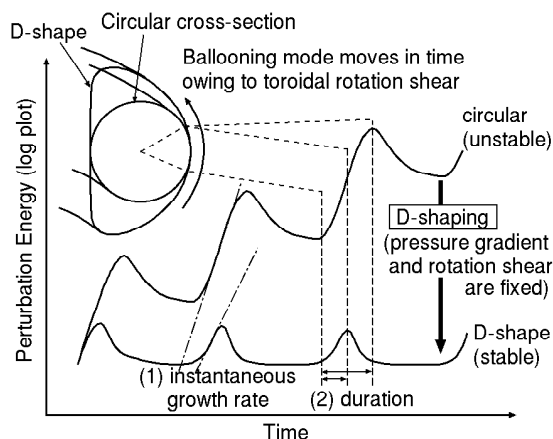


Fig. III.2.4-1 Toroidal rotation shear damps perturbation energy of ballooning modes; a damping phase alternates with an exponentially growing phase in the time evolution. D-shaping of plasma cross section reduces not only (1) instantaneous growth rate but also (2) duration of the exponentially growing phases.

In the H-mode pedestal region of a static or a toroidally rotating tokamak, we have found that the separatrix or the X-point affects the ballooning stability only in a thin layer in the pedestal region when the plasma cross section is D-shaped. Therefore, D-shaping is the dominant geometrical effect rather than the X-point in a present-day tokamak[2.4-2].

References

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Fusion **43**, 425 (2003).

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3. Numerical Experiment of Tokamak (NEXT)

3.1 Gyrokinetic Simulations of Tokamak Micro-turbulence including Kinetic Electron Effects

In order to study the ion temperature gradient driven trapped electron mode (ITG-TEM) turbulence in tokamak plasmas, a global gyrokinetic toroidal particle code for a 3-dimensional nonlinear turbulence simulation (GT3D) has been extended including kinetic trapped electron models [3.1-1,2]. In this code, a kinetic trapped electron response is solved using drift-kinetic and bounce-averaged trapped electron models [3.1-2]. A new bounce-averaged kinetic trapped electron model enables order of magnitude low cost ITG-TEM calculations. A gyrokinetic field solver with a Pade approximation for the ion polarization density is developed to capture a short wavelength unstable region. In the linear calculations, basic properties of ITG-TEM modes are confirmed. Adding trapped electrons not only increases the growth rate of the ITG mode, but also produces another unstable electron mode, the TEM mode, which is unstable even at $\eta_i \sim 0$, $\eta_i \equiv \partial \ln T_i / \partial \ln n$. The dominant mode changes from the ITG mode to the TEM mode depending on k_θ and η_i . In the linear benchmark calculations using Cyclone base case parameters, frequencies and growth rates obtained from GT3D, GTC and FULL codes show reasonable quantitative agreement [3.1-3].

References

3.1-1 Idomura, Y., Tokuda, S. and Kishimoto, Y., "Global Gyrokinetic Simulation of Ion Temperature Gradient Driven Turbulence in Plasmas with Canonical Maxwellian Distribution", *18th International Conference on Numerical Simulation of Plasmas*, 7-10 September 2003, Cape Cod, Massachusetts.

3.1-2 Idomura, Y., Tokuda, S. and Kishimoto, Y., "Gyrokinetic Simulations of Tokamak Micro-Turbulence including Kinetic Electron Effects", *J. Plasma Fusion Res. SERIES* **6**, in print (2004).

3.1-3 Rewoldt, G., Lin, Z. and Idomura, Y., "Linear Comparisons of GTC, GT3D, and FULL with Trapped Electrons", *45th APS Annual Meeting of the Division of Plasma Physics*, October 27-31 Albuquerque, New Mexico.

3.2 Zonal Flow Dynamics in Gyro-fluid ETG Turbulence and its Statistical Characteristics

The amplitude level of zonal flow is important in suppressing turbulent transport. The saturation of

enhanced zonal flows in slab electron temperature gradient (ETG) turbulence with weak magnetic shear was investigated numerically. Based on gyrofluid ETG simulations, we have found that the zonal flow is drastically enhanced in high pressure gradient regime when the magnetic shear is weak ($s \sim 0.1$) [3.2-1]. In order to investigate the turbulent characteristics dominated by such a strong zonal flow, we performed the time-frequency wavelet analyses of turbulent fluctuations. As the result, we found a low frequency Kelvin-Helmholtz (KH) instability as seen in Fig. III.3.2-1, which is considered to be a plausible damping mechanism of the enhanced zonal flows [3.2-2]. Results seem to suggest a possibility of turbulence transition from the ETG-dominated one to the KH-dominated one due to the zonal flow dynamics in weak shear plasmas.

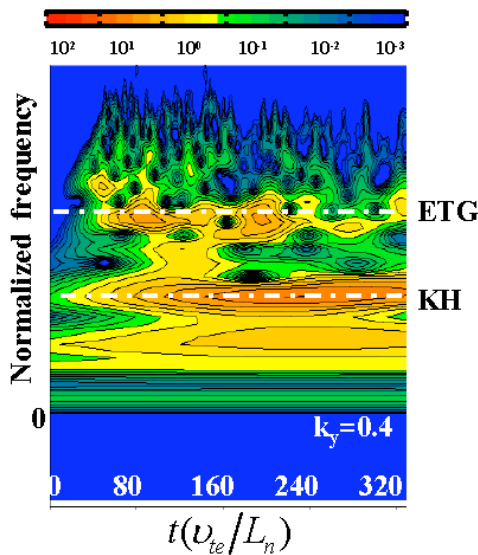


Fig. III.3.2-1 Time-frequency wavelet energy spectra of the turbulent electrostatic potential in zonal flow dominated ETG turbulence. It shows the excitation of a low frequency fluctuation (KH mode) at the end of the fast growing phase of zonal flows.

Enhanced zonal flow dynamics may affect the scaling of electron transport in toroidal ETG turbulence. Electromagnetic ETG simulations showed that while the Ohkawa's scaling of anomalous electron transport with beta, $\chi_e \propto 1/\beta_e$, is reproduced in the moderate shear plasma, the finite β_e effect may reverse the Ohkawa's scaling in weak shear ETG turbulence due to the reduction of zonal flow generation by the magnetic Reynolds stress. [3.2-1,2]. Further, it was shown that the toroidal coupling enhances the zonal flow while it destabilizes the ETG mode. Hence, the electron transport seems insensitive to the toroidicity in the weak

shear plasma due to the complex destabilizing and stabilizing competitions.

Statistical description of turbulence provides a new insight to understand the transport properties in a dynamic plasma system, such as intermittency and degree of freedom of the dynamical system. Thus, statistical characteristics were analyzed against the zonal flow state, above-mentioned ETG simulation results, for different electron temperature gradient and magnetic shear. It was found that the formation of coherent structure due to zonal flows could be distinguished from the turbulent structure by investigating the correlation dimension of fluctuations because the zonal flows results in the reduction of the correlation dimension to less than 3 from around 8 in

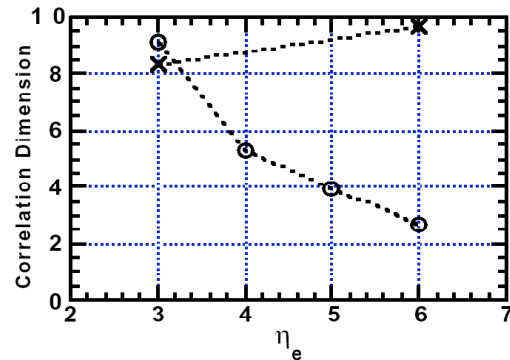


Fig. III.3.2-2 Correlation dimension of poloidal electrostatic field in weak shear ($\hat{s} = 0.1$) ETG turbulence with zonal flow (circles) and without zonal flow (crosses).

highly turbulent plasmas, as shown in Fig. III.3.2-2 [3.2-3]. It was also confirmed that the deviation of probability density function (PDF) from the Gaussian distribution, namely, the enhancement of PDF tails over those of a Gaussian PDF, means the large intermittency of heat flux.

References

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- 3.2-3 Matsumoto, T., Kishimoto, Y. and Li, J., "Statistical Characteristics from Gyro-Fluid Transport Simulation", *J. Plasma Fusion Res. SERIES 6*, in print (2004).

3.3 Global Characteristics of Zonal Flows Generated by ITG Turbulence

Global structure of zonal flows driven by ion temperature gradient (ITG) driven turbulence in tokamak plasmas was investigated using a global electromagnetic Landau fluid code [3.3-1,2]. The simulation results showed that the safety factor q changes the zonal flow behavior in tokamak plasmas. In a low q region ($q \sim 1$) the zonal flows are stationary, and the zonal flows in a high q region are oscillatory because of the coupling with $(m, n)=(1,0)$ pressure perturbations, where m and n are poloidal and toroidal mode numbers, respectively (Fig. III.3.3-1).

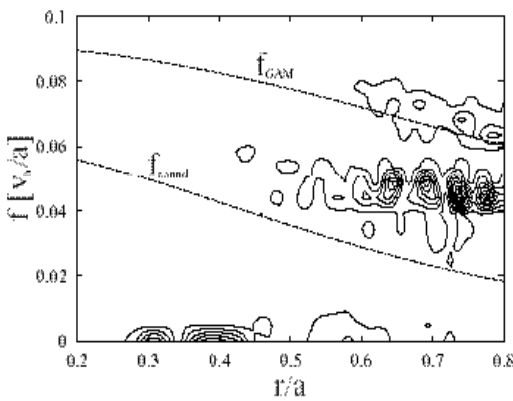


Fig. III.3.3-1 Radial variation of zonal flow frequency in the case with positive magnetic shear. In an inner low q region, the zonal flows have peaks around zero. On the other hand, the zonal flows in an outer high q region have finite frequency between the GAM frequency f_{GAM} and the sound frequency f_{sound} .

Since the coupling between the zonal flows and the $(1,0)$ pressure perturbations is due to a geodesic curvature, the oscillation of the zonal flows with $(1,0)$ pressure perturbations is called the geodesic acoustic mode (GAM). We found that the difference of the zonal flow behavior divides the plasma into the zonal flow dominant region with the stationary zonal flows and the turbulent region with the oscillatory zonal flows. While the stationary zonal flows suppress the turbulence effectively, the oscillatory zonal flows cannot overwhelm the turbulence due to the energy loop between the zonal flows and the ITG turbulence. The zonal flow energy supplied from the turbulence via the Reynolds stress goes to the $(1,0)$ pressure perturbations due to the geodesic curvature. The energy of the $(1,0)$ pressure perturbations in the high q region returns to the

turbulence by nonlinear effect.

References

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- 3.3-2 Miyato, N., Li, J. and Kishimoto Y., "Electromagnetic Effect on Turbulent Transport in Tokamak Based on Landau Fluid Global Simulation", *J. Plasma Fusion Res. SERIES 6*, in print (2004).

3.4 Formation of Local Current Structure and Explosive Phenomena

The explosive phenomenon caused by the local current structure (current point) formation by nonlinear simulations of the double tearing mode (DTM) has been

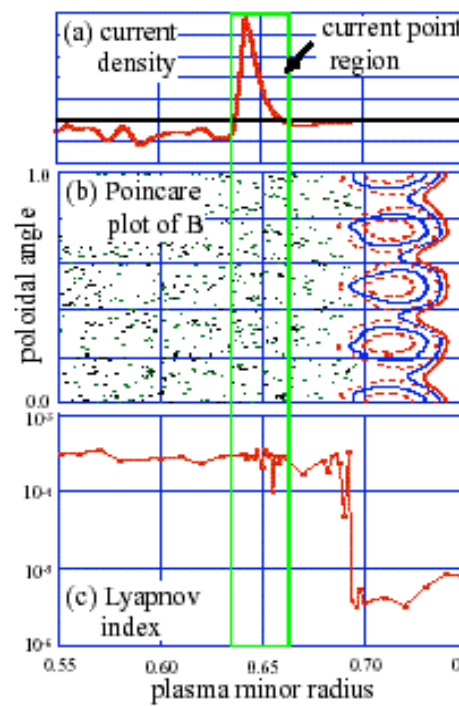


Fig. III.3.4-1 Radial profiles of (a) current density, (b) Poincare plot and (c) Lyapunov index around the reconnection region obtained by toroidal MHD simulation.

reported. Detailed process is investigated and also these results are confirmed by toroidal MHD simulations [3.4-1]. It is shown that the inverse aspect ratio of a current structure increases as the magnetic flux is pushed into the reconnection region and the explosive growth of DTM is triggered. This process is different from the ordinary reconnection theories used for fusion and space plasmas. During the increasing phase of the inverse aspect ratio, current density also increases as

almost inversely proportional to the resistivity. Because of this feature, the growth rate in the explosive phase shows the weak dependence on the resistivity. These basic features are obtained in MHD simulations with the helical symmetry. In order to investigate the toroidal coupling effects, which can cause the harmonics with the different helicity and make the magnetic fields stochastic, toroidal MHD simulations are carried out. As shown in Fig.III.3.4-1, a current point is formed under the stochastic magnetic fields. This result shows that a current point formation and explosive growth of DTM is a robust phenomenon.

References

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IV. FUSION REACTOR DESIGN

1. Design and Physics of Fusion Reactor

1.1 Design of VECTOR

The optimization of the VECTOR design parameters led to a fusion output of 2.5 GW with a small reactor weight of 8,000 tons. Because of its compactness, CO₂ emission in the life cycle of the VECTOR power plant was estimated to be as low as 2.9 g-CO₂/kWh, being lower than that of an ITER-sized DEMO reactor (4.9 g-CO₂/kWh). As to the waste management of VECTOR, on the basis of reactor design and radiological considerations, we suggested reusing a liquid metal breeding material (PbLi) and a neutron shield material (TiH₂) in successive reactors. According to this waste management, the disposal waste would be reduced to as low as 3,000-4,000 tons, which is comparable with the radioactive waste of a light water reactor (4,000 tons in metal). Furthermore, it was numerically confirmed that such a low-A reactor would have an advantage over α -particle confinement.

VECTOR is an economical and compact reactor concept featuring the combination of low aspect ratio ($A \sim 2$) and superconducting toroidal field coils [1.1-1] shown as VECTOR'02 in Fig.IV.1.1-1. In the VECTOR'02, a single null divertor (SND) configuration and $A=2$ were chosen. The SND configuration requires relatively low elongation plasma shape less than 2.0~2.1 for avoiding an equilibrium bifurcation problem. These design conditions have been repealed for VECTOR'03 and the new parameters have been recently optimized to maximize (fusion output)/(reactor weight) with feasible engineering and plasma parameters: $B_{\max} \leq 19$ T, the neutron wall load ≤ 5 MW/m², $f_{\text{GW}} \leq 1$, $HH \sim 1.3$, $\beta_N \leq 5.5$, etc. As a result, we reached an optimal design with $R = 3.2$ m, $a = 1.4$ m, $A = 2.3$, $\kappa = 2.35$, $I_p = 14$ MA, $f_{\text{bs}} = 0.83$ and $P_{\text{fus}} = 2.5$ GW. The reactor weight is reduced to 8,800 tons, being a half or one third of that of other tokamak reactors.

As to the physics aspect, it is numerically confirmed that VECTOR has an advantage over α -particle loss originating from ripple transport [1.1-2]. In order to clarify this, numerical result for a wide current hole (the hole radius of 0.6a) is compared between VECTOR and A-SSTR2 in Fig. IV.1.1-2.

Comparing at a same toroidal magnetic field (TF) ripple, low-A shows lower α -particle loss. The main

reason for such a small loss in low-A is that TF ripple amplitude sharply damps along R in low-A. From the point of view of the resulting peak heat load on the first wall, the allowable α -particle loss fraction is 2-3% for A-SSTR2, which is satisfied at the TF ripple of 0.3% at the plasma surface. In contrast, since the heat load distribution tends to expand and thus the peak heat load is reduced in low-A, higher α -particle loss fraction ($\sim 5\%$) is acceptable for VECTOR. As a result, the TF ripple of VECTOR can be designed at as high as 1.5% even for such a wide current hole [1.2-3].

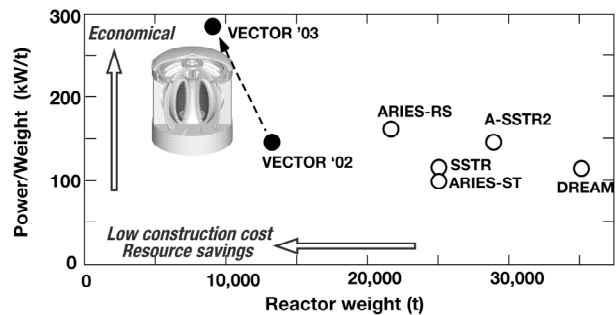


Fig. IV.1.1-1 Comparison between VECTOR and other reactors

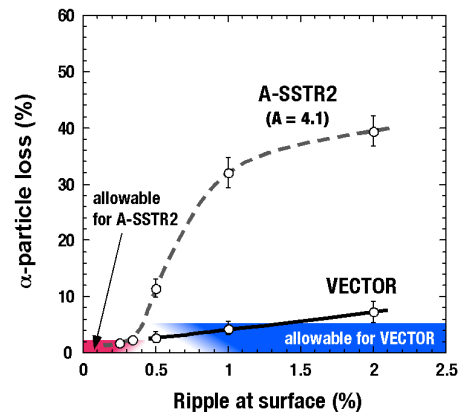


Fig. IV.1.1-2 Calculated α -particle loss for wide current hole

References

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1.2 Physics Related to Reactor Design

1.2.1 Dynamics of High β Reversed Shear Plasmas

Characteristics and underlying mechanisms for plasma current spikes frequently observed at the thermal quench of JT-60U disruptions were investigated through

TSC simulations. It was first clarified that shell effects play an important role in the current spikes of high β_p plasmas according to the initial position of the plasma and the vacuum vessel [1.2-1]. As a consequence, a negative current spike appears when the plasma is located close to the outboard of the vacuum vessel.

1.2.2 Non-inductive Current Ramp-up Scenarios

Slow current ramp-up was investigated by the TSC code. The result indicates that a cooperative linkage between non-inductively driven and ITB-generated bootstrap (BS) currents exhibit a self-organized recurrence of positive shear (PS) and negative shear (NS) profiles [1.2-2]. Figure IV.1.2-1 shows the time evolution of the magnetic shear, indicating the recurrence of the magnetic shear between PS and NS.

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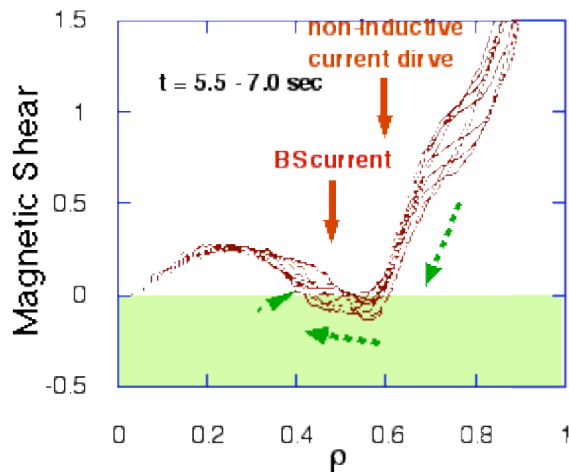


Fig.IV.1.2-1 Evolution of the magnetic shear profile. Non-inductive current is driven around $\rho \sim 0.6$, while BS current distributed around $\rho < 0.6$ just inside the ITB. Positional difference between non-inductive and BS currents leads to an inward drift of the magnetic shear, possibly resulting in disappearance of an internal transport barrier.

1.3 Analysis of Liquid Wall Divertor

A concept of liquid wall divertor was examined in terms of heat removal by simulations using the computational fluid dynamics (CFD) analysis codes. In the concepts,

liquid such as Flibe is introduced along the divertor plate to remove heat flux from the plasma [1.3-1]. The CFD codes, STAR-CD and FLUENT based on the finite volume analysis method and ADINA-F based on the finite element analysis method, were used to model the flowing liquid wall divertor. It was indicated that STAR-CD and FLUENT tend to result in a lower value than the true heat flux, because the heat flux is applied to the free liquid surface via a gaseous layer. On the other hand, ADINA-F has a problem in modeling the secondary flow in the flowing liquid, which is required to improve heat removal.

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2. Assessment of Fusion Energy

2.1 Impact of Hydrogen Production by Fusion

In order to assess the potentiality of fusion as a future energy source, a simulation until the end of 21st century was carried out. The simulation is based on a World integrated model in which energy demand in the world is determined by considering population, population growth, personal income, GDP, GDP growth, etc. When the regulation of CO₂ emission is globally strengthened and fusion energy is succeeded in reducing the cost-of-electricity (COE) to 7 cent/kWh in 2050 and 3 cent/kWh in 2100, the share of fusion energy in the primary energy sources is about 14% in 2100. In the case that the future energy market widely accepts hydrogen fuel, the share of fusion energy will increase to about 17% in 2100 if fusion is used for hydrogen production as shown in Fig IV.2.1-1.

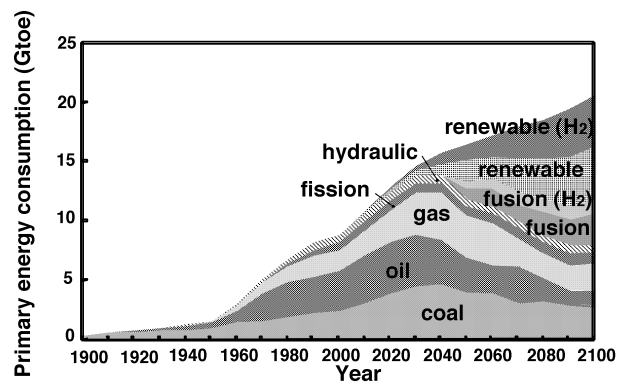


Fig. IV.2.1-1 Expected share of fusion energy in the future energy market. Gtoe means 10^9 tons-oil-equivalent.

2.2 Waste Management

Waste management strategy for a compact fusion reactor such as VECTOR was investigated from a point of view of reducing disposal waste. Such a compact reactor has a great impact on reducing the total quantity of waste although the quantity of radioactive waste is as large as that of a conventional fusion reactor. One of the waste management strategies to reduce the amount of disposal waste is recycling of radioactive waste under regulatory control. However, this strategy has difficulties in a demand-supply balance of recycled materials in nuclear facilities only, economical control of deleterious impurities in recycled materials, special chemical processing, precision machining and complicated installation work by fully remote handling.

Considering the situation, we propose to design a fusion reactor suitable for reuse. Promising reuse components are neutron shield and liquid metal tritium breeding material. In VECTOR, LiPb is used as the tritium breeding and neutron multiplying material. At the decommissioning, LiPb is collected in a storage tank to cool down the radioactivity. The material for neutron shield adopted in VECTOR is TiH₂. The shield is composed of the assembly of steel (or SiC/SiC composite material) containers filled with TiH₂. As to the neutron shield, processes needed for the installation to the next generation reactor are also expected to be simple, being suitable for reuse. Along the strategy, the

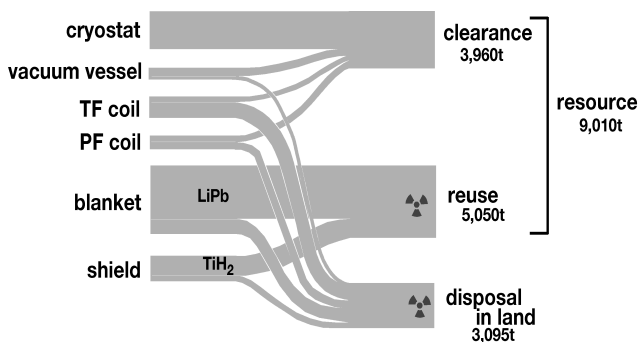


Fig. IV.2.2-1 Classification of waste from VECTOR.

weight of disposal waste from a low aspect ratio reactor VECTOR is as low as 3,000 t as illustrated in Fig. IV.2.2-1. The radioactive waste of ports and subsystems around the reactor, which are not included in the estimation, is expected to be a few thousands of

tons [2.2-1]. To include the additional radioactive waste, the total weight of disposal waste comparable with the metal radioactive waste from a light water reactor (4,000 t for metal).

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Appendix A.1 Publication List (April 2003 – March 2004)

A.1.1 List of JAERI Report

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**A.2 Scientific Staff in the Naka Fusion Research Establishment
(April 2003- March 2004)**

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YAMADA Hiroshi	(Invited Researcher)
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